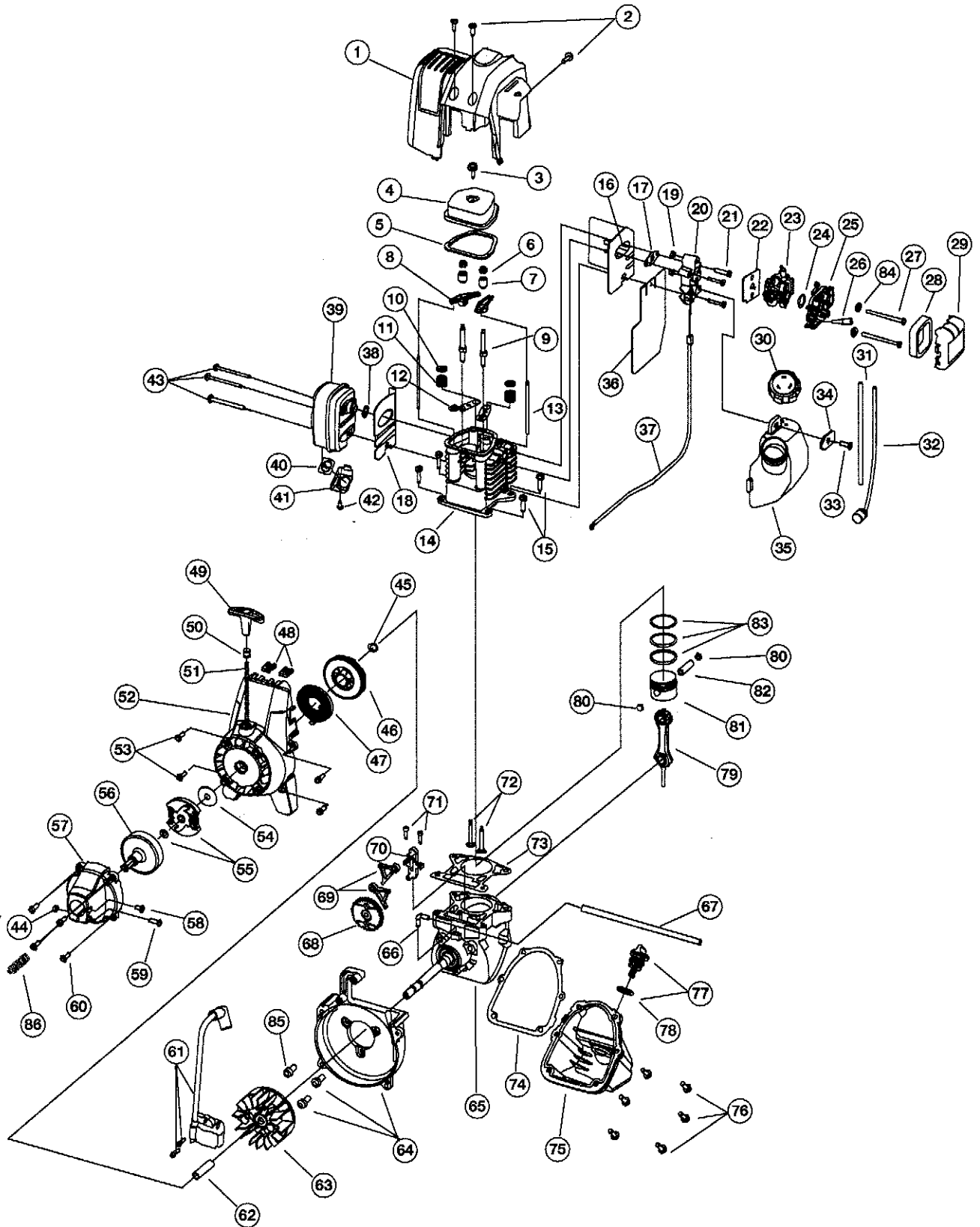


# ENGINE PARTS - MODEL 650r 4-CYCLE GAS TRIMMER

PPN- 41AN650G034

Part Numbers On Following Page



# ENGINE PARTS - MODEL 650r

## 4-CYCLE GAS TRIMMER

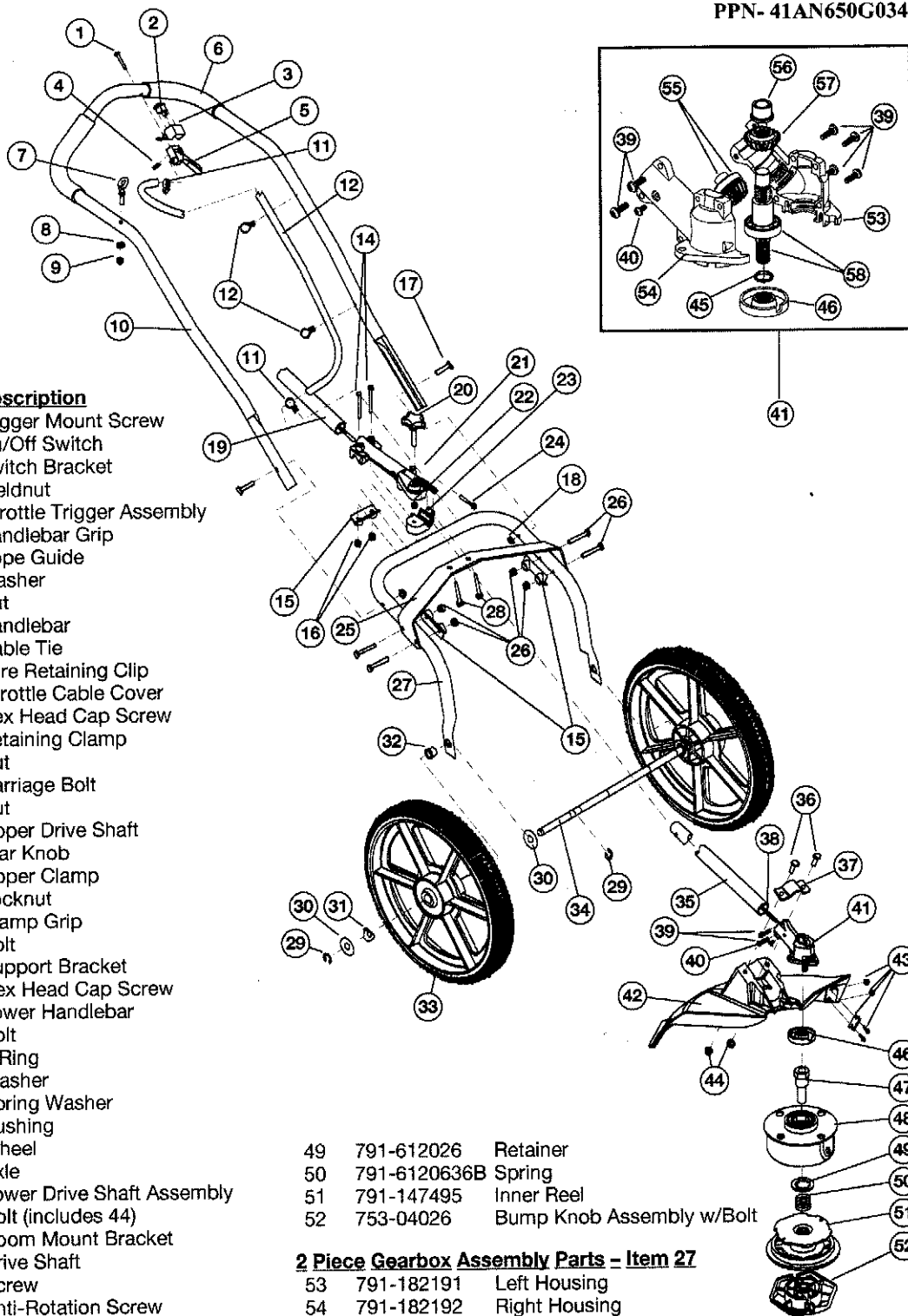
PPN- 41AN650G034

<u>Item</u>	<u>Part No.</u>	<u>Description</u>	<u>Item</u>	<u>Part No.</u>	<u>Description</u>
1	753-1222	Engine Cover	45	791-181247	Pal Nut Retaining Ring
2	791-182339	Engine Cover Screws	46	753-1199	Recoil Pulley
3	791-181025	Valve Cover Screw	47	753-1236	Recoil Spring
4	791-182098	Valve Cover	48	791-182366	Nut Clip
5	791-182099	Valve Cover Gasket	49	791-181079	Pull Handle
6	791-182340	Rocker Adjustment Nut	50	791-611061	Rope Guide
7	791-182101	Rocker Arm Pivot	51	791-613103	Rope
8	791-182100	Rocker Arm	52	791-181020	Starter Housing Screw
9	791-182341	Rocker Arm Stud	53	753-04154	Starter Housing Assembly (includes 49-56)
10	791-182103	Valve Spring Retainer	54	791-182368	Clutch Washer
11	791-181038	Valve Spring	55	753-1238	Clutch with Spacer
12	791-182102	Push Rod Guide	56	791-153592	Clutch Drum
13	791-181033	Push Rod	57	753-1239	Clutch Cover
14	791-182745	Cylinder Assembly (includes 9-11, 14, 16 & 80)	58	791-145569	Anti-Rotation Screw
15	791-182344	Cylinder Screw	59	753-1240	Screw
16	753-1226	Intake Baffle	60	791-181345	Clutch Cover Screw
17	791-182749	Carburetor Mount Gasket	61	791-182725	Ignition Module with Screws
18	753-1232	Muffler Baffle	62	791-181065	Spacer
19	791-181034	Nut	63	791-181867	Flywheel
20	791-182347	Carburetor Mount (includes 20)	64	791-182743	Shroud Assembly with Screws (includes 93)
21	791-182348	Carburetor Mount Screw	65	791-182376	Crankcase Assembly (includes 70-74)
22	791-182732	Carburetor Gasket	66	791-610309	Oil Seal
23	753-1225	Carburetor with Primer	67	791-182372	Bearing
24	791-181751	O-Ring, Carburetor	68	791-182380	Crankshaft Assembly
25	791-182350	Air Filter/Choke Cover Assembly (includes 29 & 30)	69	753-1242	Cam Follower
26	791-182097	Breather Tube	70	791-181013	Cam Bracket
27	791-181750	Air Filter Mounting Screw	71	791-181012	Cam Bracket Screw
28	791-181757	Air Filter	72	791-181040	Valves, Intake and Exhaust
29	791-182351	Air Filter Cover	73	791-182374	Cylinder Gasket
30	791-182271	Fuel Cap	74	791-181018	Oil Pan Gasket
31	791-182352	Fuel Return Line	75	791-182377	Oil Pan (includes 81 & 83)
32	791-182353	Fuel Pick-Up Line with Filter	76	791-181020	Oil Pan Screw
33	791-181080	Screw	77	791-182378	Dipstick Assembly (includes 85)
34	791-182354	Washer	78	791-182290	O-Ring
35	791-182355	Fuel Tank Assembly (includes 31-33)	79	791-181009	Connecting Rod
36	791-182356	Fuel Tank Shield	80	791-181008	Wrist Pin Button
37	753-1231	Throttle Cable	81	753-1243	Piston
38	791-181048	Muffler Gasket	82	791-181006	Wrist Pin
39	791-182359	Muffler (includes 40, 42-44)	83	791-181005	Piston Ring Set
40	791-180890	Spark Arrestor Screen	84	791-182409	Washer
41	791-181045	Screen Cover	85	791-181861	Screw
42	791-181046	Screw	86	791-612468	Compression Spring
43	791-182361	Muffler Mounting Screw	87	791-182537	Grommet
44	753-1241	Nut	*	791-180852B	Spark Plug
			*	753-04087	Short Block Assembly (includes 3-17, 69-90)
			*	791-180142	Starter Pawl Repair Kit
			*	753-04014	Carburetor Repair Kit
			*		Parts not shown

# BOOM AND TRIMMER PARTS - MODEL 650r

## 4-CYCLE GAS TRIMMER

PPN- 41AN650G034



Item	Part No.	Description
1	753-04185	Trigger Mount Screw
2	791-182405	On/Off Switch
3	791-182672	Switch Bracket
4	753-04186	Weldnut
5	753-04187	Throttle Trigger Assembly
6	753-04189	Handlebar Grip
7	753-04190	Rope Guide
8	791-182678	Washer
9	791-180050	Nut
10	753-04191	Handlebar
11	791-147346	Cable Tie
12	753-04192	Wire Retaining Clip
13	753-04193	Throttle Cable Cover
14	753-04194	Hex Head Cap Screw
15	753-04195	Retaining Clamp
16	791-180050	Nut
17	753-04196	Carriage Bolt
18	791-182652	Nut
19	753-04197	Upper Drive Shaft
20	753-04198	Star Knob
21	753-04199	Upper Clamp
22	753-04200	Locknut
23	753-04201	Clamp Grip
24	753-04202	Bolt
25	753-04203	Support Bracket
26	753-04204	Hex Head Cap Screw
27	753-04205	Lower Handlebar
28	753-04206	Bolt
29	753-04207	E Ring
30	753-04208	Washer
31	753-04209	Spring Washer
32	753-04210	Bushing
33	753-04211	Wheel
34	753-04212	Axle
35	753-04213	Lower Drive Shaft Assembly
36	791-182200	Bolt (includes 44)
37	753-04214	Boom Mount Bracket
38	791-613300	Drive Shaft
39	791-182195	Screw
40	791-182519	Anti-Rotation Screw
41	791-182193	2 Piece Gearbox Assembly (includes 39, 40 & 45)
42	753-04215	Guard
43	791-682061	Cutoff Blade Assembly
44	791-182652	Locknut
45	753-1159	O-Ring
46	791-182196	Spacer
47	791-612483	Spool Shaft
48	791-683301	Outer Spool & Eyelet Assembly

49	791-612026	Retainer
50	791-6120636B	Spring
51	791-147495	Inner Reel
52	753-04026	Bump Knob Assembly w/Bolt

### 2 Piece Gearbox Assembly Parts - Item 27

53	791-182191	Left Housing
54	791-182192	Right Housing
55	791-182194	Pinion Gear Assembly
56	791-182199	Output Shaft Bushing
57	791-182198	Output Shaft Gear
58	791-182197	Output Shaft Assembly (includes 56 & 57)

### Optional Accessories

*	753-04216	Replacement Line Membrane .105"
*	753-1160	Reel & Line Assembly
*	753-04217	Bump Head Assembly (includes 47-52)