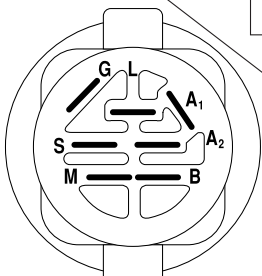
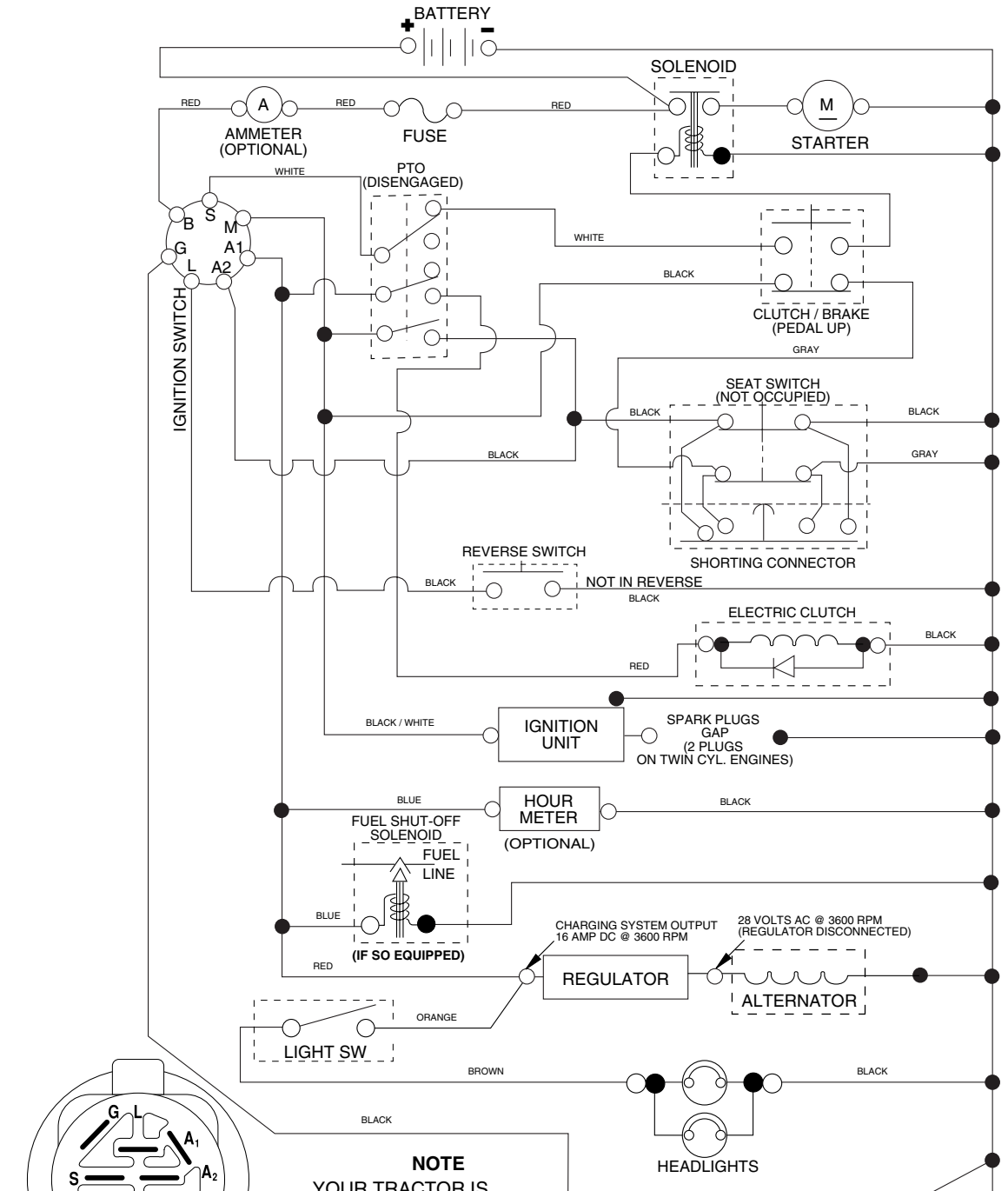


# TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02 SCHEMATIC

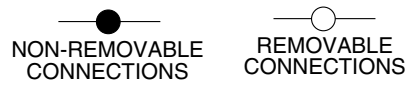


**IGNITION SWITCH**

POSITION	CIRCUIT	"MAKE"
OFF	M+G+A1	
RUN/OVERRIDE	B+A1	
RUN	B+A1	L+A2
START	B + S + A1	

02832

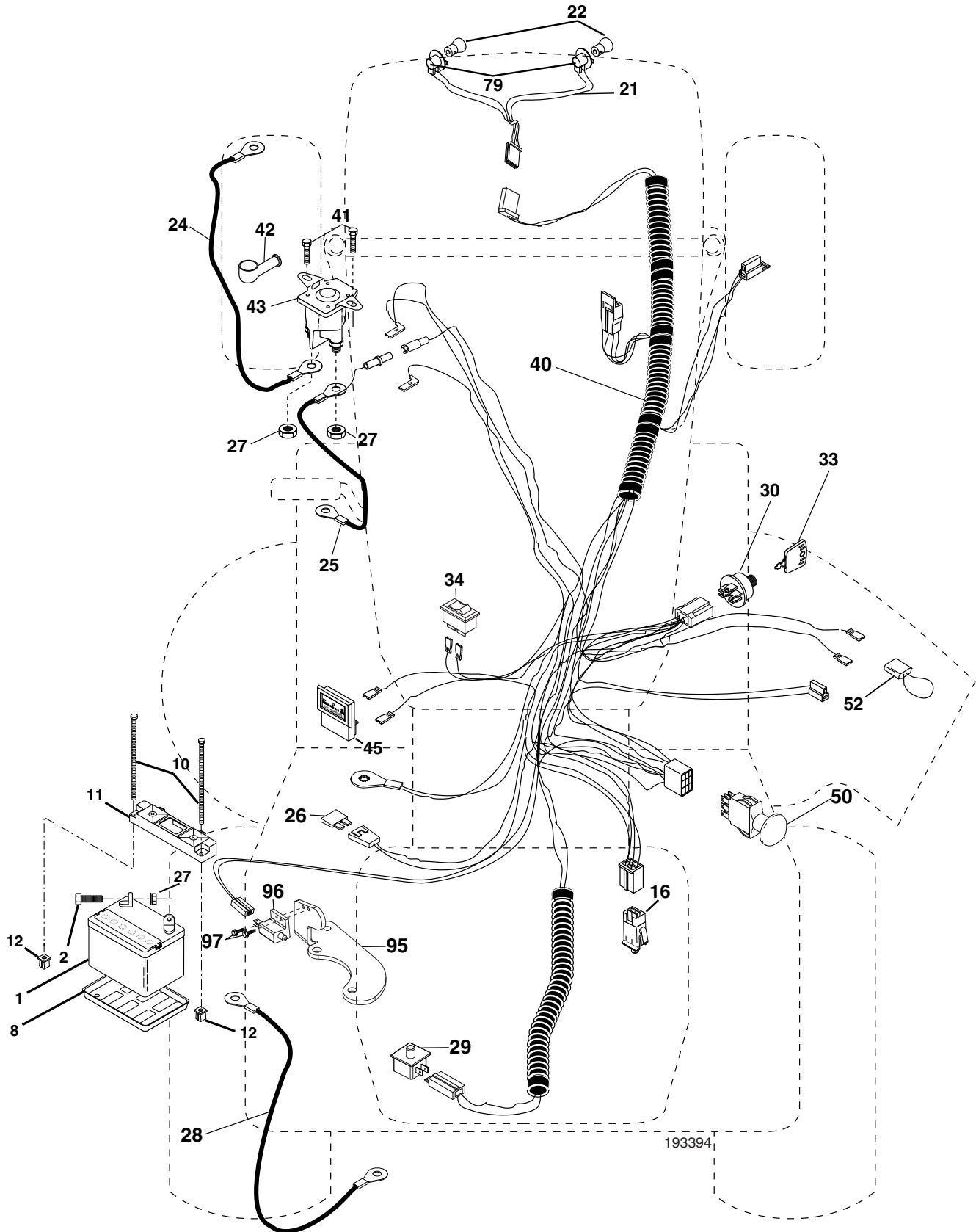
**NOTE**  
YOUR TRACTOR IS EQUIPPED WITH A SPECIAL ALTERNATOR SYSTEM. THE LIGHTS ARE NOT CONNECTED TO THE BATTERY, BUT HAVE THEIR OWN ELECTRICAL SOURCE. BECAUSE OF THIS, THE BRIGHTNESS OF THE LIGHTS WILL CHANGE WITH ENGINE SPEED. AT IDLE THE LIGHTS WILL DIM. AS THE ENGINE IS SPEEDED UP, THE LIGHTS WILL BECOME THEIR BRIGHTEST.



**WIRING INSULATED CLIPS**  
**NOTE:** IF WIRING INSULATED CLIPS WERE REMOVED FOR SERVICING OF UNIT, THEY SHOULD BE REPLACED TO PROPERLY SECURE YOUR WIRING.

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
ELECTRICAL



# REPAIR PARTS

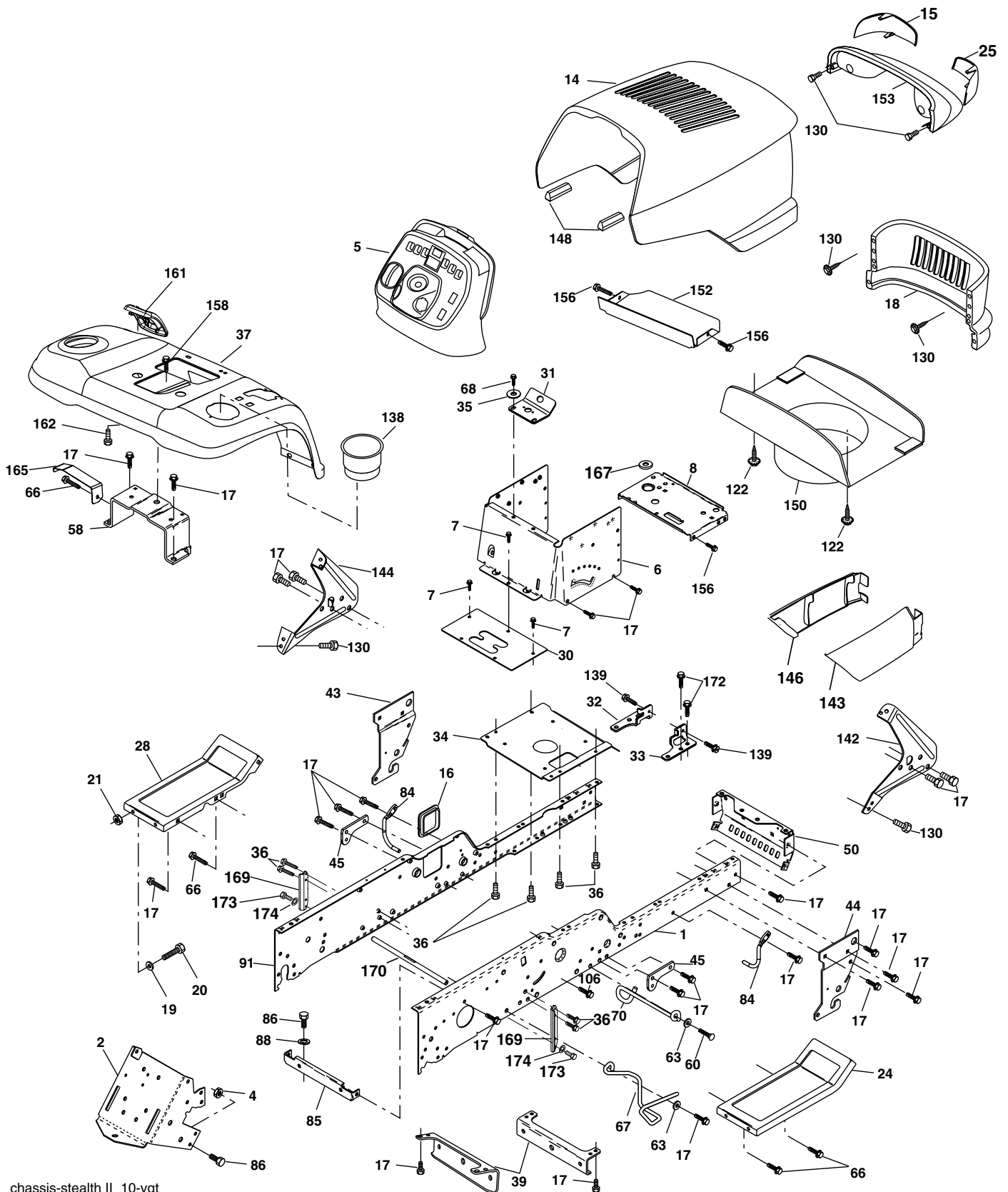
TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
ELECTRICAL

KEY NO.	PART NO.	DESCRIPTION
1	532 14 49-27	Battery
2	874 76 04-12	Bolt Hex Head 1/4-20 x 3/4
8	532 12 48-86	Tray, Battery
10	532 14 52-11	Bolt, Battery Front 1/4-20 x 7.5 Zinc
11	532 15 01-09	Holddown Battery Front Mount
12	532 14 57-69	Nut, Push Nylon 1.4" Battery Front
16	532 17 61-38	Switch Interlock
21	532 17 56-88	Harness Socket Light w/4152J
22	532 00 41-52	Bulb Light
24	532 18 54-64	Cable Starter
25	532 14 61-49	Cable, Battery
26	532 10 88-24	Fuse
27	873 51 04-00	Nut Keps Hex 1/4-20
28	532 17 06-97	Cable, Ground
29	532 19 27-49	Switch, Plunger
30	532 19 33-50	Switch, Ign
33	532 14 04-01	Key
34	532 11 07-12	Switch Light/Reset
40	532 19 33-94	Harness Ign.
41	817 72 04-08	Screw Thd Cut 1/4-20 x 1/2
42	532 13 15-63	Cover, Terminal Red
43	532 17 88-61	Solenoid
45	532 12 28-22	Ammeter
50	532 19 61-12	Switch, PTO
52	532 14 19-40	Protection Wire Loop
79	532 17 52-42	Bulbholder Asm
95	532 19 36-66	Bracket ROS
96	532 10 44-45	Switch Intek
97	532 15 29-27	Screw

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
CHASSIS AND ENCLOSURES



chassis-stealth II\_10-vgt

# REPAIR PARTS

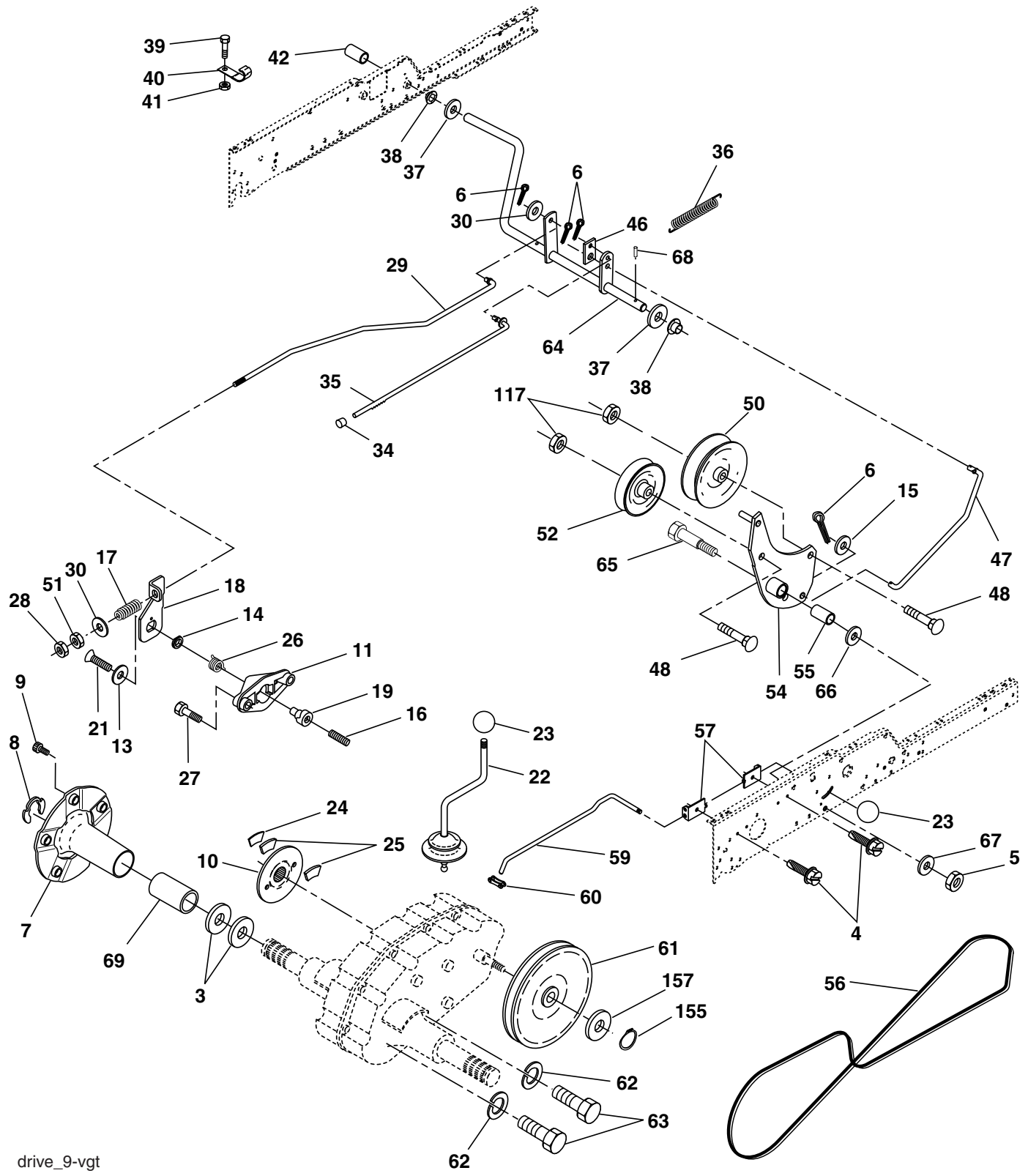
**TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
CHASSIS AND ENCLOSURES**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 18 03-75	Rail, Frame RH	68	817 49 05-08	Screw Thdrol. 5/16-18 x 1/2
2	532 17 52-82	Drawbar, Gt	70	532 18 85-78	Guide, Belt
4	873 68 07-00	Nut, Crownlock Hex 7/16-14 unc	84	532 18 81-64	Up Stop
5	532 19 61-37	Dash	85	532 19 39-23	Bracket, Support Transaxle
6	53215 78-82	Dash, Lower Vgt One Piece	86	874 78 07-16	Bolt Fin Hex 7/16-14 unc x 1
7	817 72 04-08	Screw, Thd Cut 1/4-20 x 1/2	88	810 04 07-00	Washer, Lock Hvy Hlcl Spr 7/16
8	532 18 46-68	Support, Battery	91	532 18 03-74	Rail, Frame Lh
14	532 19 00-55	Hood Asm	106	817 58 05-20	Screw Thdrol 5/16-18 x 1.25
15	532 16 18-41	Lens LH	122	532 19 25-12	Screw Wshd Hex 10-32 x 5/8
16	532 12 17-94	Cover, Access	130	532 19 16-11	Screw 10 x 3/4 Single Lead-Hex
17	817 00 06-12	Screw 3/8-16 x 3/4 Zc	137	874 78 07-16	Bolt Fin Hex 7/16-14 x1 Gr. 5
18	532 18 28-73	Grille	138	532 19 48-69	Cupholder YGTG
19	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.	139	532 17 18-73	Bolt Shoulder 5/16-18 TT
20	874 78 06-16	Bolt Fin Hex 3/8-16 x 1 Gr. 5	142	532 16 18-97	Bracket Dash Rh
21	873 80 06-00	Nut Lock 3/8-16 unc	143	532 17 75-86	Skirt Grille RH
24	532 18 10-58	Footrest, RH	144	532 16 19-00	Bracket Dash Lh
25	532 16 18-42	Lens RH	146	532 17 75-87	Skirt Grille LH
28	532 18 10-57	Footrest, LH	148	532 16 46-55	Extrusion Bumper
30	532 14 84-11	Saddle, Silscr Vgt	150	532 19 03-09	Duct Heat Hood
31	532 16 14-19	Bracket Support 1-pc	152	532 17 79-56	Shield Browning
32	532 16 13-27	Bracket, Pivot Chassis Lh	153	532 18 82-12	Light Box Asm w/Lens
33	532 16 13-26	Bracket, Pivot Chassis Rh	156	817 00 05-12	Screw 5/16-18 x 3/4. Blk
34	532 17 70-18	Plate Asm Engine Chassis	158	817 67 06-08	Screw Thdrol. 3/8-16 x 1/2
35	819 11 11-16	Washer 11/32 x 11/16 x 16 Ga.	161	532 18 17-87	Console Fuel Window
36	817 06 05-12	Screw 5/16-18 x 3/4	162	532 14 24-32	Screw Hex Wsh Hi-Lo 1/4-1/2
37	532 19 48-68	Fender	165	532 18 35-54	Bracket Support Tank
39	532 17 52-78	Bracket, Axle Front	169	532 18 85-98	Bracket Chassis Sway
43	532 13 69-39	Bracket, Spnsn Front Lh	170	532 19 46-67	Rod Bracket Sway Brace
44	532 13 69-40	Bracket, Spnsn Front Rh	171	532 18 46-72	Bushing Snap
45	532 18 72-70	Bracket Chassis	172	817 12 06-14	Screw 3/8-16 x .875
50	532 17 54-76	Bracket, Chassis Front	173	874 78 05-12	Bolt Fin Hex 5/16-18 unc x 3/4
58	532 18 35-69	Bracket Fender	174	810 04 05-00	Washer Lock Hvy Hlcl Spr. 5/16
60	817 06 06-20	Screw 3/8-16 x 1-1/4			
63	819 13 16-14	Washer 13/32 x 1 x 14 Ga.			
66	817 49 06-08	Screw 3/8-16 x 1/2			
67	532 15 69-73	Guide, Belt Gear Drive			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
GROUND DRIVE



drive\_9-vgt

# REPAIR PARTS

**TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
GROUND DRIVE**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
3	532 00 75-63	Washer, Thrust, Axle	38	532 15 00-35	Nyliner
4	817 49 05-08	Screw Thdrol 5/16-18 x 3/4	39	874 32 10-16	Screw, Fin. #10-24 x 1
5	873 68 06-00	Nut, Crownlock 3/8-16	40	532 17 85-75	Actuator, Interlock Switch
6	876 02 04-12	Pin, Cotter	41	873 93 10-00	Nut, Centerlock #10-24
7	532 14 91-76	Wheel, Hub Assembly	42	532 12 48-72	Cover, Pedal
8	812 00 00-34	Klip, Ring	46	532 14 51-70	Retainer, Spring
9	532 14 00-80	Bolt, Hub	47	532 13 82-28	Clutch Rod
10	532 14 25-09	Disc, Brake	48	872 11 06-12	Bolt, Carr. 3/8-16 x 1-1/2 Gr. 5
11	532 13 69-27	Yoke, Brake Disc	50	532 13 14-94	Pulley, Idler, Flat
13	532 13 94-19	Washer, Special	51	873 80 06-00	Nut, Crownlock 3/8-16 unc
14	532 13 89-01	Bushing	52	532 13 91-23	Pulley, Idler, Grooved
15	819 13 13-16	Washer 13/32x13/16 x 16 Ga.	54	532 16 15-90	Clutch, Arm Assembly
16	532 14 30-12	Set, Screw 1/4-28 x 3/4	55	532 10 57-06	Bearing, Idler
17	532 12 69-09	Spring	56	532 13 71-53	V-Belt
18	532 13 71-04	Lever, Brake	57	532 14 17-56	Bracket, Shift Rod, Hi-Lo
19	532 13 69-26	Cam, Brake Disc	59	532 12 22-53	Shift Rod, Hi-Lo
21	823 26 04-12	Screw, Flat Head 1/4-28 x 3/4	60	532 12 22-68	Spring Clip, Connecting Link
22	532 19 41-21	Gearshift, Lever Assembly	61	532 18 47-87	Pulley, Transaxle
23	532 10 69-32	Knob	62	810 04 07-00	Washer, Lock 7/16
24	532 13 69-25	Support, Puck Brake	63	874 78 07-20	Bolt, Fin Hex 7/16-14 x 1-1/4
25	532 13 69-23	Puck, Brake Top	64	532 15 47-52	Shaft, Clutch/Brake Pedal
26	532 13 75-52	Spring, Return	65	532 17 96-13	Bolt, Shoulder
27	532 19 31-35	Screw, Hexwsh Thd. 5/16-18 x 1-3/4	66	532 14 02-96	Washer, Hardened
28	873 35 06-00	Nut, Hex Jam 3/8-16	67	819 13 13-12	Washer, Flat
29	532 13 72-13	Brake, Rod	68	532 00 51-42	Pin, Roll
30	819 13 16-16	Washer 13/32 x 1 x 16 Ga.	69	532 13 63-27	Hub, Cover
34	532 07 16-73	Cap, Plunger	117	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
35	532 13 76-48	Rod, Parking Brake	155	812 00 00-28	Ring Retainer
36	532 14 94-12	Spring, Drive Ground	157	532 00 13-70	Washer Thrust 5/8 x 1.10 x 1/32
37	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.			

**NOTE:** All component dimensions given in U. S. inches 1 inch = 25.4 mm





# REPAIR PARTS

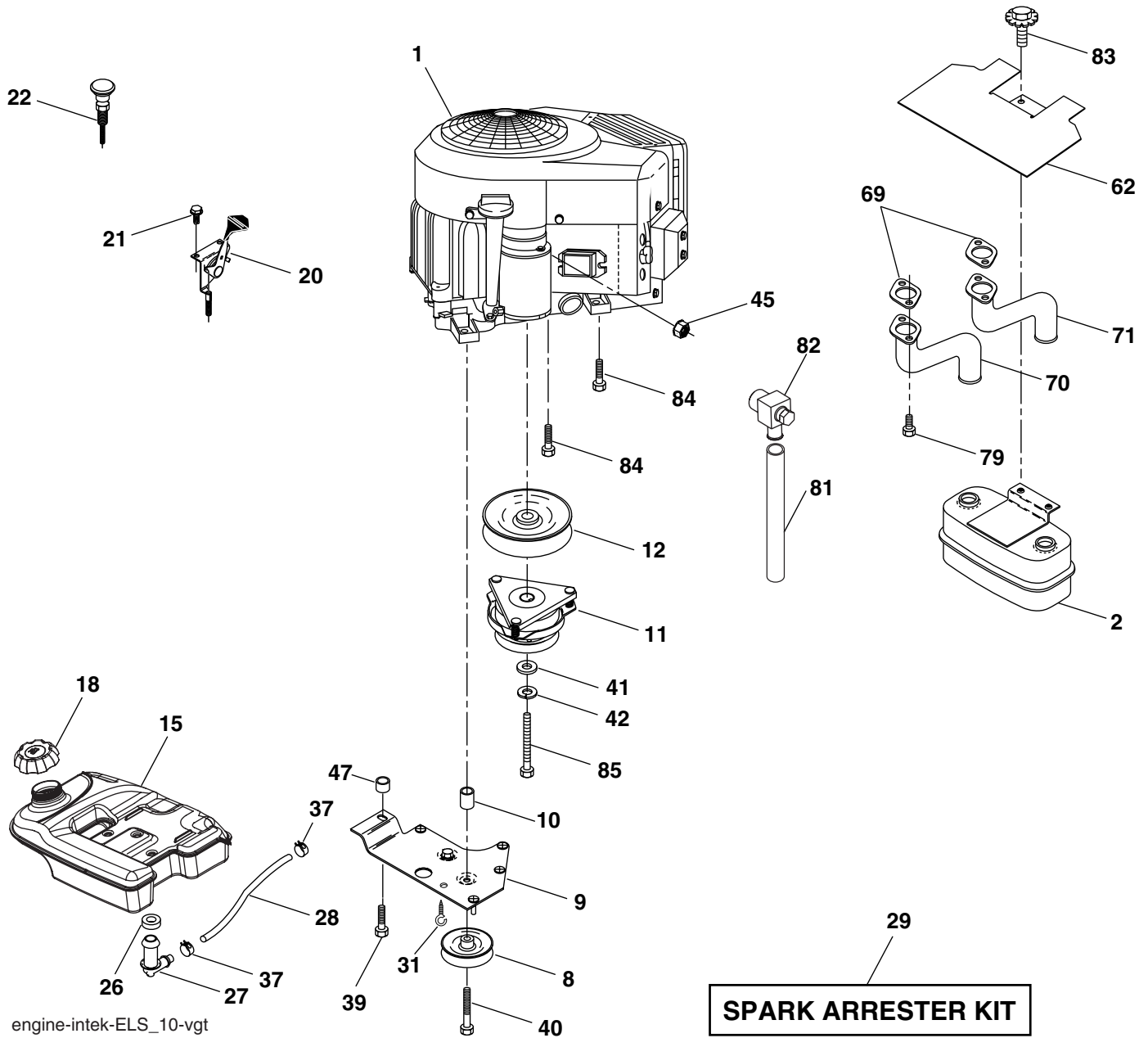
TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
STEERING ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 19 39-43	Wheel, Steering
2	532 17 85-57	Axle Asm., Front
3	532 18 32-26	Fitting, Grease
4	532 16 18-49	Spindle Asm, LH
5	532 16 18-48	Spindle Asm., RH
6	532 12 49-31	Bearing, Race Thrust Harden
7	532 12 17-48	Washer 25/32 x 1-5/8 x 16 Ga.
8	812 00 00-29	Ring, Klip #T5304-75
9	532 12 12-32	Cap, Spindle
10	874 78 10-44	Bolt, Fin Hex 5/8-11 x 2-3/4
11	532 13 65-18	Spacer Brg Axle Front 1.570
12	873 90 10-00	Nut, Lock Flange 5/8-11 unc
13	532 12 17-49	Washer 25/32 x 1-1/4 x 16 Ga.
14	810 04 06-00	Washer, Lock Hvy Hlcl Spr 3/8
15	873 54 06-00	Nut Crownlock 3/8-24
16	532 18 68-14	Shaft Asm., Steering
18	532 18 77-99	Draglink
19	532 15 60-11	Support Asm., Steering Vgt
20	532 17 75-92	Boot Steering
21	532 18 67-37	Adapter, Wheel Steering
22	532 15 51-05	Bushing, Strg.
23	532 15 29-27	Screw
26	532 19 36-52	Cap , Wheel Steering
27	532 12 49-37	Bearing, Col. Strg.
28	817 00 06-12	Screw 3/8-16 x 3/4
29	532 10 42-39	Bearing, Flange
31	532 13 81-36	Bushing, Nyliner Snap
32	819 11 16-10	Washer 11/32 x 1 x 10 Ga.
33	810 04 05-00	Washer, Lock Hvy Hlcl Spr 5/16
34	874 78 05-12	Bolt, Hex Hd 5/16-18 x 3/4
35	532 18 70-39	Gear, Sector Steering
36	532 18 67-99	Tie Rod
41	532 15 52-46	Bracket Switch Inerlock VGT97
42	817 49 05-08	Screw 5/16-18 x 1/2
44	532 17 75-93	Extension Steering Premium
45	819 18 38-12	Washer 9/16 ID x 2-3/8 OD 12 Ga.
51	873 94 08-00	Nut Hex Jam Toplock 1/2-20 unf
52	532 17 55-53	Clip Steering
53	532 18 89-67	Washer Hardened

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
ENGINE



# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02

KEY NO.	PART NO.	DESCRIPTION
1	--- -- --	Engine Briggs, Model No. 40H777(Order parts from engine manufacturer)
2	532 14 97-23	Muffler Side
8	532 12 13-61	Pulley V-Idler
9	532 17 77-48	Keeper Asm. Belt Engine VGT
10	532 17 52-87	Bushing
11	532 17 93-35	Clutch Electric
12	532 14 39-96	Pulley Engine VGT Elect Clutch
15	532 17 91-15	Tank Fuel
18	532 18 18-03	Cap Fuel
20	532 17 83-85	Control Throttle
21	532 19 16-11	Screw 10 x 3/4 Single Lead Hex
22	532 19 15-96	Control Choke
26	532 12 49-52	Bushing
27	532 13 92-77	Stem Tank Fuel
28	532 18 86-69	Fuel Line
29	532 13 71-80	Spark Arrester Kit
31	532 14 50-06	Clip Push-In Hinged
37	532 12 34-87	Clamp Hose
39	817 49 06-36	Screw TT 3/8-16 x 2-1/4 unc
40	817 49 06-64	Screw TT 3/8-16 x 4 unc
41	532 12 61-97	Washer 1-1/2 OD x 15/32 ID x .250
42	810 04 07-00	Washer Lock 7/16
45	873 51 04-00	Nut Keps Hex 1/4-20 unc
47	532 17 52-88	Bushing
62	532 14 66-29	Shield Heat Muffler
69	532 16 53-91	Gasket
70	532 17 60-69	Tube Exhaust LH
71	532 17 60-70	Tube Exhaust RH
79	532 18 39-06	Screw Socket Head 5/16-18 x 1
81	532 18 88-00	Tube Drain
82	532 18 87-99	Valve Oil Drain
83	532 17 18-77	Bolt 5/16-18 unc x 1-3/4 W/Sems
84	817 06 06-24	Screw 3/8-16 x 1-1/2
85	532 17 99-53	Bolt Hex 7/16-20 X 3.75 Gr. 5

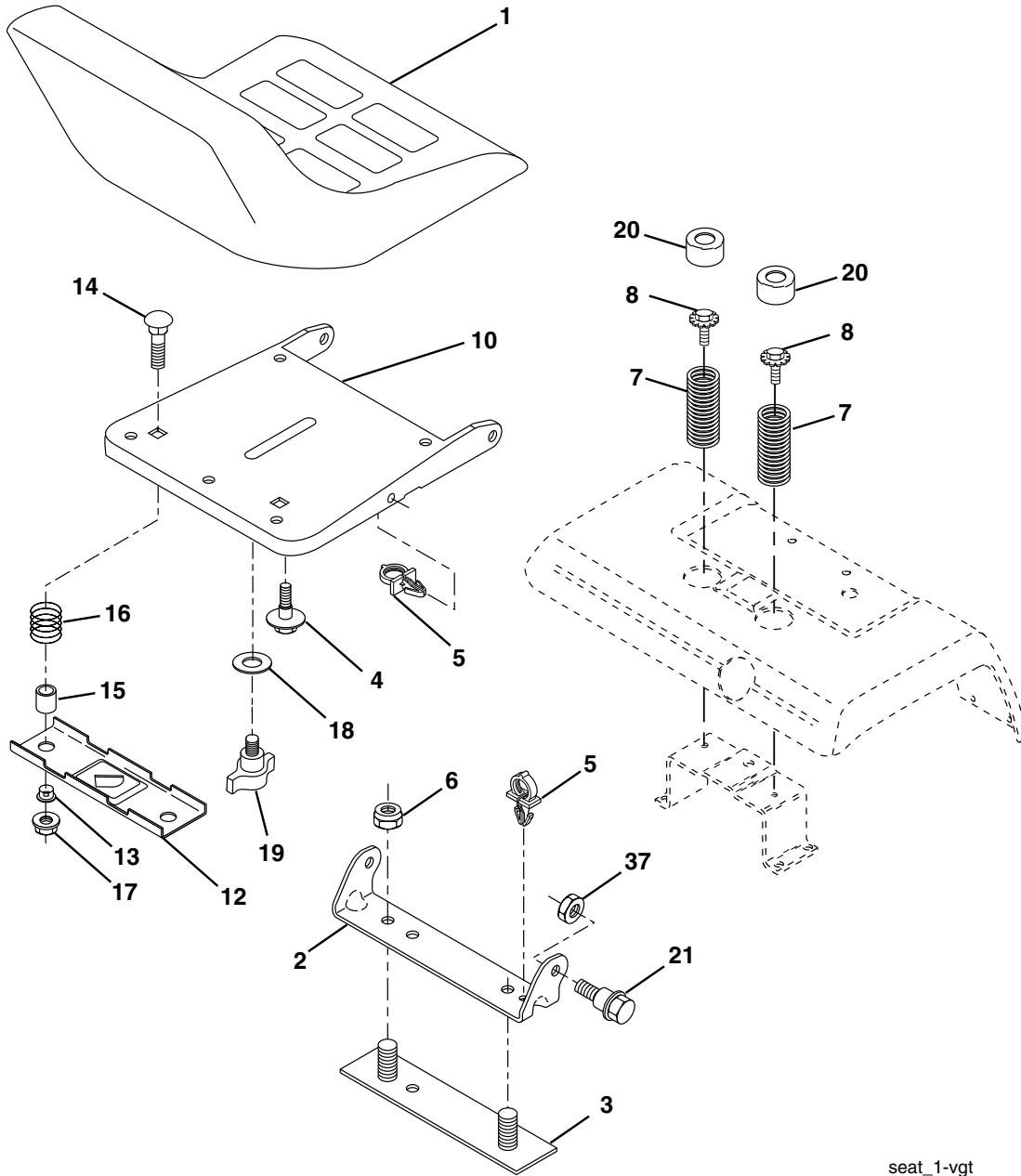
**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

For engine service and replacement parts, call the toll free number for your engine manufacturer listed below:

Briggs & Stratton	1-800-233-3723
Kohler Co.	1-800-544-2444
Tecumseh Products	1-800-558-5402
Honda Engines	1-800-426-7701
Kawasaki	1-800-460-5688

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
SEAT ASSEMBLY



seat\_1-vgt

KEY NO.	PART NO.	DESCRIPTION
1	532 19 01-20	Seat
2	532 14 05-51	Bracket, Pivot Seat
3	532 14 06-75	Strap Asm Fender
4	532 12 70-18	Bolt Shoulder 5/16-18 x .62
5	532 14 50-06	Clip, Push In Hinged
6	873 80 06-00	Nut, Crownlock 3/8-16
7	532 12 41-81	Spring, Seat Cprsn
8	532 17 18-77	Bolt 5/16-18 Unc x 3/4
10	532 18 24-93	Pan, Seat
12	532 17 46-48	Bracket, Mounting Switch
13	532 12 12-48	Bushing, Snap
14	872 05 04-12	Bolt, Carriage 1/4-20 x 1-1/2

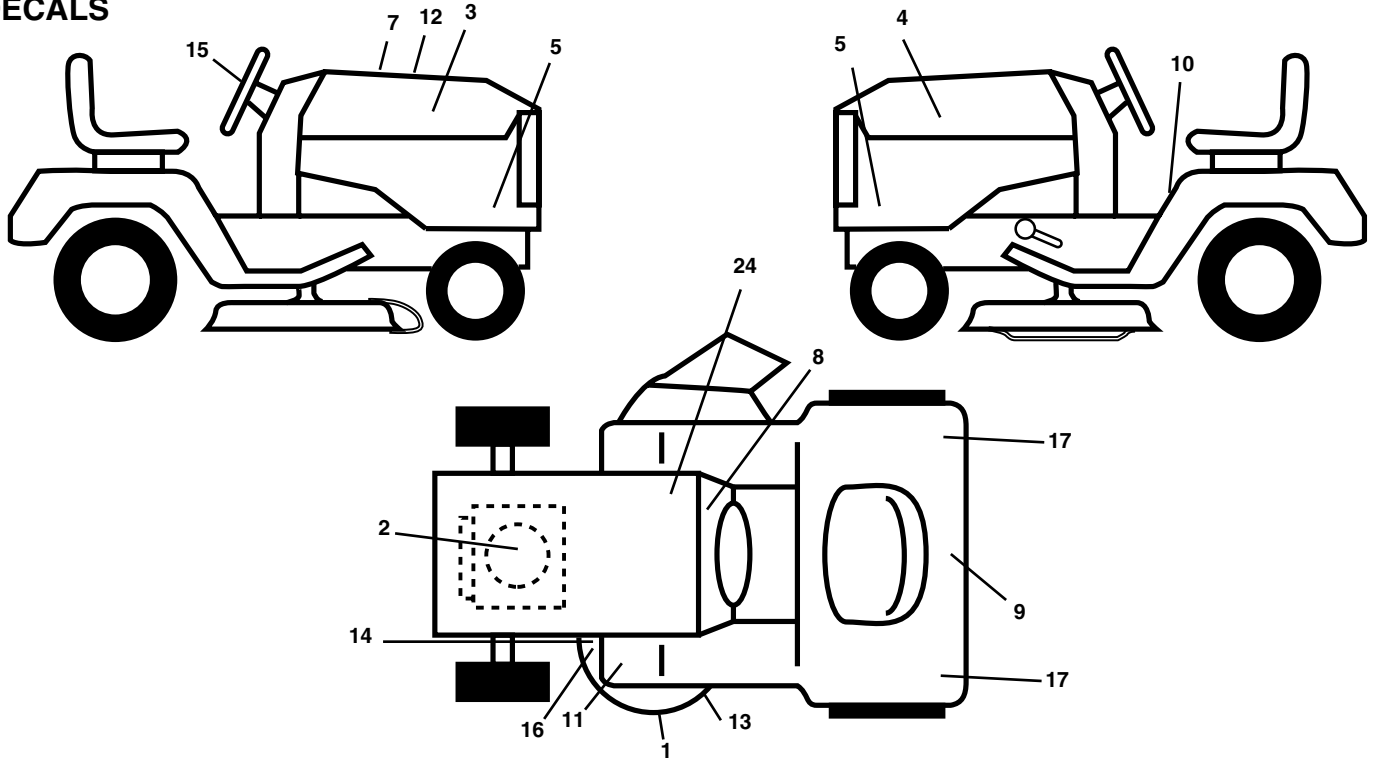
KEY NO.	PART NO.	DESCRIPTION
15	532 13 43-00	Spacer, Split
16	532 12 12-50	Spring, Cprsn
17	532 12 39-76	Nut, Lock 1/4 Lge Flg Gr. 5
18	819 17 19-12	Washer 17/32 x 1-3/16 x 12 Ga.
19	532 16 63-69	Knob Seat
20	532 12 42-38	Cap, Spring Seat
21	532 17 18-52	Bolt, Shoulder 5/16-18
22	873 68 05-00	Nut Crownlock 5/16-18
37	873 80 05-00	Nut, Crownlock 5/16-18

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02

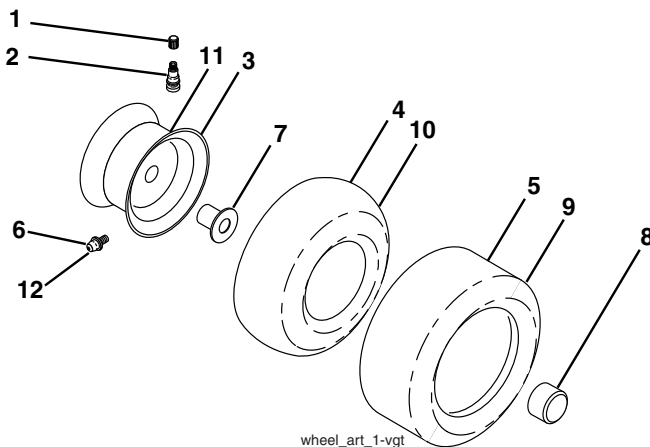
## DECALS



KEY NO.	PART NO.	DESCRIPTION
1	532 17 84-82	Decal, Deck heavy Duty
2	532 19 16-51	Decal, Engine
3	532 18 89-47	Decal, Hood, RH
4	532 18 89-48	Decal, Hood, LH
5	532 19 42-81	Decal, Side Panel
7	532 18 09-41	Decal, Customer Resp.
8	532 19 60-44	Decal, Dash
9	532 19 15-54	Decal, Fender
10	532 15 70-02	Decal, Danger

KEY NO.	PART NO.	DESCRIPTION
11	532 18 12-49	Decal, Clutch/Brake
12	532 19 43-63	Decal, Replacement
13	532 18 82-98	Decal, V-Belt Sch
14	532 17 84-55	Decal, Caution
15	532 18 89-25	Decal, Ins. Strg Whl
16	532 19 30-63	Decal, Mower Upstop
17	532 10 62-02	Reflector
24	532 14 50-05	Decal, Btry Dngr/Psn
--	532 18 19-17	Pad, Footrest, RH
--	532 18 19-16	Pad, Footrest, LH
--	532 19 65-04	Manual, Owner's (English)

## WHEELS & TIRES

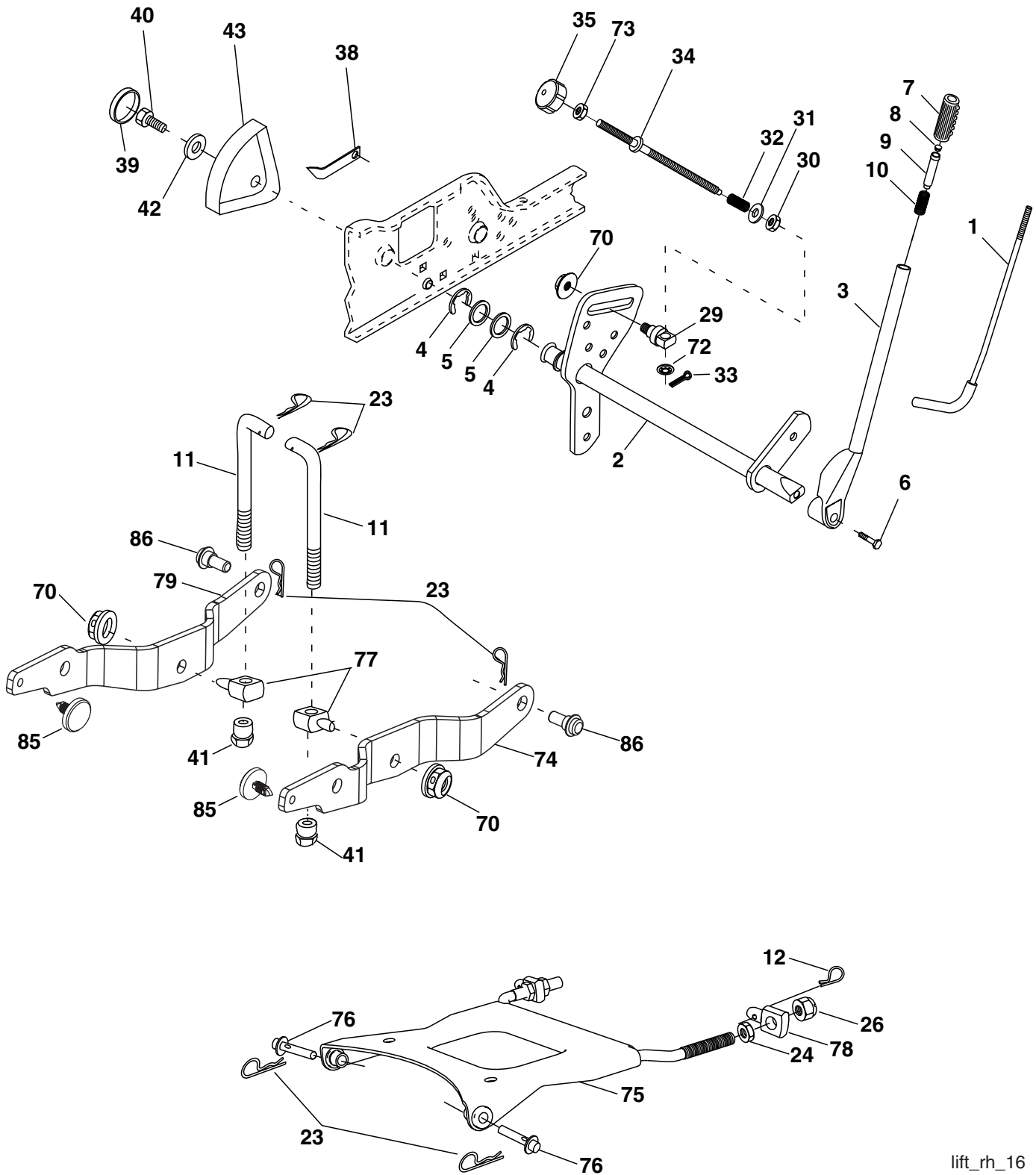


KEY NO.	PART NO.	DESCRIPTION
1	532 05 91-92	Cap, Valve, Tire
2	532 06 51-39	Stem, Valve
3	532 14 45-09	Rim Assembly, Front
4	532 00 81-34	Tube, Front (Service Item Only)
5	532 10 62-30	Tire, Front
6	532 12 49-57	Fitting, Grease
7	532 12 49-59	Bearing, Flange (Front Wheel Only)
8	532 17 50-39	Cap, Hub
9	532 10 55-88	Tire, Rear
10	532 00 71-54	Tube, Rear (Service Item Only)
11	532 14 45-10	Rim Assembly, Rear
12	532 12 48-60	Fitting, Grease
--	532 14 43-34	Sealant, Tire (10 oz. Tube)

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
LIFT ASSEMBLY



lift\_rh\_16

# REPAIR PARTS

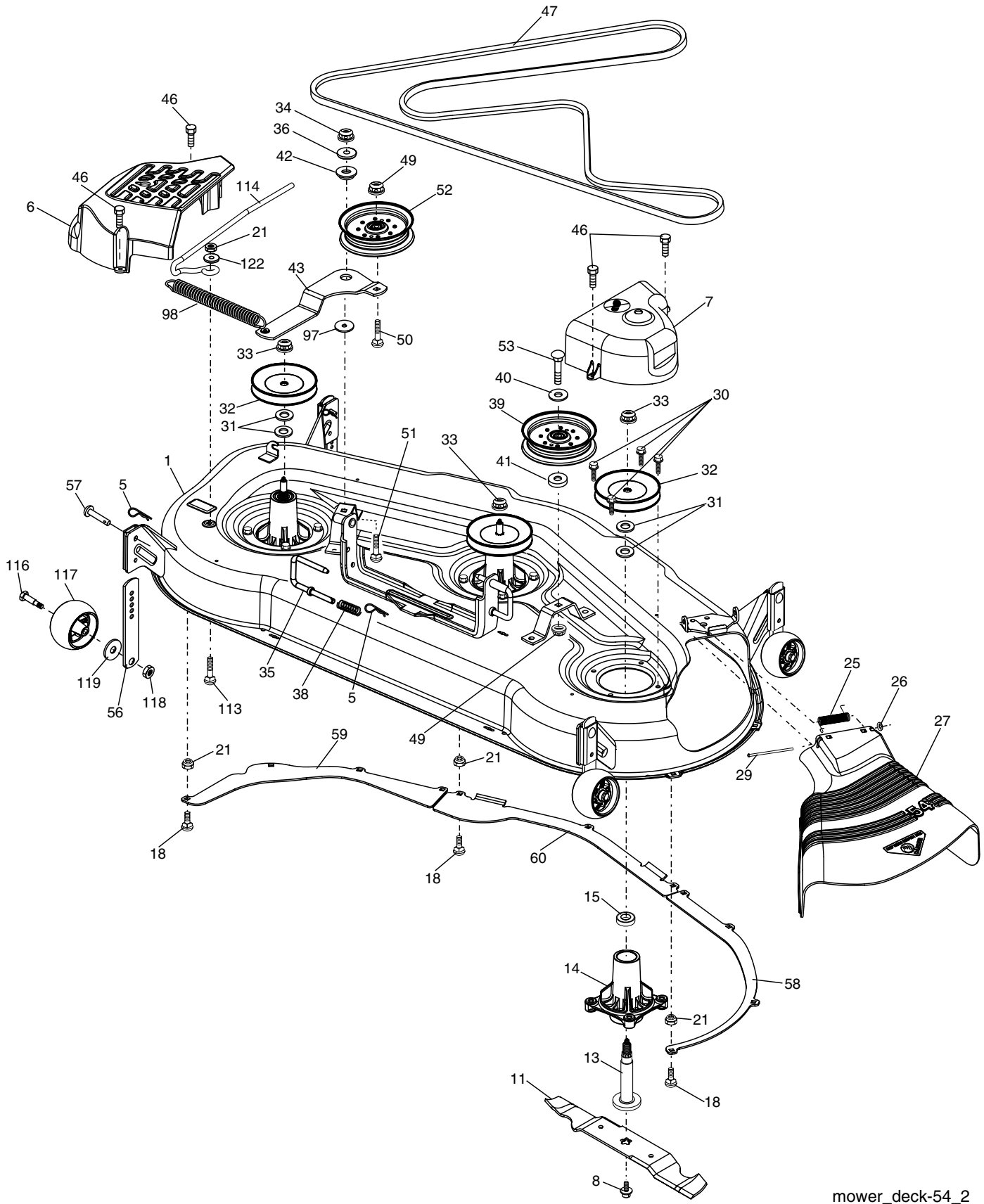
TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
LIFT ASSEMBLY

KEY NO.	PART NO.	DESCRIPTION
1	532 12 10-06	Rod Asm., Lever
2	532 18 00-45	Shaft Asm., Lift Vgt
3	532 15 91-89	Lever Asm., Lift Rh
4	812 00 00-22	E-Ring Truarc #5133-87
5	819 29 20-16	Washer 29/32 x 1-1/4 x 16 Ga.
6	871 11 06-24	Bolt, Fin Hex 3/8-16 x 1-1/2
7	532 12 56-31	Grip, Handle
8	532 12 45-26	Button, Plunger
9	532 12 23-64	Plunger, Lever Lift
10	532 18 38-94	Spring 0.620D x 2.125
11	532 17 53-75	Link Lift
12	532 16 35-52	Retainer, Spring
23	532 12 46-70	Retainer, Spring
24	873 35 08-00	Nut, Jam Hex 1/2-13 unc
26	873 80 08-00	Nut, Lock W/Wsh 1/2-13 unc
29	532 15 02-33	Trunnion Infin Height
30	532 11 08-07	Nut, Special
31	819 13 10-16	Washer 13/32 x 5/8 x 16 Ga.
32	532 13 71-50	Spring, Compression Inf Hgt
33	876 02 03-08	Pin, Cotter 3/32 x 1/2
34	532 13 71-67	Rod, Adj Lift
35	532 13 80-57	Knob, Inf 3/8-16 unc
38	532 15 50-97	Pointer Height Indicator
39	532 12 39-35	Plug, Hole Blk. 1.485/1.515 Dia.
40	817 06 05-16	Screw 5/16-18 x 1
41	532 17 59-94	Nut, Lift Link 7/16-20
42	819 11 24-10	Washer 11/32 x 1-1/2 x 10 Ga.
43	532 12 39-34	Scale, Indicator Height
70	532 14 52-12	Nut Hex Flange Lock
72	532 11 04-52	Nut Push Phos & Oil
73	873 35 06-00	Nut, Hex Jam 3/8-16 unc
74	532 18 72-77	Arm Suspension Rear RH
75	532 17 58-05	Plate, Asm, Susp, Front
76	532 17 55-60	Pin Flange
77	532 17 62-05	Trunion Susp Arm
78	532 17 56-89	Trunnion, Front, Susp
79	532 18 72-76	Arm, Suspension LH
85	532 18 90-13	Insert Wear
86	532 18 85-28	Bolt Shoulder

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
MOWER DECK





# REPAIR PARTS

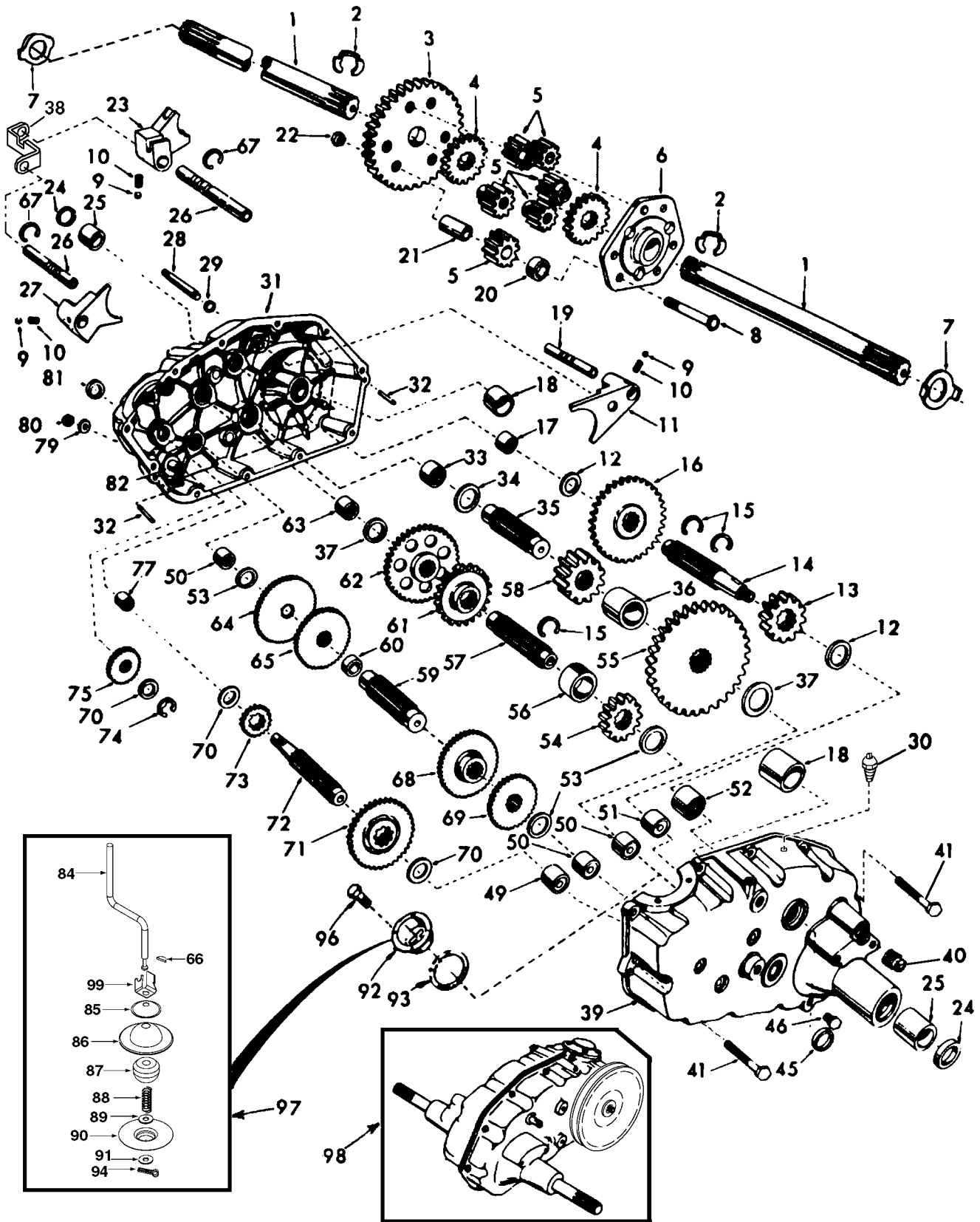
**TRACTOR - - MODEL NO. GT2254 (96025000201), PRODUCT NO. 960 25 00-02  
MOWER DECK**

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 19 68-38	Deck Weldment Mower	43	532 19 62-16	Arm, Idler
5	532 12 46-70	Retainer Spring	46	532 13 77-29	Screw, Thdroll. 1/4-20 x 5/8
6	532 18 72-97	Cover Mandrel LH	47	532 19 12-73	V-Belt, Mower, Secondary
7	532 18 81-87	Cover Mandrel RH	49	873 90 06-00	Nut, Lock Flg. 3/8-16 unc
8	532 17 43-65	Bolt 7/16 Asm. Blade	50	872 11 06-16	Bolt, Carr. 3/8-16 x 2
11	532 18 72-54	Blade Standard	51	872 11 06-10	Bolt 3/8-16 x 1-1/4 Gr. 5
13	532 18 72-91	Shaft Asm. w/Lower Bearing	52	532 18 84-60	Pulley Idler clutching
14	532 18 72-81	Mandrel Housing	53	874 78 06-36	Bolt Fin Hex 3/8-16 unc x 2-1/4
15	532 11 04-85	Bearing, Ball, Mandrel	56	532 15 59-86	Bar Pnt Adj.
18	872 14 05-05	Bolt Rdhd Sqnk 5/16-18 x 5/8	57	532 15 69-41	Pin Head Rivet
21	873 68 05-00	Nut, Crownlock 5/16-18 unc	58	532 18 73-42	Baffle Right
25	532 17 81-02	Spring Torsion	59	532 18 73-44	Baffle Left
26	532 11 04-52	Nut, Push	60	532 18 76-07	Baffle Center
27	532 18 89-38	Deflector Shield	97	819 13 32-10	Washer Hardened
29	532 13 14-91	Rod, Hinge	98	532 18 72-82	Spring Clutch Drive
30	532 17 39-84	Screw Thd Roll	113	872 11 05-08	Bolt Rdhd Sqnk 5/16-18 unc x 3/4
31	532 18 76-90	Washer, Spacer Mower Vented	114	532 18 75-56	Rod Tension Relief
32	532 17 34-36	Pulley, Mandrel	116	532 19 34-06	Bolt, Shoulder
33	532 17 83-42	Nut, Flg. Top Lock Cntr. 9/16	117	532 17 48-73	Gauge Wheel
34	873 68 06-00	Nut	118	873 93 06-00	Nut, Centerlock 3/8-16 unc
35	532 18 86-35	Pin Suspension Rear	119	819 12 14-14	Washer 3/8 x 7/8 x 14 Ga.
36	819 13 13-16	Washer 13/32 x 13/16 x 16 Ga.	122	532 18 75-57	Bushing Tension Relief
38	532 18 86-57	Spring Compression	--	532 18 72-92	Mandrel Asm. Service (Includes Key Nos. 13-15 and 33)
39	532 18 72-84	Pulley, Idler, Stationary	--	532 19 60-99	Replacement Mower, Complete
40	819 13 22-03	Washer 13/32 x 1-3/8 x 3 Ga.			
41	819 13 13-12	Washer 13/32 x 13/16 x 12 Ga.			
42	532 12 20-52	Spacer, Retainer			

**NOTE:** All component dimensions given in U.S. inches  
1 inch = 25.4 mm

# REPAIR PARTS

TRACTOR -- MODEL NO. GT2254 (96025000201) PRODUCT NO. 960 25 00-02  
GEAR DRIVE TRANSAXLE



# REPAIR PARTS

## TRACTOR - - MODEL NO. GT2254 (96025000201) PRODUCT NO. 960 25 00-02 GEAR DRIVE TRANSAXLE

KEY NO.	PART NO.	DESCRIPTION	KEY NO.	PART NO.	DESCRIPTION
1	532 12 46-62	Axle Shaft	52	532 00 81-19	Needle Bearing
2	812 00 00-34	Retaining Ring	53	532 00 42-20	Thrust Bearing Race
3	532 00 41-99	Final Drive Gear	54	532 00 42-09	3rd Reduction Pinion, Low
4	532 00 42-16	Differential Gear	55	532 12 46-68	4th Reduction Gear
5	532 00 42-15	Differential Pinion	56	532 00 44-42	3rd Reduction Pinion Spacer
6	532 00 42-17	Differential Carrier	57	532 00 41-95	2nd Reduction Gear Shaft
7	532 17 47-28	Axle Thrust Washer	58	532 00 42-14	Final Drive Pinion
8	874 02 06-52	Bolt, Hex Head 3/8-24 x 3-1/4 (1" Thread Length)	59	532 00 41-94	1st Reduction Gear Shaft
9	532 12 46-97	Steel Ball	60	532 00 75-28	1st Reduction Shaft Spacer
10	532 13 72-61	Spring Shift Fork Detent	61	532 12 46-66	3rd Reduction Pinion Hlgh
11	532 00 49-85	Shift Fork, High-Low Range	62	532 12 46-65	2nd Reduction Gear
12	532 12 49-31	Thrust Bearing Race	63	532 00 73-98	Needle Bearing
13	532 12 46-67	4th Reduction Pinion	64	532 12 46-64	Low Speed Gear and 2nd Reduc- tion Pinion Cluster
14	532 13 71-25	3rd Reduction Gear Shaft	65	532 00 42-04	Reverse Gear
15	532 12 46-77	Snap Ring, Crescent Type	66	532 00 28-98	Key, Hi-Pro 1/8 x 17/32
16	532 12 46-79	High-Low Range Gears	67	812 00 00-33	Snap Ring, Crescent Type
17	532 00 81-18	Needle Bearing	68	532 00 42-05	Intermediate Speed Gear
18	532 12 47-05	Sintered Iron Bearing	69	532 12 50-99	High Speed Gear
19	532 12 22-38	Shift Fork Shaft, High-Low Range	70	532 00 13-70	Thrust Bearing Race
20	532 00 42-18	Differential Pinion Spacer	71	532 12 46-81	Intermediate and High Speed Cluster Pinions
21	532 12 46-73	Differential Pinion Bushing	72	532 13 91-20	Input Shaft
22	532 12 47-01	Gripco Centerlock Nut 3/8-24	73	532 00 42-01	Low Speed Pinion
23	532 00 62-62	Shift Fork, R.H.	74	812 00 00-08	E-Ring
24	532 12 46-98	Oil Seal	75	532 00 11-53	Reverse Idler Gear
25	532 12 47-09	Sintered Iron Bearing	77	532 00 68-03	Needle Bearing
26	532 13 91-11	Shift Fork Shaft	79	532 00 11-67	Sealing Washer
27	532 00 49-86	Shift Fork, L.H.	80	873 36 07-00	Nut, Hex, Jam 7/16-20
28	532 12 22-54	Shift Shaft, High-Low Range	81	532 12 46-75	Oil Seal
29	532 00 62-69	Oil Seal	82	532 13 69-84	Reverse Idler Shaft
30	532 00 58-55	Pressure Relief Valve	84	532 00 53-84	Gearshift Lever, Bent
31	532 17 47-31	Gearcase, Reverse Idler Shaft and Bearings, R.H. (Includes Key No.'s 17, 18, 25, 33, 50, 63, 77 and 82)	85	532 00 29-78	Gearshift Cap
32	532 00 62-77	Dowel Pin	86	532 12 46-82	Gearshift Ball Cover and Pin
33	532 00 42-25	Needle Bearing	87	532 12 47-04	Shift Lever Guide Ball, Keyed
34	532 00 73-96	Thrust Bearing Race	88	532 00 49-24	Spring
35	532 00 41-98	4th Reduction Gear Shaft	89	819 15 15-16	Washer 15/32 x 15/16 x 16 Gauge
36	532 12 46-63	4th Reduction Gear Spacer	90	532 11 05-42	Shift Mechanism Seal
37	532 00 73-95	Thrust Bearing Race	91	819 18 15-11	Washer 9/16 x 15/16 x 12 Gauge
38	532 16 07-89	Gate, Lower, Shift	92	532 00 00-75	Gearshift Gate and Reinforce- ment
39	532 17 47-29	Gearcase and Bearings, L.H. (In- cludes key Numbers 18, 25, 49, 50 (2), 51 and 52)	93	532 00 62-74	Shift Ball Cover Gasket
40	813 32 04-00	Pipe Plug 1/2-14 N.P.T.	94	876 02 04-12	Cotter Pin 1/8 x 3/4
41	817 58 05-20	Bolt, Hex 5/16-18 UNC x 1-1/4	96	532 19 40-36	Bolt, Hex, 5/16-18X1 Epoxy Patch
45	532 00 62-71	Oil Seal	97	532 19 41-21	Lever Assembly ROS Gear Shift
46	813 06 02-00	Pipe Plug 1/4-18 N.P.T.	98	532 18 49-56	Transaxle, 6 Speed, Complete Assembly
49	532 12 47-92	Needle Bearing	99	532 19 38-33	Actuator, Shift Lever
50	532 00 42-22	Needle Bearing			
51	532 00 15-29	Needle Bearing			

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