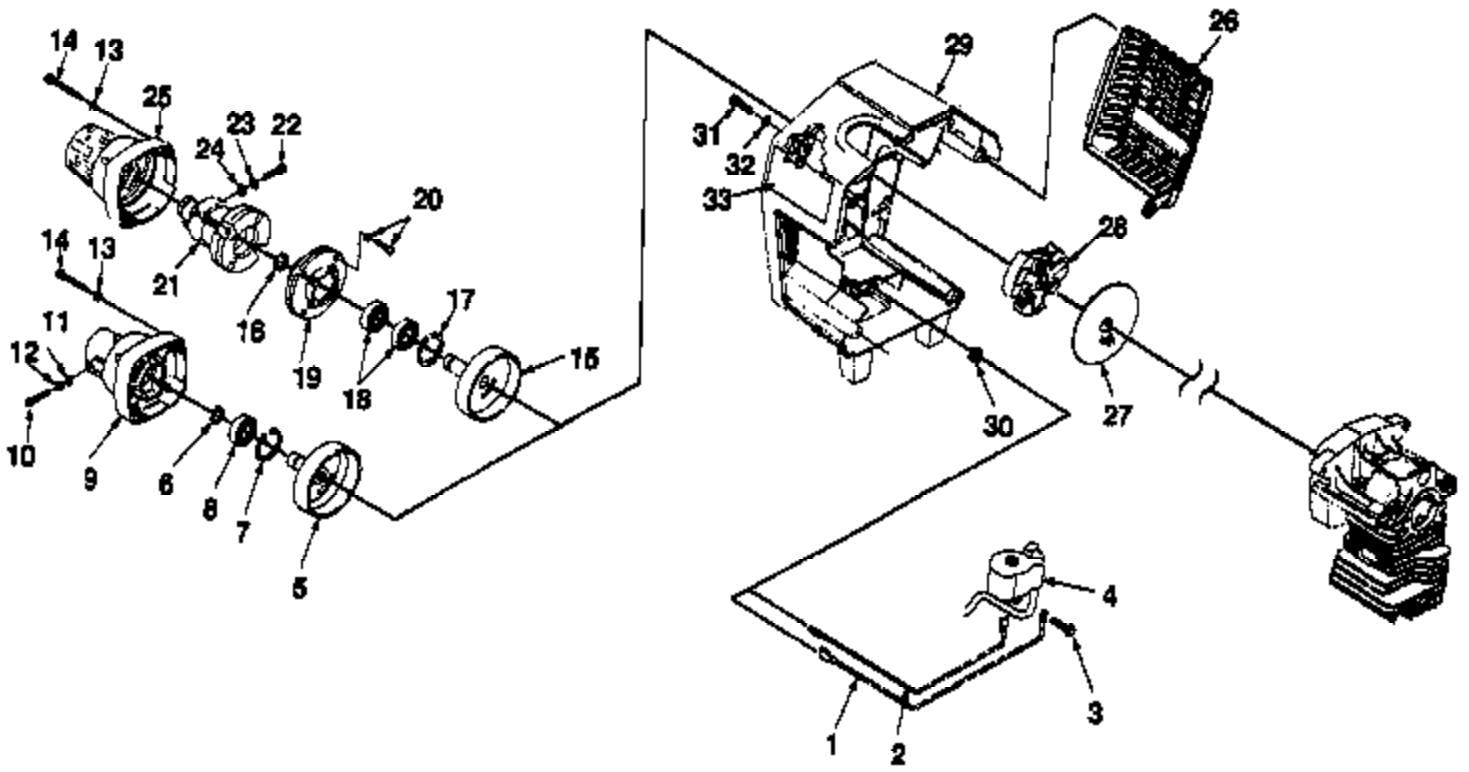
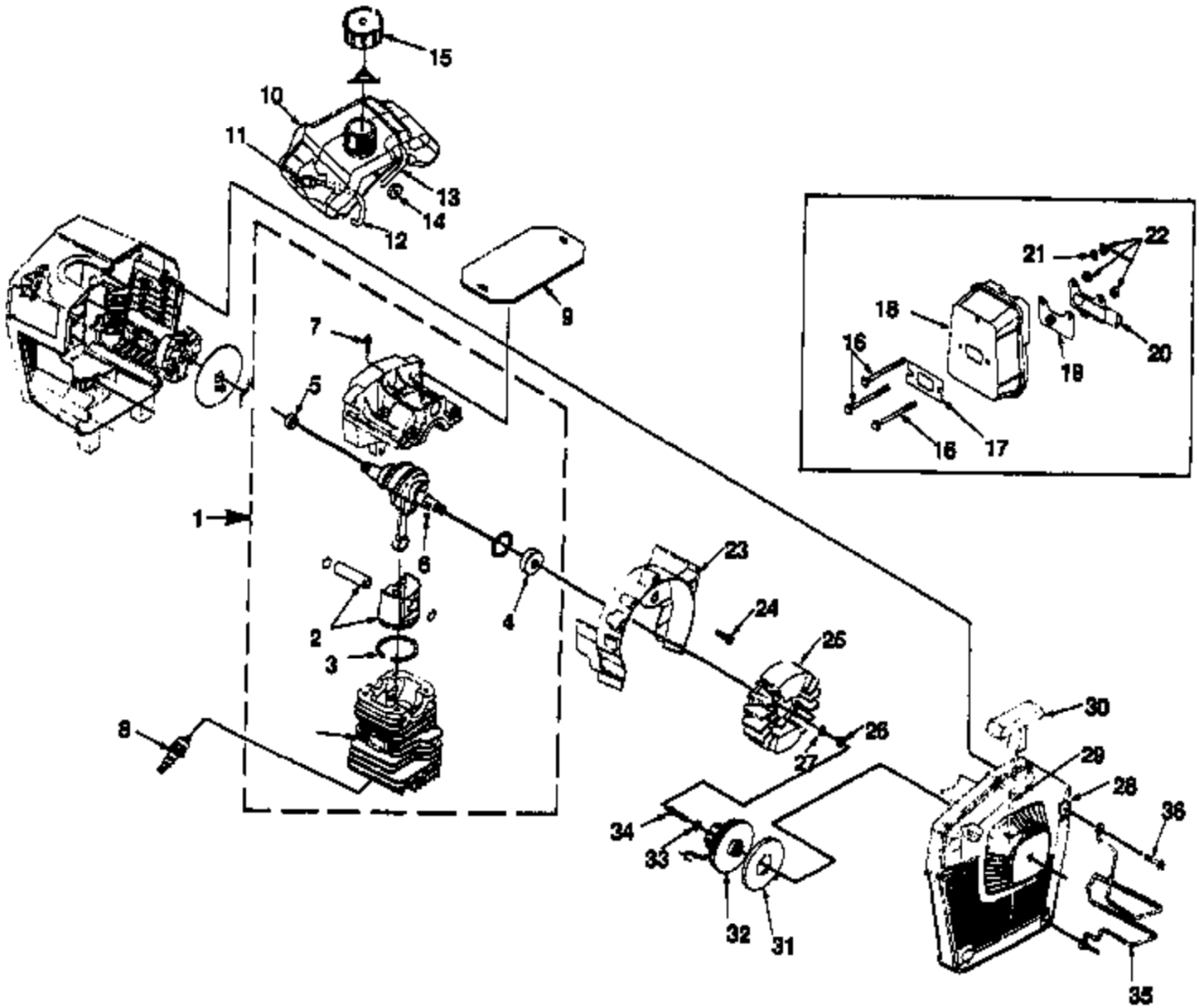


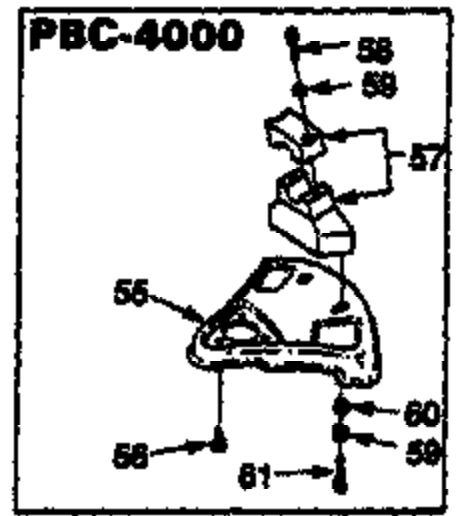
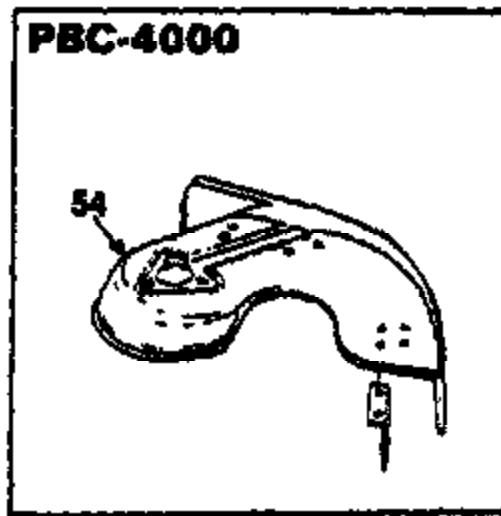
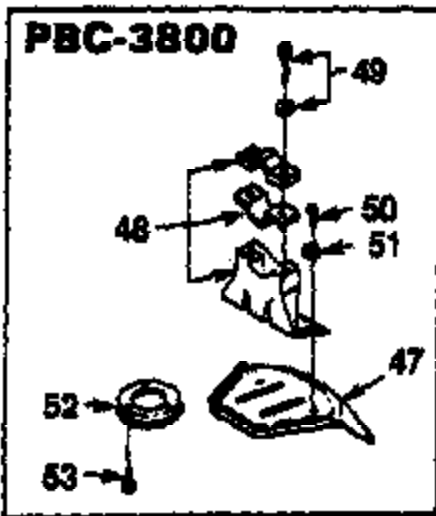
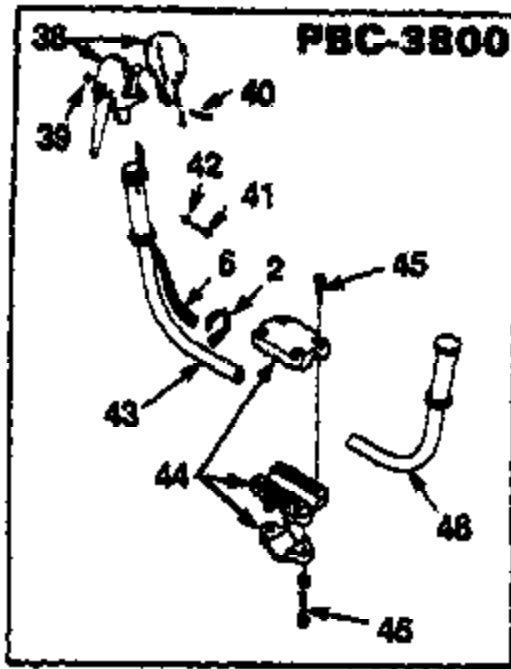
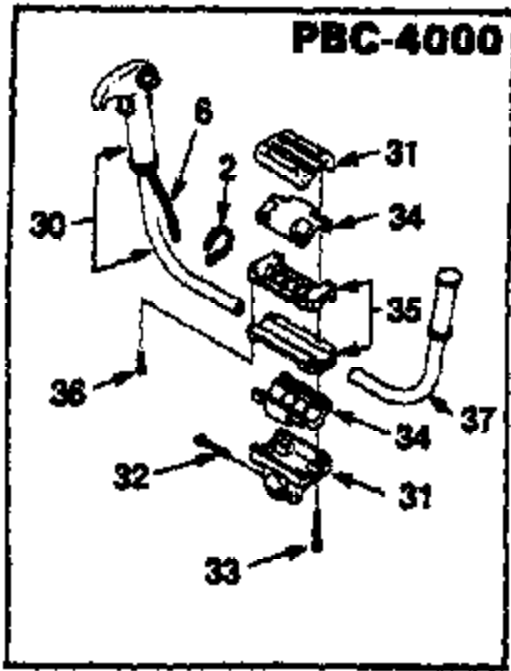
Ref #	Part Number	Qty	Description
1	04499	1	DRIVESHAFT
2	JA991366	2	TIE-Cable
3	02077	1	CABLE-Throttle
4	00597A	1	GRIP/HIP PAD
5	00737	1	SPRING-Tension
6	A-03926	1	SLEEVING
7	04502	1	BAND-Hanger
8	00677	1	NUT-Hex
9	04025	1	BOLT & WASHER
10	02836	1	HARNESS-Shoulder
11	A-04500	1	HOUSING-Driveshaft Includes Item 12.
12	02985	1	DECAL-Warning
13	A-04496	1	GEAR HEAD Includes Items 14-20.
14	03993	1	SCREW CAP
15	03994	1	SCREW & WASHER-Mach (M6)
16	04111	1	SCREW-Grease
17	04579	1	WASHER-Blade
18	03996	1	WASHER-Blade
19	02258	1	NUT-Guard
20	03997	1	NUT-Gear Head
21	A-04019	1	STRINGHEAD-Complete Includes Items 21-26.
22	04139	1	CONNECTOR-Drive
23	04021	1	EYELET
24	04123	1	KNOB (L.H.)
25	04125	1	SPOOL w/line
26	04121	1	SPRING
27	031641	1	BLADE-Tri-Arc (10")
28	A-03928		MACHETE BLADE KIT Not Used on Model 3800
29	24548		SPACER Not Used on Model 3800



Ref #	Part Number	Qty	Description
1	A-02708	1	WIRE-Ignition
2	A-02707	1	WIRE-Ignition Ground
3	88052	2	SCREW-Sems Hex Hd. (10-24 X 7/8")
4	02095S	1	MODULE-ignition (Phelon)
5	A-04495	1	DRUM-Clutch (PBC-3800) Includes item 6.
6		1	RING-Snap
7	03948	1	RING-Snap (PBC-3800)
8	04030	1	BEARING-Ball (PBC-3800)
9	A-04048	1	CASE-Clutch (PBC-3800) Includes items 10-12.
10		1	SCREW-Socket Hd. (M5 X 25)
11		1	WASHER-Plain
12		1	WASHER-Lock (M6)
13	84008	4	WASHER-Flat (#12)
14	82573	4	SCREW-Socket Hd. (12-24 X 1 1/2")
15	A-04046	1	DRUM-Clutch (PBC-4000) Includes item 16.
16		1	RING-Snap
17	03948	1	RING-Snap (PBC-4000)
18	03949	1	BEARING-Ball (PBC-4000)
19	A-03952	1	COVER-Clutch (PBC-4000) Includes item 20.
20		1	SCREW-Machine Hd. (M5 X 22)
21	A-03953	1	INSERT RING ASSEMBLY (PBC-4000) Includes items 22-24.
22		1	SCREW-Socket Hd. (M5 X 25)
23		1	WASHER-Lock (M6)
24		1	WASHER-Flat (M6)
25	03954	1	CLUTCH CASE (PBC-4000)
26	020521	1	SHIELD-Muffler (Flocked)
27	03419	1	PLUG-Crankcase
28	A-02070	1	CLUTCH
29	A-04045	1	SHROUD Includes item 30.
30	64862	1	GROMMET
31	82572	3	SCREW-Socket Hd. (12-24 X 3/4")
32	84008	3	WASHER-Flat (#12)
33	02657	1	DECAL-Conformity (Int'l Only)

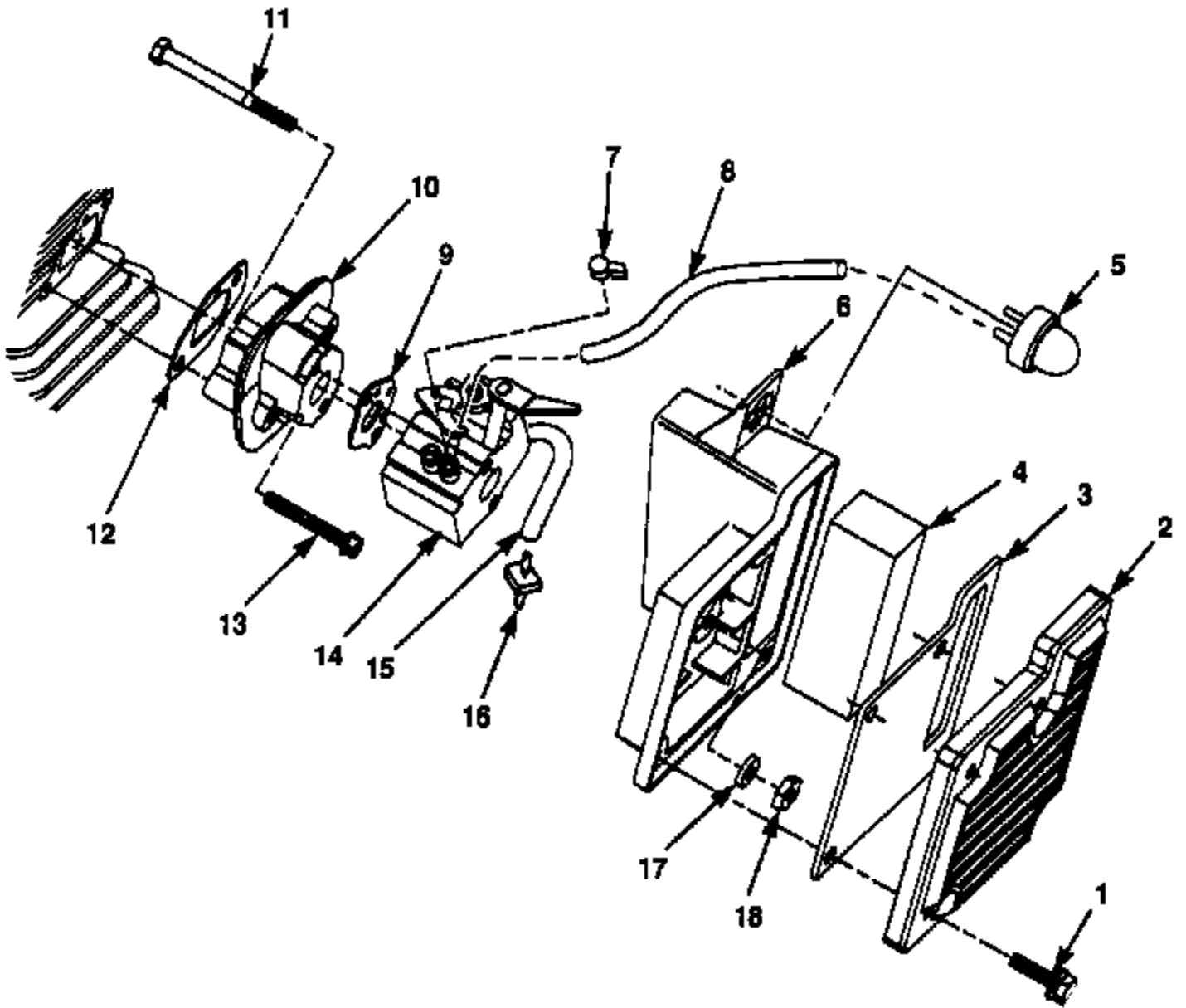


Ref #	Part Number	Qty	Description
1	A027001	1	SHORT BLOCK Includes Items 2 - 7.
2	A02579C	1	PISTON & PIN Includes Item 3
3	01545A	1	RING-Piston
4	98197	1	SEAL-Shaft
5	93858	1	SEAL-Crankshaft
6	75078	1	KEY-Woodruff
7	80891	4	SCREW- Hex Hd. (12-24 X 7/8")
8	93561S	1	SPARK PLUG (CJ6Y)
	98217S	1	SPARK PLUG (RCJ-6Y) (Int'l Only)
9	03977	1	SPACER-Fuel Tank
10	A-03559	1	TANK-Fuel Includes Items 11 - 13.
11	49422	1	FILTER-Fuel
12	9477240	1	TUBING-Rubber (10")
13	0143937	1	TUBING-Rubber (9 1/4")
14	02080	1	SPACER-Fuel Tank
15	A00982A	1	FUEL CAP ASSEMBLY
16	02176	3	SCREW-Square Hex (10-23 X 2 1/2")
17	01543B	1	GASKET-Muffler
18	A-02083	1	MUFFLER
19	01532	1	SCREEN-Spark Arrestor
20	015711	1	COVER-Exhaust
21	84003	1	WASHER-Flat (#10)
22	81206	3	NUT-Locking Hex (10-32)
23	02064	1	SCROLL-Fan
24	82538	2	SCREW-Thread Form. (10-24 X 3/4")
25	A-02098	1	ROTOR ASSEMBLY
26	81257	1	NUT-Hex Jam (3/8-24)
27	83102	1	WASHER-Lock (3/8")
28	A-03782	1	STARTER-Complete Includes Items 29 - 34.
29	9789902	1	ROPE-Starter
30	02264	1	GRIP-Starter
31	A-02104	1	SPRING & CONTAINER (L.H.)
32	02103	1	PULLEY-Starter
33	94062	1	WASHER (#10)
34	82409	1	SCREW-Thread Form. (#10)
35	03654	1	GUARD-Wire
36	82537	5	SCREW-Thread Form. (10-24 X 7/8")

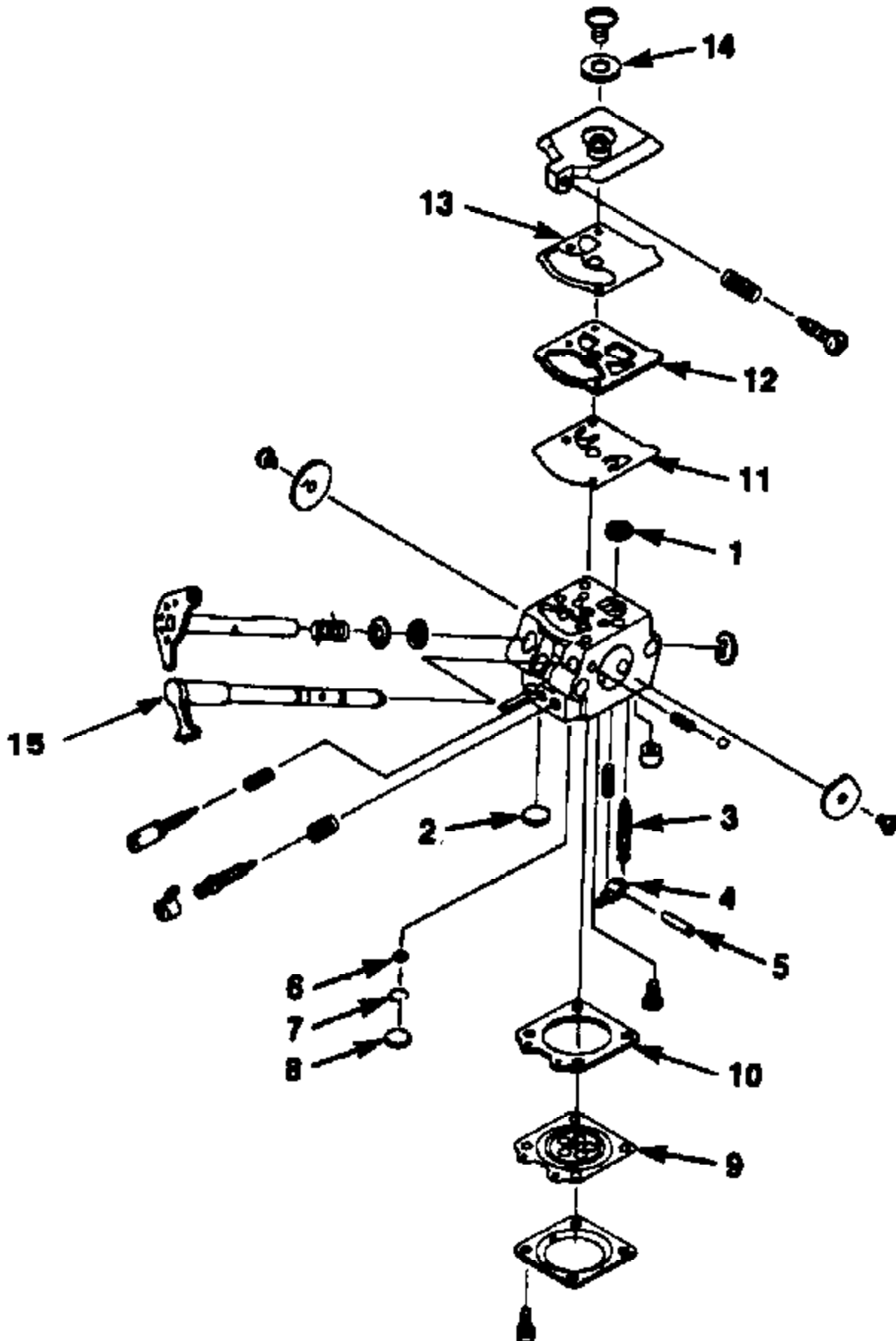


Ref #	Part Number	Qty	Description
2			UNKNOWN
6			UNKNOWN
30	A-03168	1	HANDLE BAR & THROTTLE (R.H.) Not used on 3800.
31	A-03947	1	HOUSING ASSEMBLY Not used on 3800. Includes Items 32 and 33.
32	03943	1	SCREW-Socket (M5 X 30) Not used on 3800.
33	03944	4	SCREW-Machine (M5 X 40) Not used on 3800.
34	A-03945	1	JOINT-Rubber Not used on 3800.
35	A-03946	1	CAST JOINT ASSEMBLY Not used on 3800. Includes Item 36.
36	03942	4	SCREW-Socket (M5 X 25) Not used on 3800.
37	A-03268	1	HANDLE BAR-Left Not used on 3800.
38	A-00593	1	THROTTLE & SWITCH
39	81417	1	NUT-Hex
40	88183	1	SCREW-Pan Hd. (M4 X 25)
41	82528	1	SCREW-Thread Form. (6 X 3/8")
42	83086	1	WASHER-Lock
43	A-00590	1	HANDLE BAR-Right
44	A-04049	1	BRACKET-Handle Bar Includes Item 45.
45	04011	6	SCREW & WASHER
46	A-00591	1	HANDLE BAR-Left
47	03155	1	GRASS SHIELD
48	A03152A	1	DEFLECTOR-Bracket Kit Includes Items 49 - 51.
49	03998	2	SCREW & WASHER (Socket Hd.)
50	04003	2	SCREW-Machine (6MM)
51	04004	2	WASHER-Flat
52	03393	1	RING-Grass Shield
53	88182	3	SCREW-Machine Hex (M5 X 10)
54	A-04519	1	GRASS DEFLECTOR KIT Not used on 3800.
55	043821	1	GUARD-Blade (10") Not used on 3800.
56	88182	3	SCREW-Machine Hex Sems (M5 X 10) Not used on 3800.
57	A-04050	1	GUARD-Stand Not used on 3800. Includes Items 58 - 61.
58	88180	2	SCREW-Socket Hd. (M5 X 25) Not used on 3800.
59	88313	4	WASHER-Lock (M6) Not used on 3800.
60	88405	2	WASHER-Flat (M6) Not used on 3800.
61	88181	2	SCREW-Socket Hd. (m6 X 12) Not used on 3800.

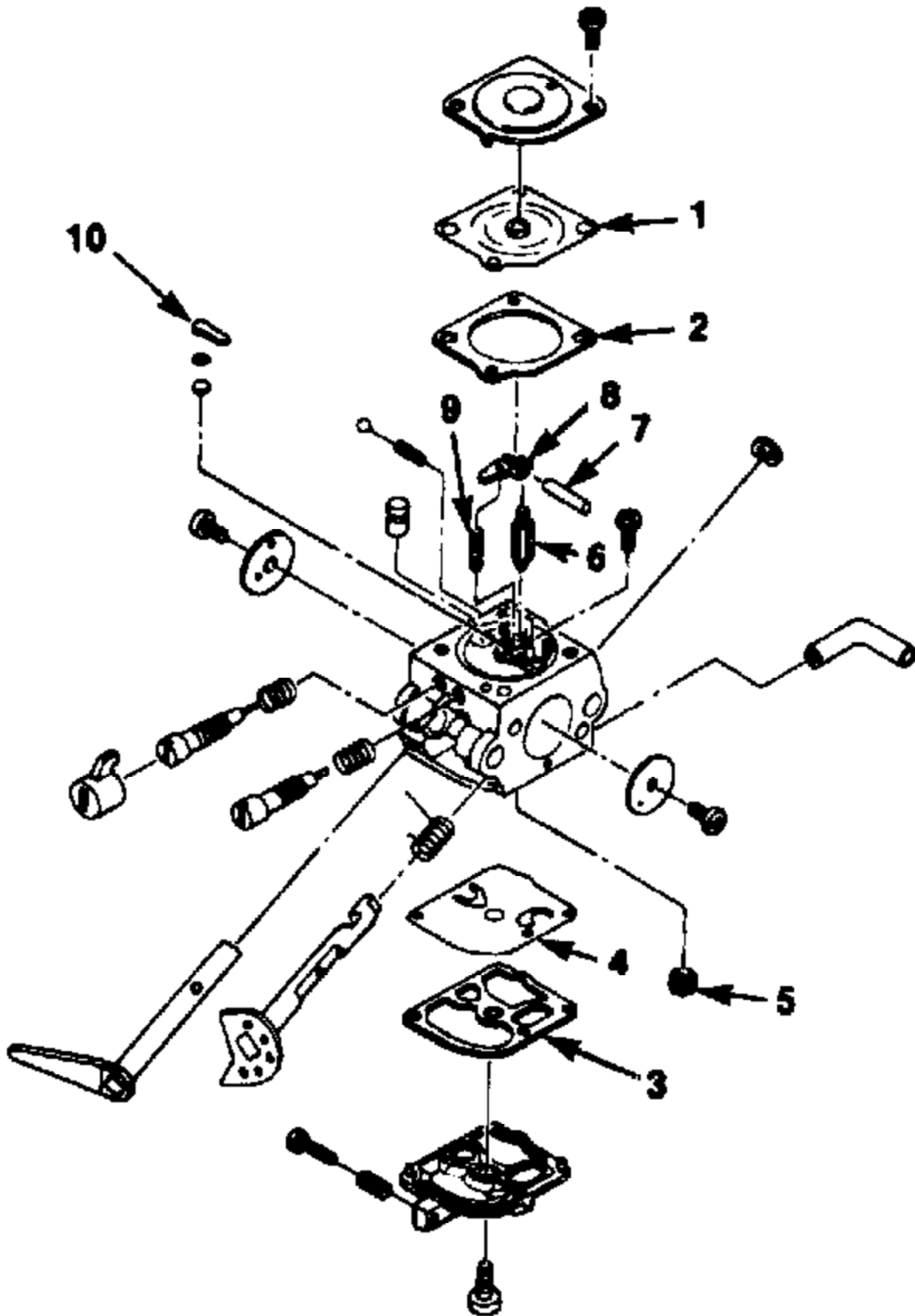




Ref #	Part Number	Qty	Description
1	88079	4	SCREW-Sems Hex Hd. (1/4-20 X 7/8")
2	02065	1	COVER-Air Filter
3	02940	1	FILTER-Felt Air
4	02939	1	FILTER-Foam Air
5	01183	1	BULB-Primer
6	A-03313	1	AIR FILTER BOX
7	03492	1	CAP-Limit (PBC-4000)
	03493	1	CAP-Limit (PBC-3800)
8	0143920	1	TUBING-Rubber
9	65016	1	GASKET-Carburetor
10	02074	1	SPACER-Carburetor
11	02075	1	SCREW-Carburetor Spacer (8-32 X 2")
12	01029	1	GASKET-Carburetor Spacer
13	88045	2	SCREW-Sems Hex Hd. (8-32 X 1 1/4")
14	A-03894	1	CARBURETOR-Walbro (PBC-3800)
	A-03893	1	CARBURETOR-Zama (PBC-4000)
15	9477220	1	TUBING-Rubber (5")
16	02067	1	FITTING-Fuel Inline
17	841031	2	WASHER-Flat
18	81009	2	NUT-Hex Machine



Ref #	Part Number	Qty	Description
1	A-04042		Repair Kit Includes Ref. #1 - 14.
2	A-04042		Repair Kit Includes Ref. #1 - 14.
3	A-04042		Repair Kit Includes Ref. #1 - 14.
4	A-04042		Repair Kit Includes Ref. #1 - 14.
5	A-04042		Repair Kit Includes Ref. #1 - 14.
6	A-04042		Repair Kit Includes Ref. #1 - 14.
7	A-04042		Repair Kit Includes Ref. #1 - 14.
8	A-04042		Repair Kit Includes Ref. #1 - 14.
9	A-04042		Repair Kit Includes Ref. #1 - 14.
9	A-04041		Gasket/Diaphragm Kit Includes Ref. #9 - 14.
10	A-04042		Repair Kit Includes Ref. #1 - 14.
10	A-04041		Gasket/Diaphragm Kit Includes Ref. #9 - 14.
11	A-04042		Repair Kit Includes Ref. #1 - 14.
11	A-04041		Gasket/Diaphragm Kit Includes Ref. #9 - 14.
12	A-04042		Repair Kit Includes Ref. #1 - 14.
12	A-04041		Gasket/Diaphragm Kit Includes Ref. #9 - 14.
13	A-04042		Repair Kit Includes Ref. #1 - 14.
13	A-04041		Gasket/Diaphragm Kit Includes Ref. #9 - 14.
14	A-04042		Repair Kit Includes Ref. #1 - 14.
14	A-04041		Gasket/Diaphragm Kit Includes Ref. #9 - 14.
15	03188		CHOKE LEVER AND ROD



Ref #	Part Number	Qty	Description
1	03172		Repair Kit Includes Ref. #1 - 10.
1	A-03904		Gasket/Diaphragm Kit Includes Ref. #1 - 4.
2	03172		Repair Kit Includes Ref. #1 - 10.
2	A-03904		Gasket/Diaphragm Kit Includes Ref. #1 - 4.
3	03172		Repair Kit Includes Ref. #1 - 10.
3	A-03904		Gasket/Diaphragm Kit Includes Ref. #1 - 4.
4	03172		Repair Kit Includes Ref. #1 - 10.
4	A-03904		Gasket/Diaphragm Kit Includes Ref. #1 - 4.
5	03172		Repair Kit Includes Ref. #1 - 10.
6	03172		Repair Kit Includes Ref. #1 - 10.
7	03172		Repair Kit Includes Ref. #1 - 10.
8	03172		Repair Kit Includes Ref. #1 - 10.
9	03172		Repair Kit Includes Ref. #1 - 10.
10	03172		Repair Kit Includes Ref. #1 - 10.