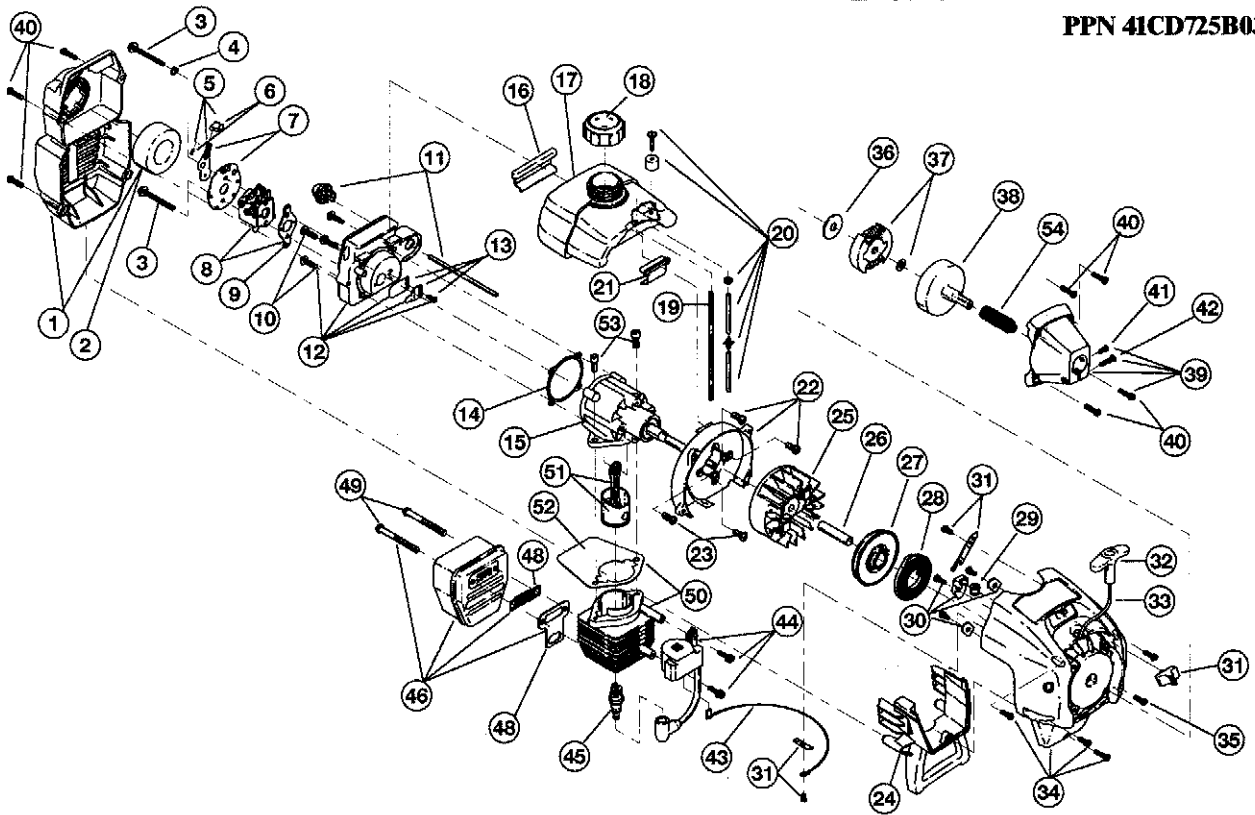


# ENGINE PARTS - MODEL 725r

## 2-CYCLE GAS TRIMMER

PPN 41CD725B034

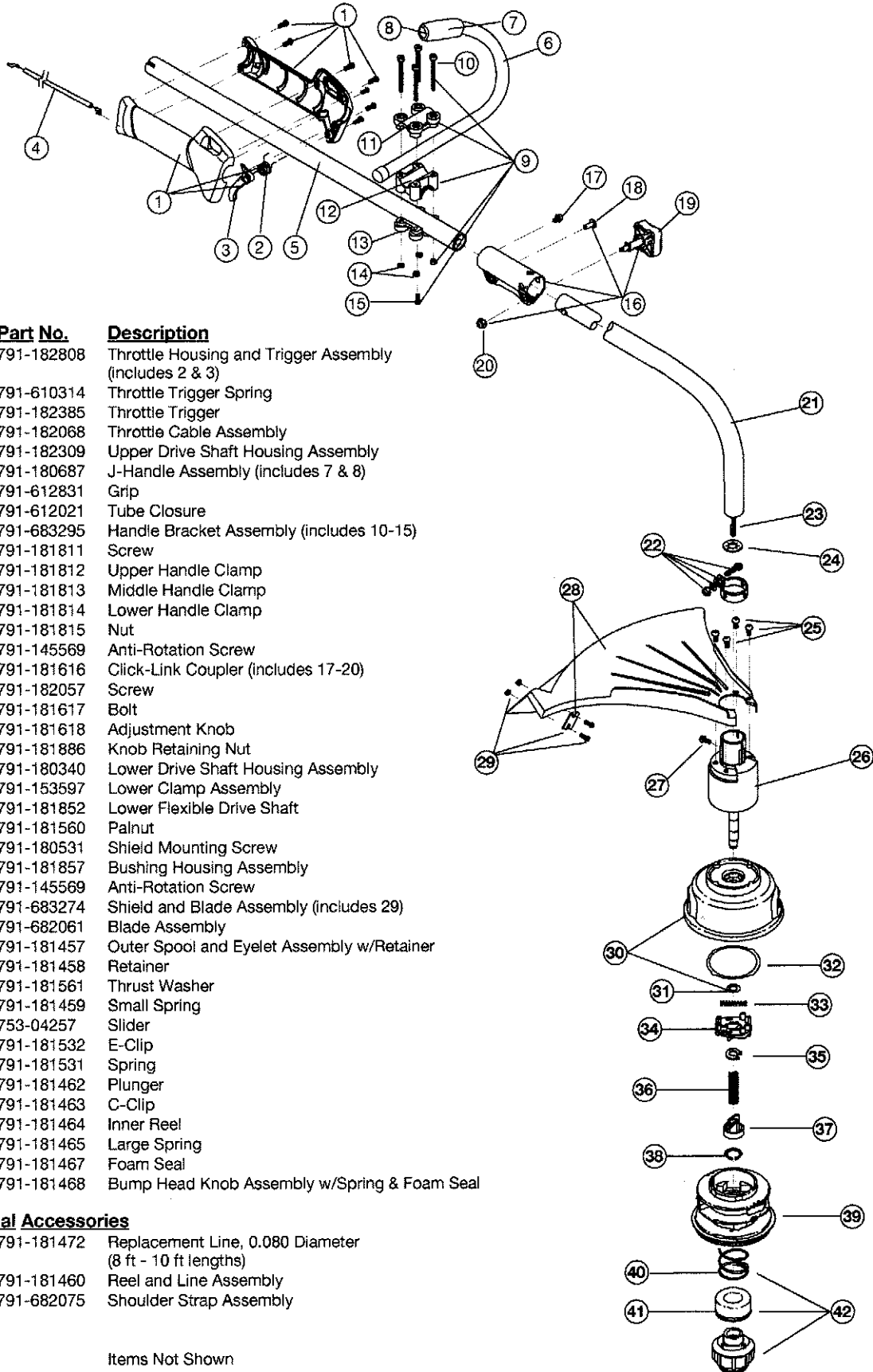


Item	Part No.	Description	Item	Part No.	Description
1	791-182059	Air Cleaner/Muffler Cover Assembly (includes 2 & 40)	33	791-613103	Rope
2	791-180350	Air Cleaner Filter	34	791-181443	Starter Housing Assembly (includes 27-33 & 35)
3	791-180351	Carburetor Mounting Screw Assembly	35	791-181862	Housing Screw
4	791-180226	Wavey Washer	36	791-182368	Clutch Washer
5	791-182061	Choke Lever Assembly (includes 6)	37	791-181445	Clutch Rotor Assembly
6	791-182070	Choke Knob and Screw	38	791-153592	Clutch Drum Assembly
7	791-182060	Choke Lever and Plate (includes 5)	39	791-182797	Clutch Cover Assembly (includes 40-42)
8	753-04255	Carburetor Assembly (includes 9)	40	791-181345	Cover Screw
9	791-610675	Carburetor Gasket	41	791-182519	Anti-Rotation Screw
10	791-181860	Carb Mount Screw	42	791-181345	Clamping Screw
11	791-181558	Primer and Hose Assembly	43	791-180036	Wire Lead
12	753-1196	Carb Mount Assembly (includes 10 & 13)	44	753-04125	Module Assembly
13	791-684451	Reed Assembly	45	791-610311	Spark Plug
14	753-1208	Carburetor Mount Gasket	46	791-182066	Muffler Assembly (includes 47-49)
15	791-182791	Crank Case Service Assembly (includes 10 & 23)	47	791-182747	Spark Arrestor Screen
16	791-612134	Rear Mounting Pad	48	753-04159	Exhaust Gasket
17	791-181438	Fuel Tank Assembly (includes 18-20)	49	791-147575	Muffler Mounting Bolt Assembly
18	791-182438	Fuel Cap Assembly	50	753-1206	Cylinder Assembly (includes 52)
19	791-181168	Fuel Return Line	51	753-1207	Piston and Rod Assembly
20	791-682039	Fuel Line Assembly	52	753-1197	Cylinder Gasket
21	791-145308	Front Mounting Pad	53	791-182723	Cylinder Bolt
22	791-153520	Shroud Assembly	54	791-612468	Spring
23	791-181861	Shroud Screw	*	753-04134	Engine Gasket Kit
24	791-182064	Shroud Extension and Stand	*	791-180090	O.E.M. Carburetor Repair Kit (Zama)
25	791-182736	Flywheel Assembly	*	791-180091	Gasket Diaphragm Repair Kit (Zama)
26	791-181065	Spacer	*	753-1209	Piston Ring
27	753-04232	Recoil Pulley Assembly	*	753-1210	Short Block Assembly (includes 10, 15, 23, 45, 50-53)
28	791-613102	Recoil Spring	*	791-181599	Clutch Springs (Qty. 2)
29	791-611061	Rope Guide			
30	791-181441	Pulley Retainer Assembly			
31	791-181442	Switch Assembly (includes 43)			
32	791-181079	Pull Handle			
			*	Items Not Shown	

# BOOM AND TRIMMER PARTS - MODEL 725r

## 2-CYCLE GAS TRIMMER

PPN 41CD725B034



Item	Part No.	Description
1	791-182808	Throttle Housing and Trigger Assembly (includes 2 & 3)
2	791-610314	Throttle Trigger Spring
3	791-182385	Throttle Trigger
4	791-182068	Throttle Cable Assembly
5	791-182309	Upper Drive Shaft Housing Assembly
6	791-180687	J-Handle Assembly (includes 7 & 8)
7	791-612831	Grip
8	791-612021	Tube Closure
9	791-683295	Handle Bracket Assembly (includes 10-15)
10	791-181811	Screw
11	791-181812	Upper Handle Clamp
12	791-181813	Middle Handle Clamp
13	791-181814	Lower Handle Clamp
14	791-181815	Nut
15	791-145569	Anti-Rotation Screw
16	791-181616	Click-Link Coupler (includes 17-20)
17	791-182057	Screw
18	791-181617	Bolt
19	791-181618	Adjustment Knob
20	791-181886	Knob Retaining Nut
21	791-180340	Lower Drive Shaft Housing Assembly
22	791-153597	Lower Clamp Assembly
23	791-181852	Lower Flexible Drive Shaft
24	791-181560	Palnut
25	791-180531	Shield Mounting Screw
26	791-181857	Bushing Housing Assembly
27	791-145569	Anti-Rotation Screw
28	791-683274	Shield and Blade Assembly (includes 29)
29	791-682061	Blade Assembly
30	791-181457	Outer Spool and Eyelet Assembly w/Retainer
31	791-181458	Retainer
32	791-181561	Thrust Washer
33	791-181459	Small Spring
34	753-04257	Slider
35	791-181532	E-Clip
36	791-181531	Spring
37	791-181462	Plunger
38	791-181463	C-Clip
39	791-181464	Inner Reel
40	791-181465	Large Spring
41	791-181467	Foam Seal
42	791-181468	Bump Head Knob Assembly w/Spring & Foam Seal

### Optional Accessories

- \* 791-181472 Replacement Line, 0.080 Diameter (8 ft - 10 ft lengths)
- \* 791-181460 Reel and Line Assembly
- \* 791-682075 Shoulder Strap Assembly

\* Items Not Shown