

# SERVICE KIT

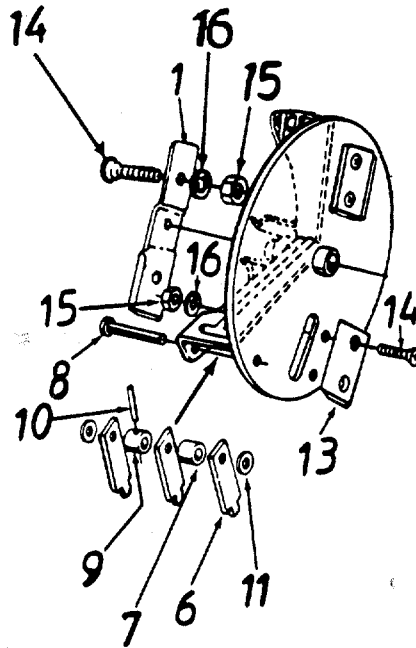
## 753-0568

CODE: PS-031

DATE: March 19, 1993

SUBJECT: Replacement Impeller  
Assembly Complete

Impeller Assembly Complete, part number 781-0484, is no longer available. Install Kit 753-0568 if a replacement impeller assembly complete is needed.



**Kit 753-0568 consists of:**

| REF NO. | PART NO.  | DESCRIPTION                      | QTY. |
|---------|-----------|----------------------------------|------|
| 1       | 742-0571  | Blade                            | 1    |
| 6       | 11459B    | Flail                            | 12   |
| 7       | 711-0564  | Flair Spacer                     | 4    |
| 8       | 711-0833A | Clevis Pin .496" Dia.            | 4    |
| 9       | 711-0834  | Flair Spacer w/.160" Dia. Hole   | 4    |
| 10      | 715-0249  | Spring Roll Pin 1.12" Lg.        | 4    |
| 11      | 736-0192  | Fl. Wash. .531" I.D. x .94" O.D. | 8    |
| 13      | 781-0490  | Chipper Blade                    | 2    |
| 14      | 710-1054  | Flat Hd. Scr. 5/16-24 x .75" Lg. | 6    |
| 15      | 712-0411  | Hex Top L-Nut 5/16-24 (Gr. 5)    | 6    |
| 16      | 736-0119  | L-Wash. 5/16" I.D.               | 6    |
| —       | 681-0002  | Impeller Ass'y. Comp             |      |