

SERVICE KIT

753-0528

CODE: T-094
DATE: AUGUST 26, 1991
SUBJECT: VARIABLE SPEED DRIVE
SYSTEM - 141-840H THROUGH
141-849H -14 SPEED TRACTORS

800 SERIES TRACTORS with 14 SPEED VARIABLE DRIVE

1. Units in which the rear cog style belts come off or continues to drive when the clutch is disengaged can be repaired by installing kit number 753-0528. This type of condition is due to a bent or distorted variable speed bracket assembly, idler bracket and/or torque bracket. Verify bent condition before installing kit. If bent condition does not exist install belt kit listed below.

2. Units which were produced with the cog style rear belts (part numbers *REAR* → 754-0360 and 754-0358 *FRONT* early 1991 and prior production) that require belt replacement, the belt must be replaced with a smooth style belt. If rear cog belt is ordered both front and rear belts will be shipped and must be replaced as a set. Order kit number 753-0528. Kit consists of smooth style belts 754-0432 (rear) and 754-0358 (front).

**** THIS KIT IS USED ONLY WHEN A 754-0360 BELT IS BEING REPLACED.**

NOTE: Keep in mind 754-0358 belt originally was cog style and was changed to a smooth belt. The cog style belt is no longer in the system.

3. Late production, 1991 units were manufactured with a smooth rear belt (754-0362). When replacement of this belt is necessary, do not order above kit. This smooth style belt should not be confused with the 754-0432 belt. The length of these two belts are different and cannot be interchanged.