

Service Kit 753-0872

CODE: R-437

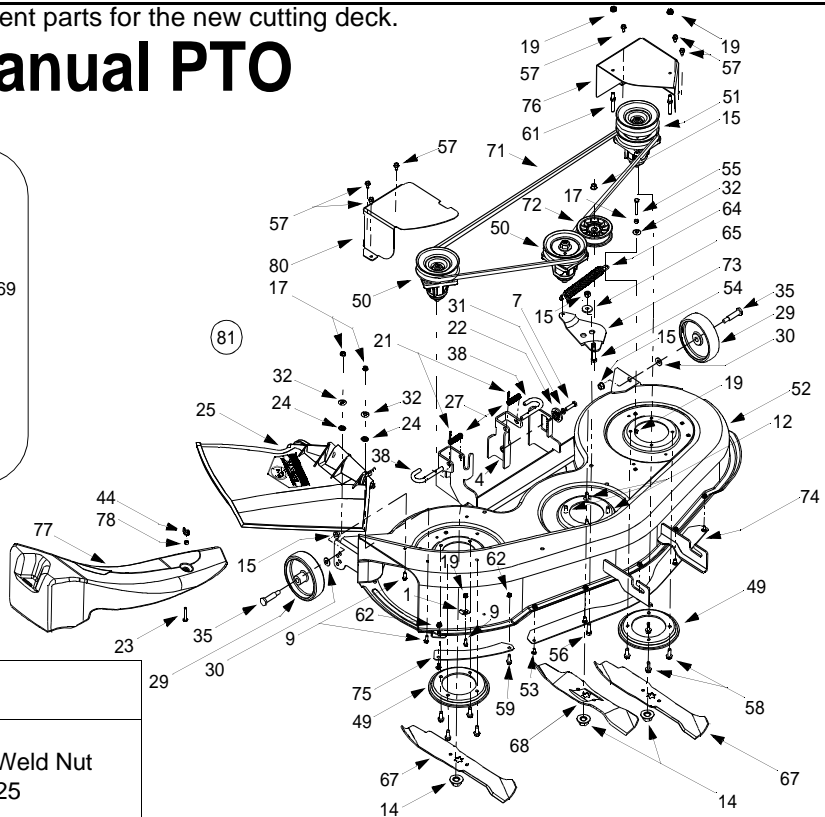
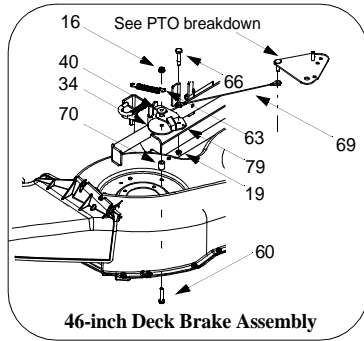
DATE: May 15, 2000

SUBJECT: 46" Deck Replacement

MODELS AFFECTED: 600 through 619 with manual PTO

Use this parts list when ordering any replacement parts for the new cutting deck.

46-inch Deck for Manual PTO



REF. NO.	PART NO.	DESCRIPTION
1	16606	Retainer Hook
4	683-0254	Deck Adjustment Bracket w/ Weld Nut
7	710-0528	Hex Cap Screw, 5/16-18 x 1.25
9	710-0751	Hex Cap Screw, 1/4-20 x .62
12	710-1260A	Self-tapping Screw, 5/16-18 x .75
14	712-0417A	Hex Flange Nut, 5/8-18
15	712-0431	Flange Lock Nut, 3/8-16
16	712-3004A	Flange Lock Nut, 5/16-18
17	712-3006	Hex Nut, 1/4-20
19	712-3027	Hex Flange Lock Nut, 1/4-20
21	714-0470	Cotter Pin, 3/32 x 1.0
22	717-1553A	Deck Adjustment Gear
23	710-0578	Screw, 1/4-20 x 1.5
24	726-0233	Push Nut, .25 x .5
27	732-0306	Compression Spring, .406 x .531 x 1.75
29	734-0973	Deck Wheel, 5 x 1.38
30	736-0105	Bell Washer, .401 x .87 x .063
31	736-0119	Lock Washer, 5/16
32	736-0270	Bell Washer, .265 x .75 x .062
34	736-0418A	Flat Washer, .320 x 3.0 x .125
35	738-0373	Shoulder Screw, .498 x 1.53
38	747-1116	Deck Release Pin
40	748-0234	Shoulder Spacer
44	712-3087	Wing Nut, 1/4-20 (if so equipped)
49	17928	Reinforcement Spindle Plate
50	618-0430	Spindle Assembly w/ Fitting 5.0 Dia.
51	618-0431	Double Pulley Spindle Assembly w/ Fitting
52	683-0265C	46-inch Deck Shell
53	710-0167	Carriage Screw, 1/4-20 x .50
54	710-0344	Hex Cap Screw, 3/8-16 x 1.50
55	710-0501	Hex Cap Screw, 1/4-20 x 2.0
56	710-0514	Hex Cap Screw, 3/8-16 x 1.0
57	710-0599	Self-tapping Screw, 1/4-20 x .5

REF. NO.	PART NO.	DESCRIPTION
58	710-0650	Self-tapping Screw, 15/16-18 x .875
59	710-0703	Hex Screw, 1/4-20 x .75
60	710-0805	Hex Cap Screw, 5/16-18 x 1.5
61	711-0993	Belt Keeper Pin
62	712-0271	Hex Sems Nut, 1/4-20
63	732-0429A	Extension Spring, .5 x 3.97
64	732-0594A	Extension Spring, .91 x 7.33
65	738-0347	Shoulder Spacer, .625 x 1.16
66	738-0572	Shoulder Screw, .374 x 1.16
67	742-0611	Three-in-one Blade, Star Center, 16.28"
68	742-0612	Three-in-one Blade, Star Center, 14.88"
69	746-1107	Bracket Cable, 12"
70	750-0807	Spacer, .385 x .625 x .70
71	754-0349	Deck Belt
72	756-0627	Flat Idler Pulley, 3.5 OD
73	783-0139	Idler Bracket
74	783-0141	Center Deck Skirt
75	783-0142	RH Deck Skirt
76	783-0747	LH Belt Cover
77	731-1636	Mulch Plug, 46-inch Decks (if so equipped)
78	712-0291	Hex Lock Nut, 1/4-20 (if so equipped)
79	17116	Deck Brake Assembly, 46-inch Decks
80	783-0805A	RH Belt Cover
81	753-0872	46-inch Deck Assembly Complete (Manual PTO activated, w/o mulch kit)