

Service Kit 753-0706

CODE: N/A
 SUBJ: • Belt Retaining Kit
 48" or 54" Deck
 • Rear Tire Interference
 • Wire Harness Adapter
 DATE: June 10, 1997

INSTRUCTIONS FOR BELT RETAINING KIT

1. Check for all items in kit:

Part Number	Qty.	Description
710-0615A	1	3/8-16 Hex Cap Screw 5.00 lg.
710-0902	1	3/8-24 Hex Cap Screw 3.75 lg.
712-0262	1	3/8-24 Hex Jam Nut (Center Lock)
712-3054	1	3/8-24 Hex Toplock Nut
750-3211	2	Spacer: .410 ID X 1.00 OD X 0.800 lg.
759-3689	1	Diode assembly
736-0227	1	3/8 x 1.5 x .134 Flat Washer
629-3048	1	Wiring harness adapter

2. Remove P/N 603-0406 from cutter deck.

3. Discard P/N 710-0944, original Hex Cap Screw (Replaced by 710-0615A).

4. Install 750-3211 under 603-0406 using 710-0615A, 736-0277 and 712-0431. (place 736-0258 in appropriate position as shown in Figure 1)

5. Remove 603-0362 from idler arm P/N 603-0469.

6. Discard two 712-0431, original Hex Flange Nuts and 710-0521 original Hex Cap Screw (Replaced by 710-0902).

7. Install 750-3211 under 603-0362 using 710-0902 and 712-3054 placing all washers in appropriate positions as shown on Figure 1.

8. Mount 732-0262 spring onto 710-0902 using 712-0262. Be sure the spring is free to turn about the bolt. 712-0262 nut is only to keep the spring from falling down off the bolt and not to tighten the spring to the assembly.

Important: After installing the (2) 750-3211 spacers, look for the wiring harness mounting rod P/N 747-3271 underneath the floor of the Z-Series mower. (Figure 1) Be sure to use electrical tape and mount the wiring harness above the rod as shown in Figure 1

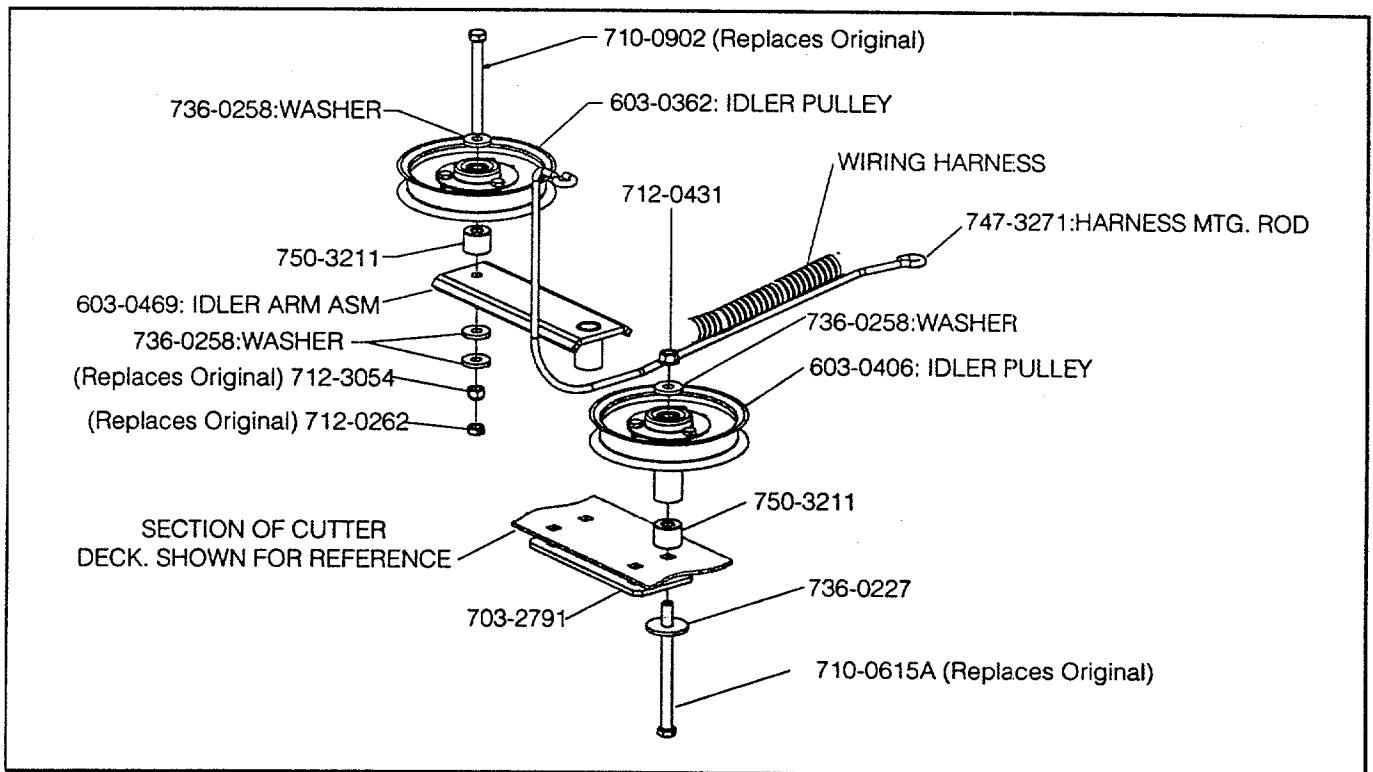


Figure 1

INSTRUCTIONS FOR REAR TIRE INTERFERENCE

1. Jack Z-series so that both wheels can rotate freely.
2. Remove wheel on both right and left side.
3. Flip both wheels so valve stem is facing in; towards the unit. (See Fig. 2)
4. Position the wheel on the axle using center pilot as a locator.
5. Start all lug nuts on studs but do not tighten.
6. Finger tighten top nut, then rotate the wheel so that the number 2 nut (see Fig. 3) is at the top and finger tighten. Finger tighten remaining nuts in numerical (criss-cross) order.
7. Torque top nut to 50-60 ft.-lb. (600-700 in.-lb.). Rotate wheel so that the number 2 nut (see Fig. 3) is at the top. Torque nut to 50-60 ft.-lb. (600-700 in.-lb.). Torque remaining nuts in numerical (criss-cross) order.
8. Loosen lugnuts and repeat torque requirements as described above.

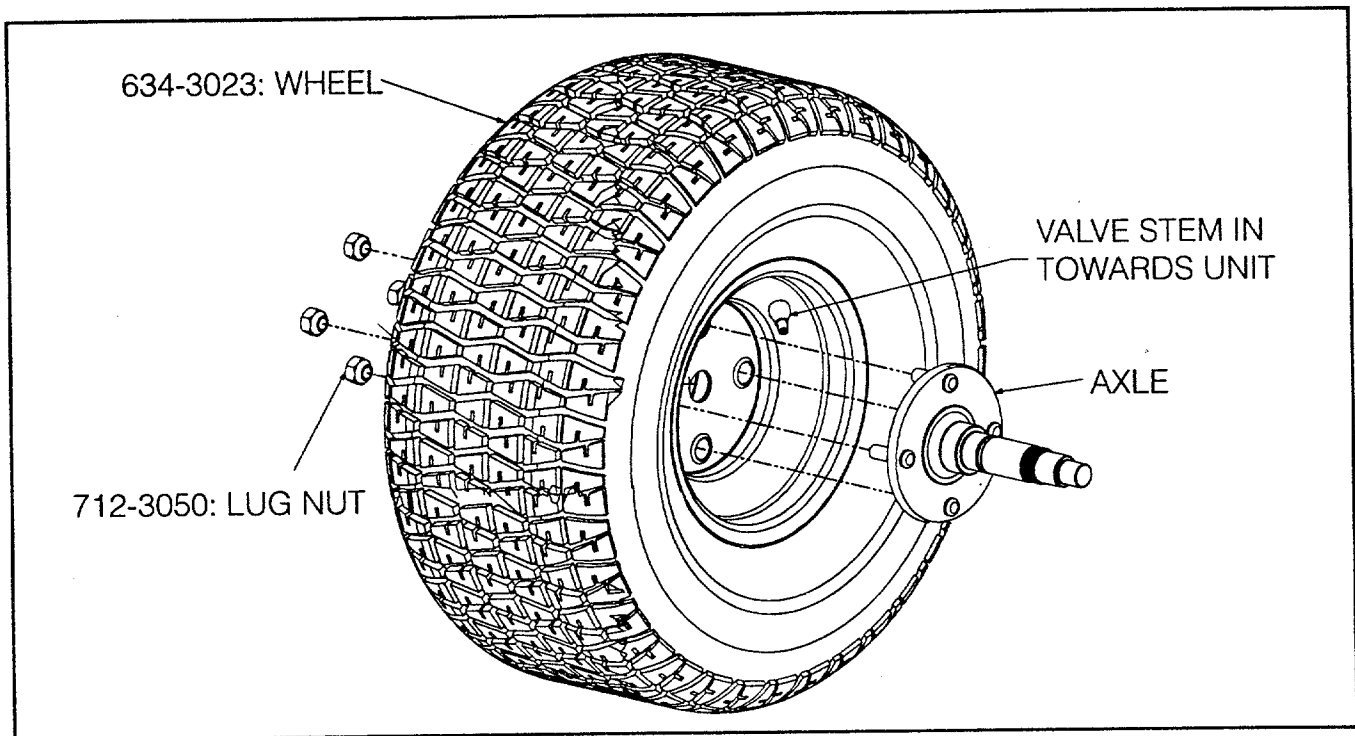


Figure 2

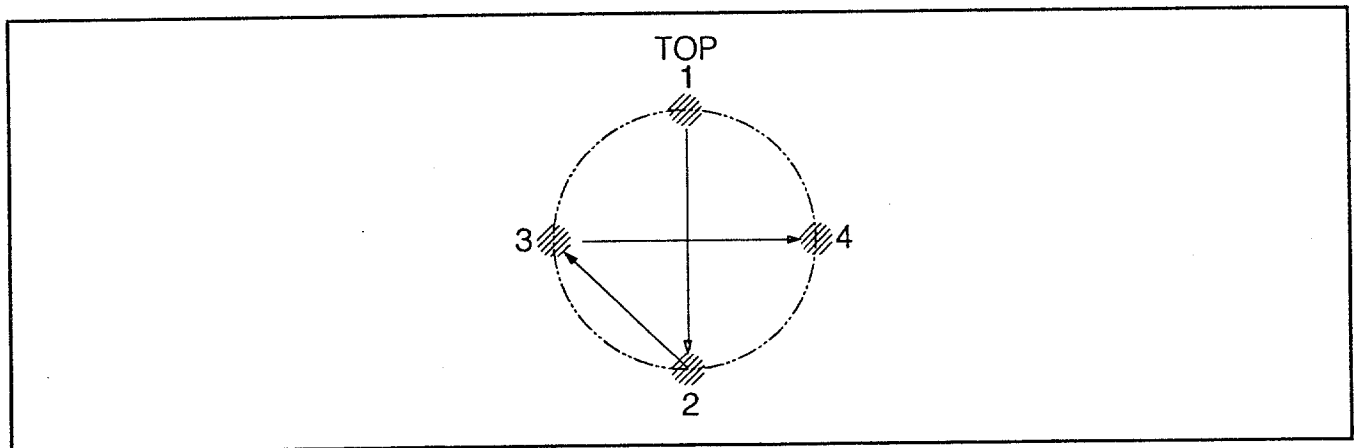


Figure 3