



**Operator's  
Manual**



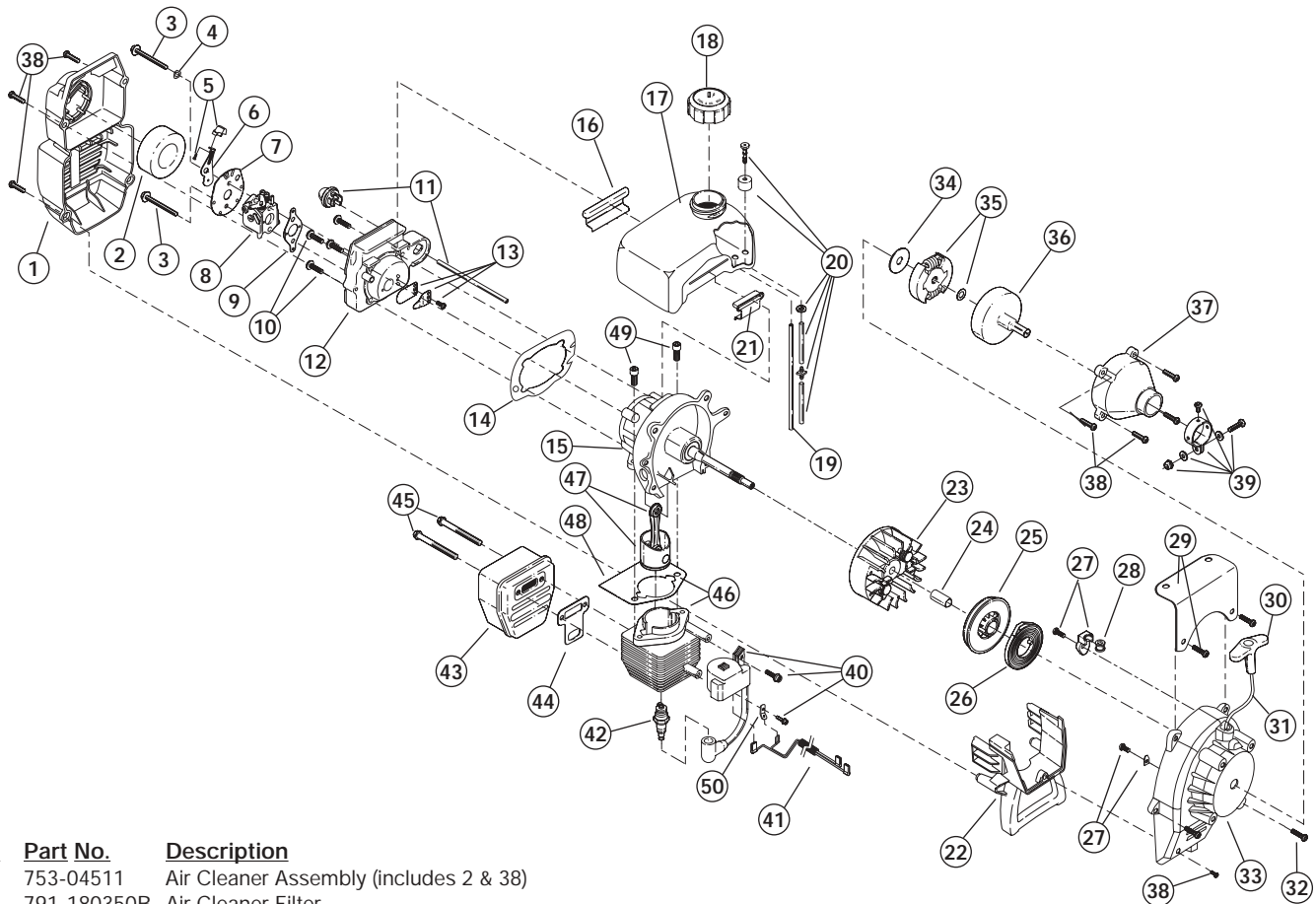
**BL410  
2-Cycle Garden  
Cultivator**

**SAVE THESE INSTRUCTIONS**

**DO NOT THROW AWAY**

# PARTS LIST

## ENGINE PARTS - BL410 2-CYCLE GAS CULTIVATOR

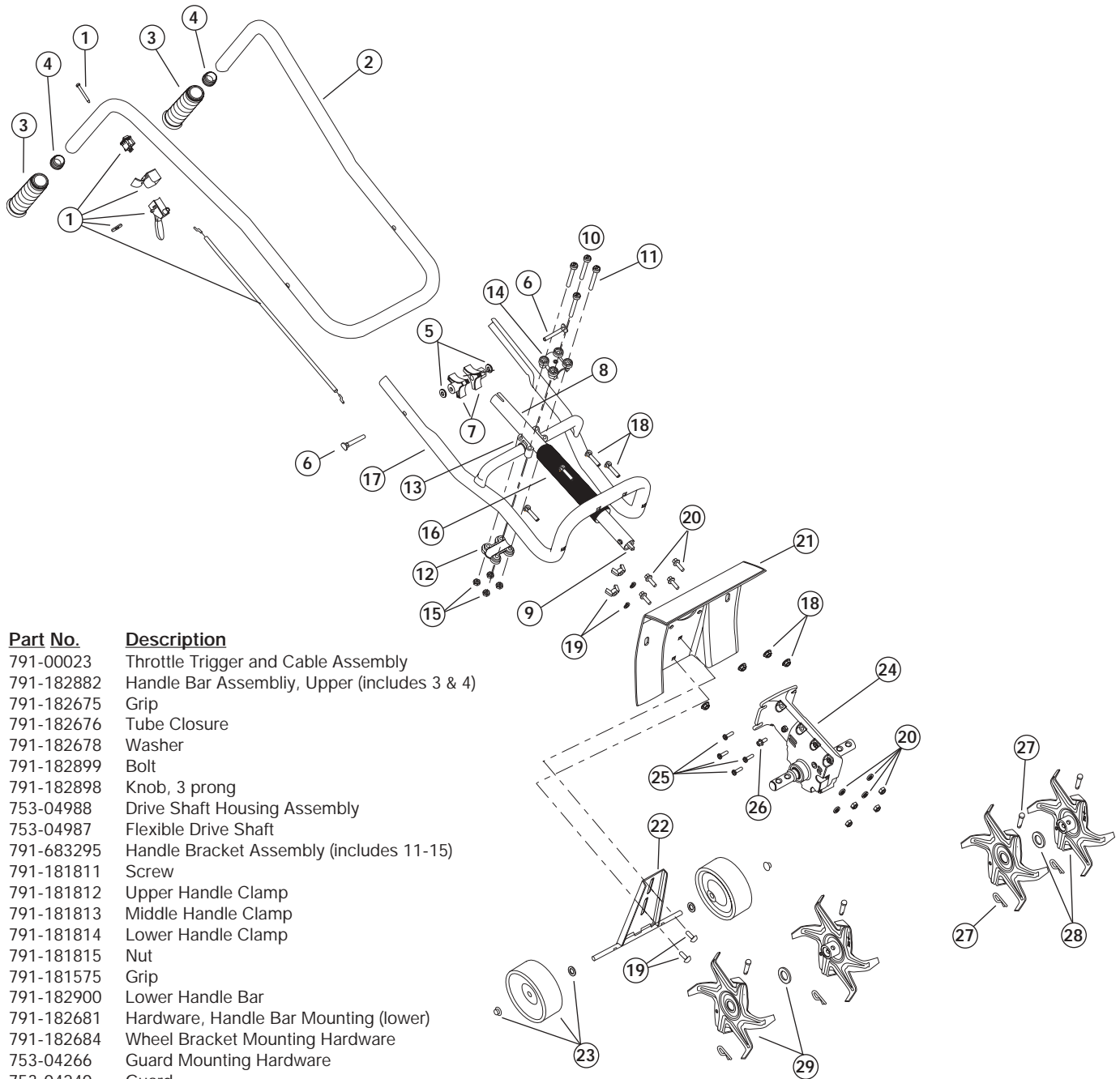


Item	Part No.	Description
1	753-04511	Air Cleaner Assembly (includes 2 & 38)
2	791-180350B	Air Cleaner Filter
3	791-180351	Carburetor Mounting Screw Assembly
4	791-180226	Wavey Washer
5	791-182202	Choke Knob & Screw
6	753-04418	Choke Lever Assembly (includes 5)
7	753-04419	Choke Lever & Plate (includes 6)
8	753-04333	Carburetor Assembly (includes 9 & 20)
9	791-610675	Carburetor Gasket
10	791-181860	Carb Mount Screw
11	791-683974B	Primer and Hose Assembly
12	753-1196	Carb Mount Assembly (includes 10, 13 & 14)
13	791-684451	Reed Assembly
14	753-1208	Carburetor Mount Gasket
15	753-04922	Crank Case Service Assembly (includes 10)
16	791-612134	Rear Mounting Pad
17	753-04306	Fuel Tank Assembly (includes 18-20)
18	791-182612	Fuel Cap Assembly
19	791-181086	Fuel Return Line
20	791-682039	Fuel Line Assembly
21	791-145308	Front Mounting Pad
22	753-04611	Shroud Extension and Stand (includes 38)
23	791-182736	Flywheel Assembly
24	791-181065	Spacer
25	753-1199	Recoil Pulley
26	791-613102	Recoil Spring
27	791-180930	Pulley Retainer Assembly
28	791-611061	Rope Guide
29	791-180317	Fuel Tank Guard Assembly
30	791-181079	Pull Handle
31	791-613103	Rope
32	791-181912	Housing Screw

Item	Part No.	Description
33	753-04238	Starter Housing Assembly (includes items 25-28, 30-32 & 38)
34	791-182396	Clutch Washer
35	791-182369	Clutch Rotor Assembly
36	791-153592	Clutch Drum Assembly
37	791-180098	Clutch Cover Assembly (includes 38)
38	791-181345	Clutch Cover Screw
39	791-153597	Upper Clamp Assembly
40	753-04337	Module Assembly (includes 50)
41	791-182880	Wire Lead
42	791-610311B	Spark Plug
43	753-04926	Muffler Assembly (includes item 44 & 45)
44	753-04619	Exhaust Gasket
45	753-04620	Muffler Mounting Bolt Assembly
46	753-04814	Cylinder Assembly (includes items 48 & 49)
47	753-04367	Piston & Rod Assembly
48	753-04182	Cylinder Gasket
49	791-182723	Cylinder Bolt
50	791-611063	Ground Tab
*	753-1209	Piston Ring
*	753-04925	Spark Arrestor
*	753-04986	Short Block Assembly (items 10, 15, 42 & 46-49)
*	791-181599	Clutch Springs (Qty. 2)
*		not shown

# PARTS LIST

## BOOM & CULTIVATOR PARTS - BL410 2-CYCLE GAS CULTIVATOR



Item	Part No.	Description
1	791-00023	Throttle Trigger and Cable Assembly
2	791-182882	Handle Bar Assembly, Upper (includes 3 & 4)
3	791-182675	Grip
4	791-182676	Tube Closure
5	791-182678	Washer
6	791-182899	Bolt
7	791-182898	Knob, 3 prong
8	753-04988	Drive Shaft Housing Assembly
9	753-04987	Flexible Drive Shaft
10	791-683295	Handle Bracket Assembly (includes 11-15)
11	791-181811	Screw
12	791-181812	Upper Handle Clamp
13	791-181813	Middle Handle Clamp
14	791-181814	Lower Handle Clamp
15	791-181815	Nut
16	791-181575	Grip
17	791-182900	Lower Handle Bar
18	791-182681	Hardware, Handle Bar Mounting (lower)
19	791-182684	Wheel Bracket Mounting Hardware
20	753-04266	Guard Mounting Hardware
21	753-04240	Guard
22	791-180320	Wheel Bracket Assembly (White Wheels)
22	753-05024	Wheel Bracket Assembly (All Black Wheels)
23	791-180944	Wheel Assembly (White Wheels)
23	753-04437	Wheel Assembly (All Black Wheels)
24	791-147474	Gear Box Assembly
25	791-182195	Screw
26	791-180288	Sleeve Retainer Bolt
27	791-147473	Tine Fastener Assembly
28	791-182729	Tine Assembly (Left Outer or Right Inner)
29	791-182730	Tine Assembly (Left Inner or Right Outer)

\* not shown