

Service Kit 753-0724

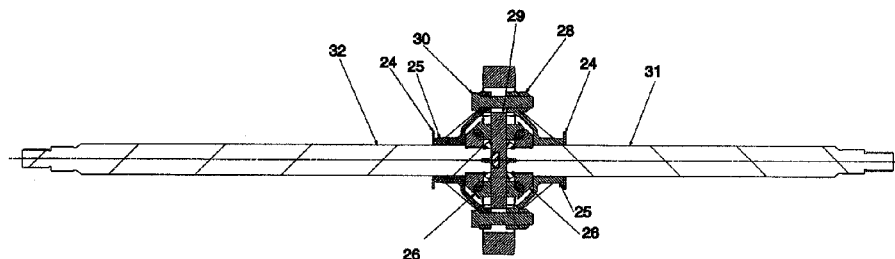
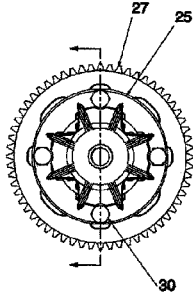
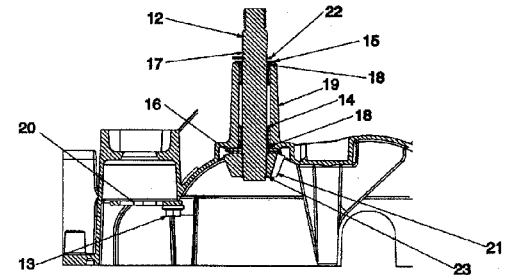
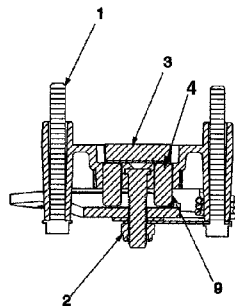
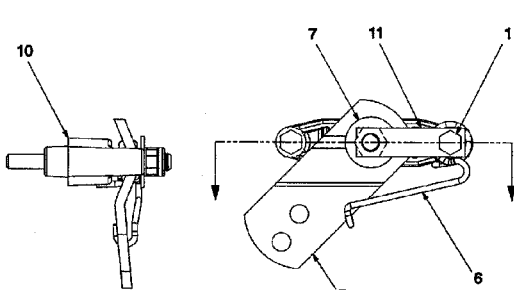
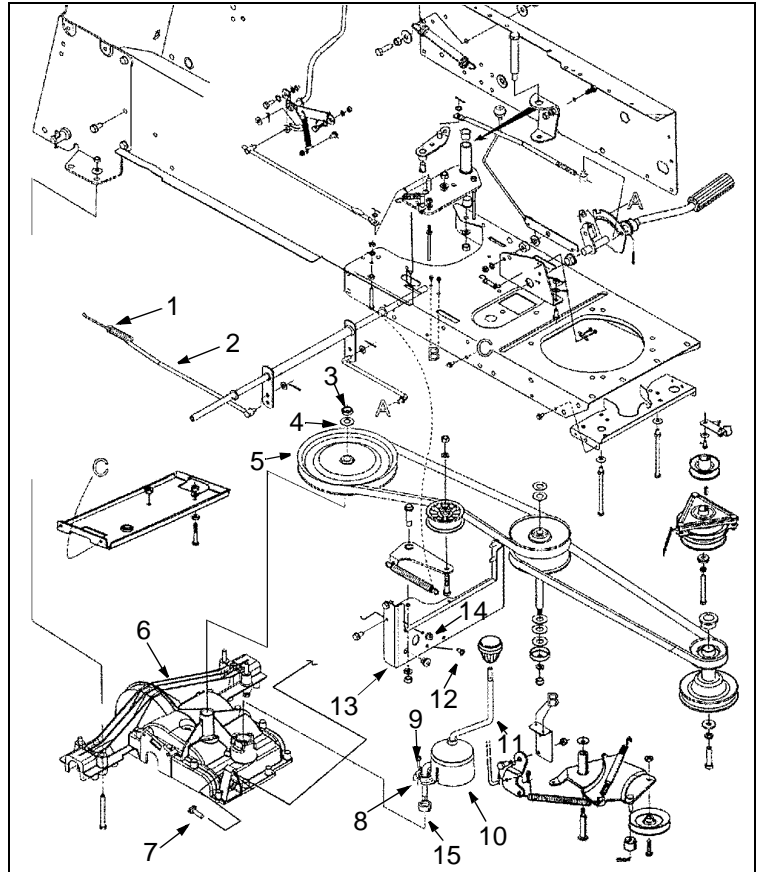
CODE: T-140

DATE: March 4, 1998

SUBJ: Models 820 thru 829;
840 thru 849 Garden Tractors-
Replacement Transmission.

Install Service Kit 753-0724 when replacing transmission part number 618-0229 or transmission part number 618-0312. Kit contains updated transmission, part number 618-0301 and related parts. Keep this sheet for future reference if replacement parts are ever needed.

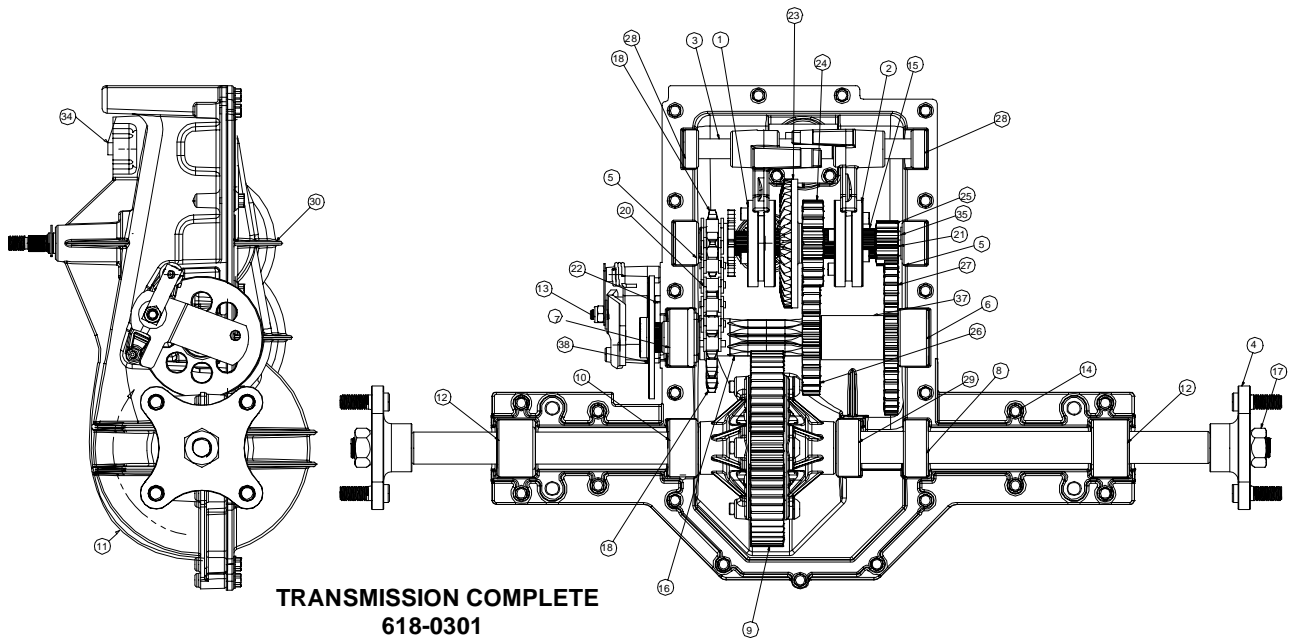
REF. NO.	PART NO.	DESCRIPTION
1	732-0716	Ext. Spring 4.1" Lg.
2	747-0998	Brake Rod
3	712-0378	Hex Nut 7/16-20 Thd.
4	736-0407	Bell-Wash. .45" I.D. x 1" O.D.
5	656-0046	Trans. Pulley
6	618-0301	Transmission Complete
7	710-3083	Hex Bolt 5/16-18 x 1.375" Lg.
8	718-0505	Shifter Cover
9	710-0642	Hex Wash. TT-Tap Scr. 1/4-20 x .75"
10	721-0450	Boot Shifter
11	747-0981	Shifter Lever
12	710-0604	Hex TT-Tap Scr. 5/16-18 x .625" Lg.
13	783-0402A	Transmission Torque Brkt.
14	712-3004A	Hex L-Nut 5/16 -18 Thd.
15	718-0504	Shifter Insert



(Continued on back)

FORM NO. 770-1024A

REF. NO.	PART NO.	DESCRIPTION	REF. NO.	PART NO.	DESCRIPTION
1	710-1206	Hex Wash. Hd. Scr. 1/4-20 x 2.37	17	732-0614	Wire Ring
2	712-0273	Nylon L-Nut 5/16-24 Thd.	18	721-0213	Seal
3	717-0678	Brake Puck	19	719-0337	Upper Housing
4	717-0682	Puck Plate	20	718-0300	Lockout Plate
5	717-0772A	Brake Arm	21	717-1463	Bevel Gear
6	732-0925	Torsion Spring	22	716-0231	Retainer Ring
7	736-0371	FI-Wash. .343" I.D. x .88" O.D.	23	716-0114	Retainer Ring
9	741-0343	Brake Pin	24	736-3046	FI-Wash. 1" I.D. x 1.8" O.D.
10	761-0207	Brake Yoke	25	719-0340	Differential Housing
11	761-0208	Brake Anti Rotation Brkt.	26	717-1446	10T Miter Gear
12	711-1098	Input Shaft	27	717-1443	Spur Gear 60T
13	710-0896	Hex Wash. Hd. AB-Tap Scr. 1/4-14 x .625" Lg	28	712-3054	Hex L-Nut 3/8-24 Thd.
14	741-0335	Needle Brg. .625" I.D.	29	711-1052	Cross Shaft
15	736-0336	FI-Wash. 5/8" I.D. x 1" O.D.	30	710-0539	Hex Bolt 3/8-24 x 1.75" Lg.(Gr. 5)
16	736-0335	Thrust Wash. .635" I.D. x 1.25" O.D	31	611-0052	Axle Ass'y.—L.H.
			32	611-0051	Axle Ass'y.—R.H.



REF. NO.	PART NO.	CODE	DESCRIPTION	REF. NO.	PART NO.	CODE	DESCRIPTION
1	618-0225		Collar Ass'y.—Reverse	20	713-0448		Chain Endless
2	618-0226		Collar Ass'y.—Hi-Lo	21	716-0131		Ext. Snap Ring
3	618-0227A		Shift Fork Ass'y.	22	717-0678		Brake Pad
4	618-0259A		Wheel Hub Ass'y.	23	717-1438		Bevel Gear 41T
5	618-0284		Drive Shaft Blk. Ass'y.	24	717-1439		Spur Gear 20T
6	618-0285		Output Brg. Blk. Ass'y.	25	717-1440		Spur Gear 10T
7	618-0286		Output Brg. Blk. Ass'y. Seal	26	717-1441		Spur Gear 27T
8	618-0287		Inboard Axle Blk. Ass'y.	27	717-1442		Spur Gear 37T
9	618-0290		Differential Axle Ass'y.	28	718-0496		Shifter Brg. Blk.
10	618-0302		Inboard Axle Blk. Ass'y.	29	718-0500		Inner Axle Blk. Brg.
11	619-0034		Upper Housing Ass'y.	30	719-0385		Lower Housing
12	641-0002A		Axle Brg. Blk. Ass'y.	31	721-0468		Main Gasket
13	661-0012		Bracket Ass'y. —R.H.	32	721-0469		Axle Gasket —L.H.
14	710-0788		Hex Wash. TT-Tap Scr. 1/4-20 x 1" Lg.	33	721-0470		Axle Gasket —R.H.
15	711-1051A		Drive Shaft	34	731-1898		Shipping Plug
16	711-1216		Output Shaft —R.H.	35	736-0337		FI-Wash. 5/8" I.D. x 1" O.D.
17	712-0364A		Lug Nut 5/8-18 Thd.	37	750-1033A	N	Spacer 1.13" I.D. x 1.38" O.D.
18	713-0446		Sprocket 9T	38	761-0215	N	Disc Brake
19	713-0447		Sprocket 16T	39	777X4001	N	Model I.D. Label (Not Shown)
				—	737-0148		Grease (Shell Darina) 32 Oz. Req'd.