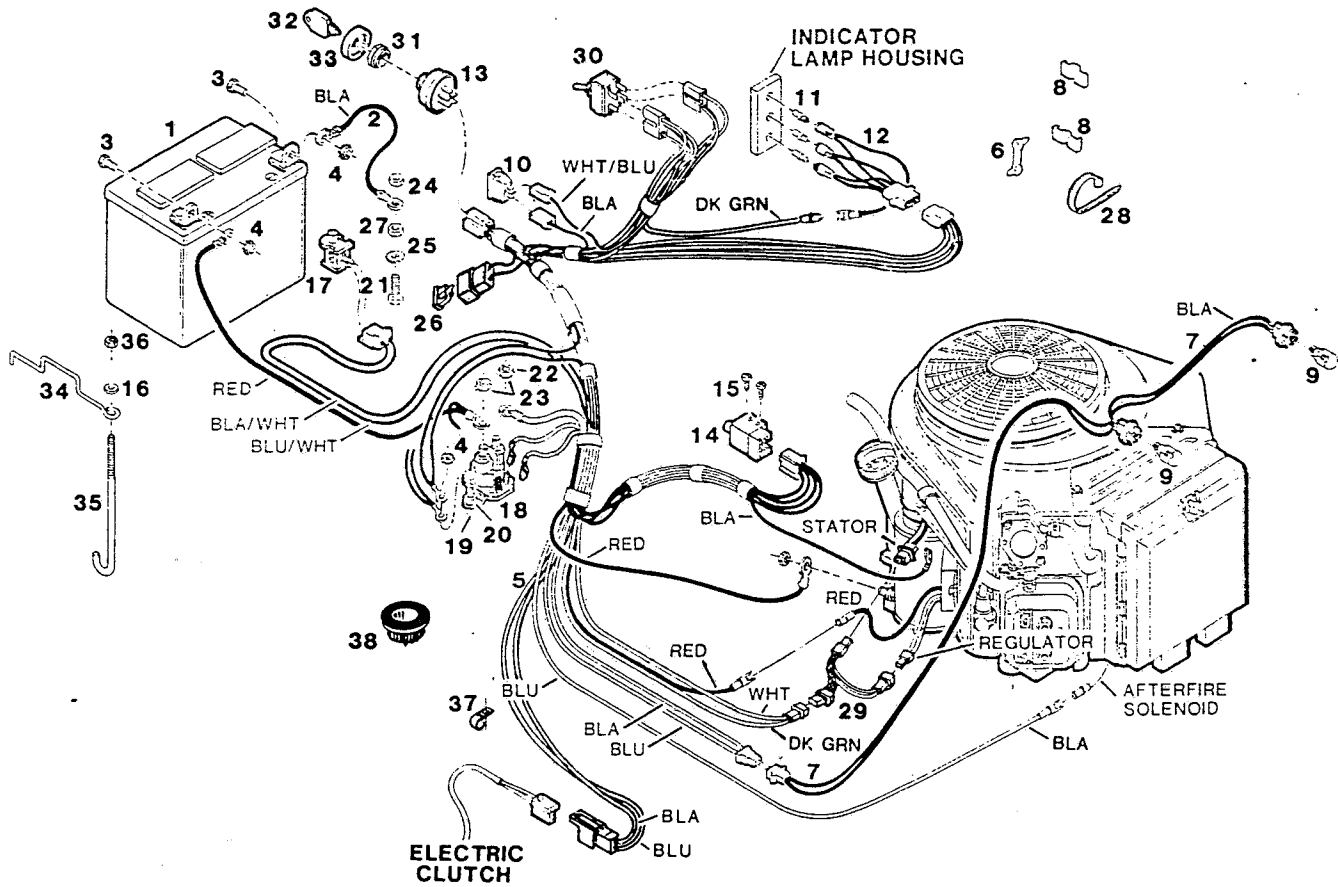


MODEL 740K
18 HP OHV 46" Cut Deluxe Lawn Tractor

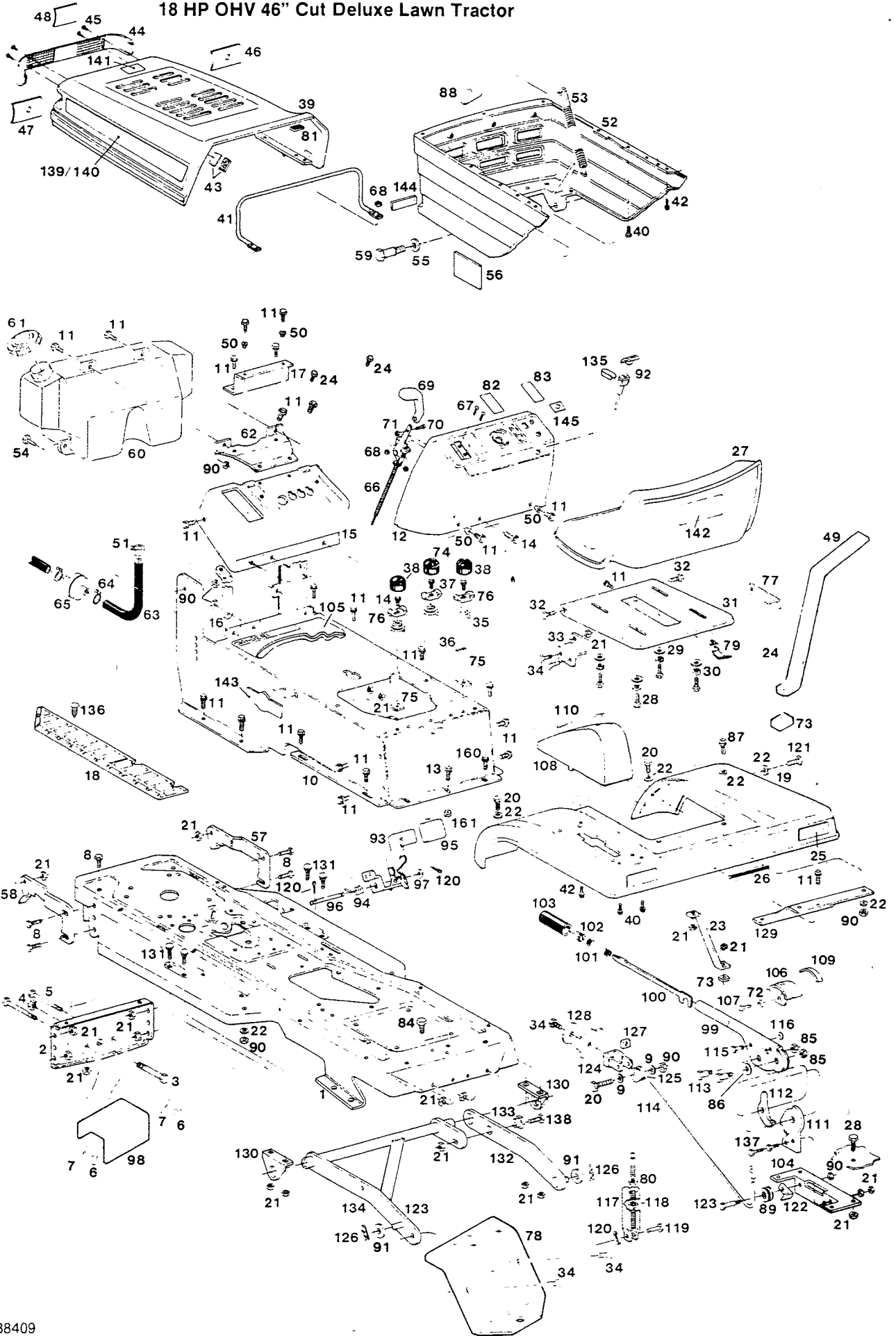


MODEL 740 ELECTRICAL SYSTEM

Index No.	Part No.	Description	Index No.	Part No.	Description
1	138735	Battery - 12 volt, dry	20	616375	Nut - hex 1/4-20 ctr lock
2	134908	Wire - battery ground, black	21	152108	Bolt - hex 5/16-18 x 1
3	449587	Bolt - hex 1/4-20 x 5/8	22	157974	Nut - hex 5/16-24
4	715037	Nut - hex 1/4-20 keps	23	152975	Washer - lock 5/16 ext tooth
5	138396	Harness - wiring	24	310151	Nut - hex 5/16-18 nylok
6	112326	Retainer - harness	25	153510	Washer - lock 5/16 int tooth
7	136945	Harness - headlights	26		Fuse - 15 amp (purchase locally)
8	134676	Retainer - harness, press-on	27	616342	Nut - hex 5/16-18
9	135533	Bulb - headlights	28	110379	Tie-cable
10	135814	Switch - headlights	29	138628	Wire - resistor
11	136051	Bulb - monitor indicator	30	138404	Switch - electric clutch
12	138545	Harness - indicator lights	31	158717	Nut - ignition switch
13	138693	Switch - ignition	32	136242	Key - ignition
14	134825	Switch - clutch interlock	33	112698	Boot - ignition switch
15	157933	Screw - pan head #12	34	096123	Bracket - battery hold-down
16	615690	Washer - flat 1/4	35	096115	Rod - battery hold-down
17	138750	Switch - system interlock	36	452615	Nut - hex 1/4-20 nylok
18	138529	Solenoid - starter	37	135145	Retainer - clutch wire
19	158121	Bolt - hex 1/4-20 x 3/4	38	114942	Bushing - wire insulator

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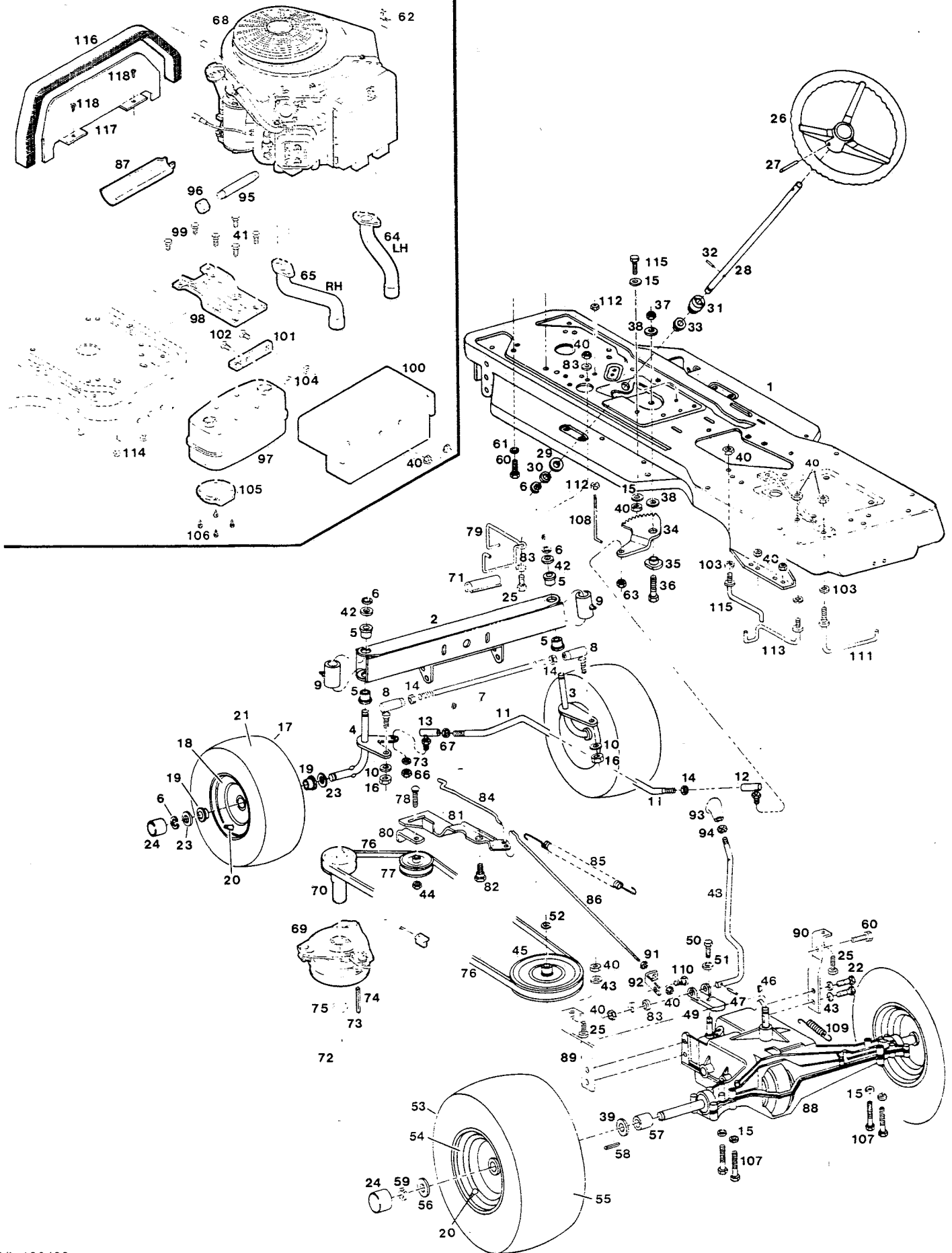
MAIN FRAME

MODEL 740K 18 HP OHV 46" Cut Deluxe Lawn Tractor

Index No.	Part No.	Description	Index No.	Part No.	Description
1	019323	Frame - main	74	136184	Cover - long spring
2	019240	Bracket - front axle	75	095166	Bracket - seat stop
3	380303	Bolt - hex shoulder 1/2-13 x 2-5/8	76	095174	Clamp - short spring
4	380311	Nut - hex jam 1/2-13 top lock	77	013904	Bracket - seat plate R.H.
5	151266	Bolt - hex 3/8-16 x 3	78	018093	Plate - rear hitch
6	310011	Nut - hex 3/8-16 cntr lock	79	014258	Bracket - seat switch
7	158055	Washer - conical lock	80	310052	Nut - hex 1/4-20
8	114744	Bolt - hex 5/16-18 x 3/4 whiz	81	446799	Pad - hood
9	615690	Washer - flat 1/4	82	006601	Plate - Lawn Chief
10	019216	Console - chassis	83	006593	Plate - monitor lights
11	158089	Screw - taptite 1/4-20 x 1/2	84	157891	Bolt - hex tap 3/8-16 x 1
12	114017	Dash - plastic	85	157610	Nut - hex 5/16-18 flanged
13	159228	Screw - tapping 5/16-18 x 3/4	86	159343	Washer - flat
14	450858	Bolt - hex 1/4-20 x 3/4	87	157883	Bolt - hex 1/4-20 x 1
15	013763	Support - dash	88	110379	Tie - cable
16	013771	Brace - dash	89	112177	Pulley - cable, plastic
17	013789	Brace - dash & fuel tank	90	452615	Nut - hex 1/4-20 nylok
18	114744	Pad - foot, L.H. platform	91	156075	Washer - flat 1/2
	114736	Pad - foot, R.H. platform (not shown)	92	052183	Control - choke w/cable
19	013110	Fender - rear wheels	93	109777	Pedal - clutch/brake w/brake lever
20	158972	Bolt - hex 1/4-20 x 1	94	100008	Spring - pedal return
21	310151	Nut - hex 5/16-18 nylok	95	112235	Pad - pedal
22	158113	Washer - flat	96	087668	Shaft - pedal
23	014357	Brace - fender L.H.	97	158873	Washer - flat 1/2
24	450072	Bolt - hex 1/4-20 x 1-1/2	98	019968	Bracket - clutch stop
25	114850	Reflector - fender, red	99	013748	Lever - height adjusting
26	112318	Strip - fender trim	100	097303	Rod - lever
27	135186	Seat	101	097295	Spring - lever
28	450346	Bolt - hex 5/16-18 x 3/4	102	112672	Knob - adjusting lever
29	715185	Washer - flat 5/16	103	112680	Grip - lever
30	311118	Washer - lock 5/16	104	014134	Bracket - adjusting lever
31	013011	Plate - seat mount	105	796383	Decal - DANGER, on console
32	157503	Bolt - hex shoulder, 5/16-18 x 5/8	106	113316	Indicator - height of cut
33	013896	Bracket - seat plate L.H.	107	158527	Screw 8-32 x 3/8
34	450437	Bolt - hex 5/16-18 x 5/8	108	113308	Cover - height adjust lever
35	109694	Spring - seat, short	109	008433	Decal - height indicator numbers
36	097493	Spring - seat, long	110	008425	Decal - cover, height of cut
37	097527	Clamp - long spring	111	098459	Quadrant - height adjust
38	112334	Cover - short spring	112	098467	Pawl - height adjust
39	113019	Hood - upper	113	158675	Bolt - shoulder 5/16-18 x 5/8
40	158832	Screw - taptite 10-24 x 1/2	114	052571	Cable - deck lifting
41	098343	Support - hood	115	097337	Pin - clevis
42	159400	Screw #10-24 x 1	116	158857	E Ring
43	136671	Fastener - hood (hook & loop)	117	159137	Clevis - lift cable
44	112565	Lens - headlights	118	157966	Nut - square 1/4-20
45	158865	Screw - taptite 6 x 1/2	119	157263	Pin - clevis
46	794495	Reflector - light R.H.	120	715029	Pin - cotter 3/32 x 3/4
47	136325	Reflector - light L.H.	121	159004	Bolt - hex 1/4-20 x 3/4
48	136333	Reflector - center	122	097352	Retainer - cable
49	018861	Brace - fender R.H.	123	158683	Bolt - shoulder 1/4-20 x 1
50	381822	Bushing - nylon w/shoulder	124	097279	Clevis - pulley, fender
51	162404	Clamp - fuel line	125	086702	Pulley - cable, steel
52	113183	Hood - lower	126	715011	Hairpin cotter
53	136416	Spring - hood	127	158923	Nut - square 5/16-18
54	158824	Screw - hex taptite 1/4-10 x 3/4	128	014142	Washer - formed
55	715417	Washer - flat 3/8	129	013938	Bracket - fender, rear
56	006874	Decal - heat reflective	130	013813	Bracket - hanger
57	176347	Bracket - lower hood R.H.	131	313502	Bolt - rd. head 5/16-18 x 1
58	176339	Bracket - lower hood L.H.	132	019976	Link - suspension R.H.
59	162057	Bolt - shoulder 5/16-18	133	158691	Nut - eccentric, deck leveling
60	114025	Tank - fuel, 3 gal.	134	022418	Suspension Assembly - lift
61	113340	Cap - fuel tank	135	089243	Clip - choke retainer
62	015305	Bracket - fuel tank	136	114777	Fastener - foot pad
63	672832	Hose - fuel line	137	152108	Bolt - hex 5/16-18 x 1
64	303859	Clamp - fuel line	138	156968	Bolt - hex 5/16-18 x 1-1/4
65	432625	Filter - fuel	139	796417	Decal - hood side L.H.
66	052175	Control - throttle w/cable	140	796425	Decal - hood side R.H.
67	158451	Screw - pan hd. 10-24 x 5/8	141	795344	Decal - Made in U.S.A.
68	452318	Nut - hex 10-24 nylok	142	008136	Decal - seat, LAWN CHIEF
69	112730	Knob - throttle lever	143	792879	Logo - plastic 18-46
70	159335	Screw - pan head 8-32 x 3/8	144	006619	Logo - plastic, LAWN CHIEF
71	159244	Nut - hex 8-32	145	793042	Decal - mower clutch
72	715136	Washer - flat #10-24			
73	158758	Spacer - fender brace			

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MODEL 740K
18 HP OHV 46" Cut Deluxe Lawn Tractor



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MODEL 740K
18 HP OHV 46" Cut Deluxe Lawn Tractor

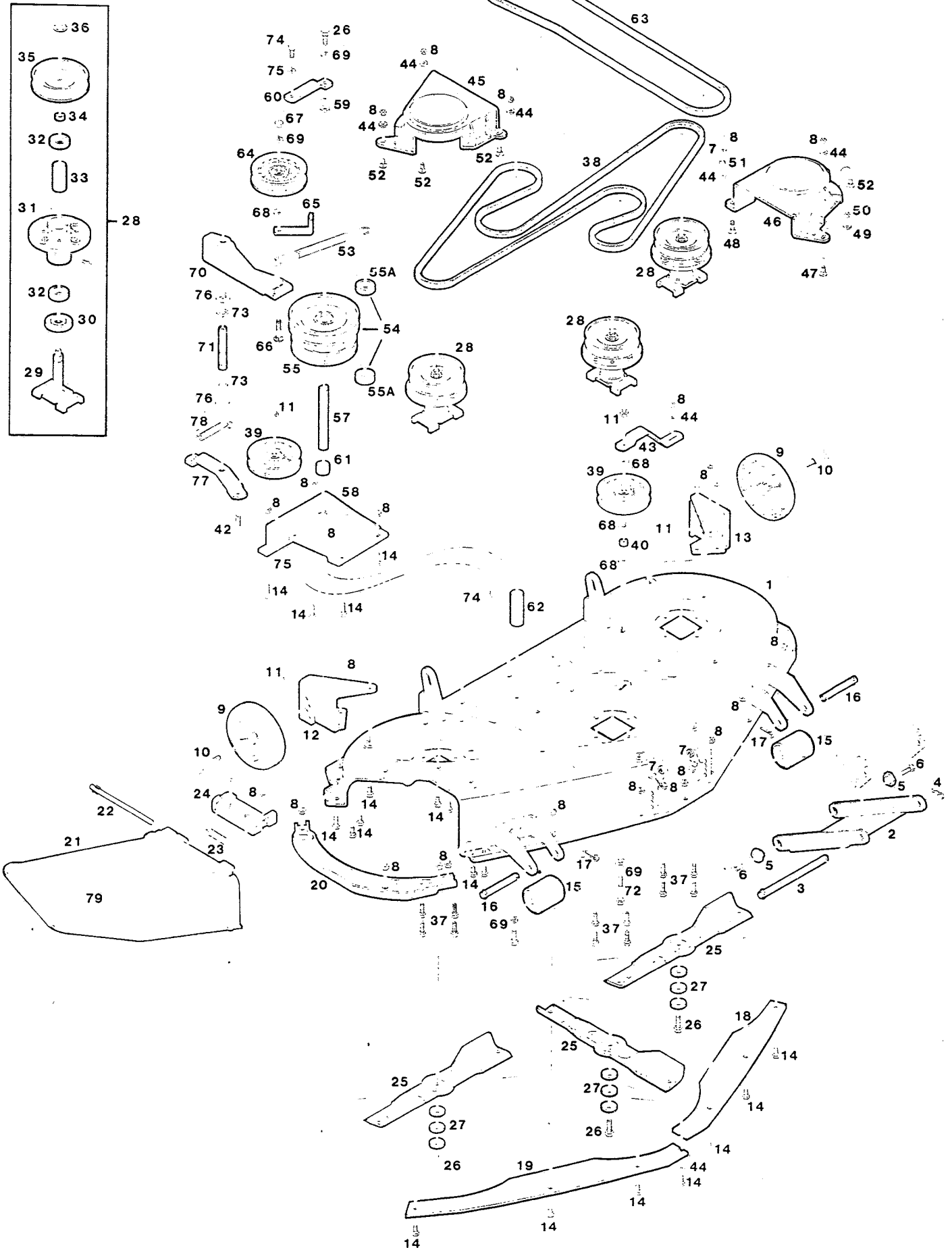
Index No.	Part No.	Description	Index No.	Part No.	Description
1	019323	Frame - main	61	153551	Washer - lock 3/8 ext tooth
2	020073	Axle - front	62	135145	Clamp - throttle/choke cable
3	018911	Spindle - steering R.H.	63	162420	Nut - hex lock 3/8-24
4	018945	Spindle - steering L.H.	64	177386	Pipe - exhaust L.H.
5	134999	Bearing - spindle	65	177378	Pipe - exhaust RH
6	316513	Ring - retainer	66	162123	Nut - hex 7/16-20
	089581	Tie rod assembly (includes 7, 8 & 14)	67	162396	Nut - hex jam 7/16-20
7	089599	Rod - tie, steering	68	*	Engine - 18 HP
8	135038	Joint - ball	69	138412	Clutch - electric, mower drive
9	391748	Sleeve w/grease fitting (order 391755 kit)	70	086132	Pulley - engine
10	150185	Washer - lock 3/8	71	113381	Sleeve - split, belt guide
	172346	Drag Link Assembly (includes 11, 12, 13, 14 and 67)	72	381541	Bolt - hex 7/16-20 x 5-1/2
11	174706	Link - drag, steering	73	311068	Washer - lock 7/16
12	135244	Joint - ball, sector end	74	163659	Key - pulley
13	137448	Joint - ball, axle end	75	382358	Washer - pilot, stepped
14	158105	Nut - hex jam 3/8-24	76	138016	Belt - drive
15	715185	Washer - flat 5/16	77	109645	Pulley - idler
16	615633	Nut - hex 3/8-24	78	158444	Bolt - carriage 3/8-16 x 2
17	042267	Wheel - front, w/tire & rim	79	088245	Guide - belt
18	042275	Rim - front tire	80	015198	Retainer - belt
19	159392	Bearing - wheel	81	015875	Arm - idler
20	136291	Stem - valve w/cap	82	159129	Bolt - shoulder 5/16-18 x 11/16
21	041624	Tire - front 16 x 6.50 tubeless	83	158212	Washer - flat
22	159228	Bolt - hex tap 5/16-18 x 3/4	84	095794	Rod - clutch
23	158063	Washer - flat	85	135228	Spring - clutch
24	112409	Cap - wheel hub	86	177618	Rod - brake
25	152108	Bolt - hex 5/16-18 x 1	87	112805	Trough - oil drain
26	112771	Wheel - steering	88	**	Transaxle - Tecumseh - Peerless Model 820-001A
27	159434	Pin - roll 1/4 x 2	89	179952	Bracket - stabilizer LH
28	095844	Shaft - steering	90	177600	Brace - transaxle RH
29	159376	Washer - flat	91	159145	Nut - hex jam 5/16-18
30	158162	Washer - flat 3/4	92	095786	Bracket - brake rod
31	109801	Pinion - steering	93	112664	Knob - shift lever
32	158766	Pin - dowel 1/4 x 1-3/4	94	615625	Nut - hex jam 1/2-13
33	136275	Bushing - steering pinion	95	178756	Pipe - engine oil drain
34	109850	Sector - steering	96	109660	Cap - drain tube
35	134742	Eccentric - steering adjust	97	178616	Muffler - exhaust
36	158147	Bolt - hex 1/2-13 x 1-1/2	98	017897	Bracket - muffler
37	382473	Nut - hex 1/2-13 nylok	99	159483	Screw - hex tap 5/16-18 x 1/2
38	158170	Washer - flat	100	017905	Shield - heat
39	162545	Washer - flat	101	178681	Bracket - heat shield
40	310151	Nut - hex 5/16-18 nylok	102	158907	Bolt - carriage 5/16-18 x 5/8
41	158097	Bolt - hex tap 1/4-20-5/8	103	153510	Washer - lock 5/16 int. tooth
42	715144	Washer - flat 3/4	104	380410	Nut - push 5/16
43	311118	Washer - split lock 5/16	105	086017	Deflector - muffler
44	451195	Nut - hex 3/8-16 nylok	106	158527	Screw - hex taptite #8-32 x 3/8
45	095851	Pulley - transaxle	107	158154	Bolt - hex 5/16-18 x 2-3/4
46	615534	Key - woodruff #9	108	087791	Rod - stop, mower deck
47	317016	Pin - cotter	109	109637	Spring - brake
48	087387	Lever, shift w/cover	110	157503	Bolt - shoulder 5/16-18 x 5/8
49	176545	Bracket - shift lever	111	085423	Guide - trans belt
50	157982	Screw - hex 1/4-28 x 3/4	112	451500	Nut - hex keps 3/8-16
51	157792	Washer - flat, special	113	085415	Guide - trans belt
52	170035	Ring - pulley retaining	114	616342	Nut - hex 5/16-18 cntr lock
53	042341	Wheel - rear w/tire & rim	115	157941	Bolt - hex 5/16-18 x 7/8
54	042358	Rim - rear tire	116	067892	Strip - foam
55	041582	Tire - rear 23 x 9.50 tubeless	117	022921	Shield - heat
56	158402	Washer - flat	118	155218	Screw - tap #10-16 x 1/2
57	163790	Spacer - rear wheel		042085	Tube - front tire 16 x 6.50 (optional)
58	616284	Key - rear wheel		042119	Tube - rear tire 23 x 9.50 (optional)
59	163667	Ring - retainer		393736	Sealant - tire 16 oz. bottle
60	158014	Bolt - hex 3/8-16 x 1-1/4		393744	Sealant - tire 32 oz. bottle

*Contact Engine Manufacturer's authorized service dealer for parts and warranty.

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18 HP OHV 46" Cut Deluxe Lawn Tractor



46" MOWER DECK

Index No.	Part No.	Description	Index No.	Part No.	Description
1	020149	Deck - mower 46"	42	312322	Bolt - hex 3/8-16 x 1-3/4
2	022426	Drawbar - deck	43	019331	Strap - support, idler pulley
3	097469	Pin - drawbar	44	715185	Washer - flat 5/16
4	715011	Hairpin cotter	45	086348	Guard - belt RH
5	158691	Nut - eccentric deck leveling	46	086421	Guard - belt LH
6	156968	Bolt - hex 5/16-18 x 1-1/4	47	150011	Bolt - carriage 1/4-20 x 5/8
7	159194	Washer - flat 5/16	48	151696	Bolt - carriage 5/16-18 x 1-3/4
8	310151	Nut - hex 5/16-18 nylok	49	615690	Washer - flat 1/4
9	042226	Wheel - gauge 6"	50	452615	Nut - hex 1/4-20 nylok
10	157495	Bolt - shoulder 3/8-16 x 2-3/8	51	468348	Spacer - spring end
11	451195	Nut - hex 3/8 - 16 nylok	52	381657	Bolt - carriage 5/16-18 x 5/8
12	019406	Bracket - gauge wheel RH	53	087742	Spring - idler tension
13	019398	Bracket - gauge wheel LH	54	086371	Pulley - double w/bearings
14	450346	Bolt - hex 5/16-18 x 5/8			Includes 55 and 55A
15	042838	Roller - deck front	55	089193	Pulley - double w/o brgs
16	086470	Pin - roller axle	55A	095406	Bearing - pulley
17	715029	Pin - cotter 1/8 x 1-1/4	57	086405	Shaft - double pulley
18	019380	Baffle - deck LH	58	019349	Bracket - support, double pulley
19	019372	Baffle - deck RH	59	715417	Washer - flat 3/8
20	019364	Bar - skid	60	019448	Strap - support
21	114033	Deflector - discharge opening	61	086397	Spacer - support strap
22	086330	Pin - deflector pivot	62	086413	Spacer - support bracket
23	086322	Spring - deflector	63	138461	Belt - drive, from engine
24	019356	Bracket - deflector	64	086355	Pulley - idler
25	138446	Blade - 16" Hiliift	65	098012	Retainer - belt
26	158543	Bolt - hex nylok 3/8-24 x 1	66	158444	Bolt - carriage 3/8-16 x 2
27	158055	Washer - conical lock	67	715391	Nut - hex 3/8-16
28	019414	Spindle assembly - blade	68	158337	Washer - flat 3/8
		Includes next 8 parts	69	150185	Washer - split lock 3/8
29	138511	Shaft - blade w/saddle	70	019430	Arm - idler
30	134981	Shield - dust	71	086389	Shaft - idler pivot arm
31	138503	Housing - spindle w/o brgs	72	312363	Bolt - hex 3/8-24 x 1
32	137760	Bearing - shaft	73	381574	Ring - retainer
33	098194	Spacer - bearings	74	381582	Bolt - hex 5/16-24 x 7/8
34	157404	Spacer - drive pulley	75	311118	Washer - split lock 5/16
35	019935	Pulley - drive	76	155580	Washer - flat 5/8
36	159301	Nut - hex 7/16-20 flge lock	77	019422	Bracket - idler pulley
37	159830	Bolt - hex tap 5/16-18 x 7/8	78	136879	Spring - idler tension
38	138453	Belt - blade drive	79	143115	Decal - DANGER
39	336487	Pulley - idler, blade belt	--	087361	Chute - rear bagger
40	086439	Spacer - pulley	--	394080	Deck Assembly - complete
41	162321	Bolt - hex 3/8-16 x 2-1/2			

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