

Homelite®

25cc STRING TRIMMERS

REPAIR SHEET

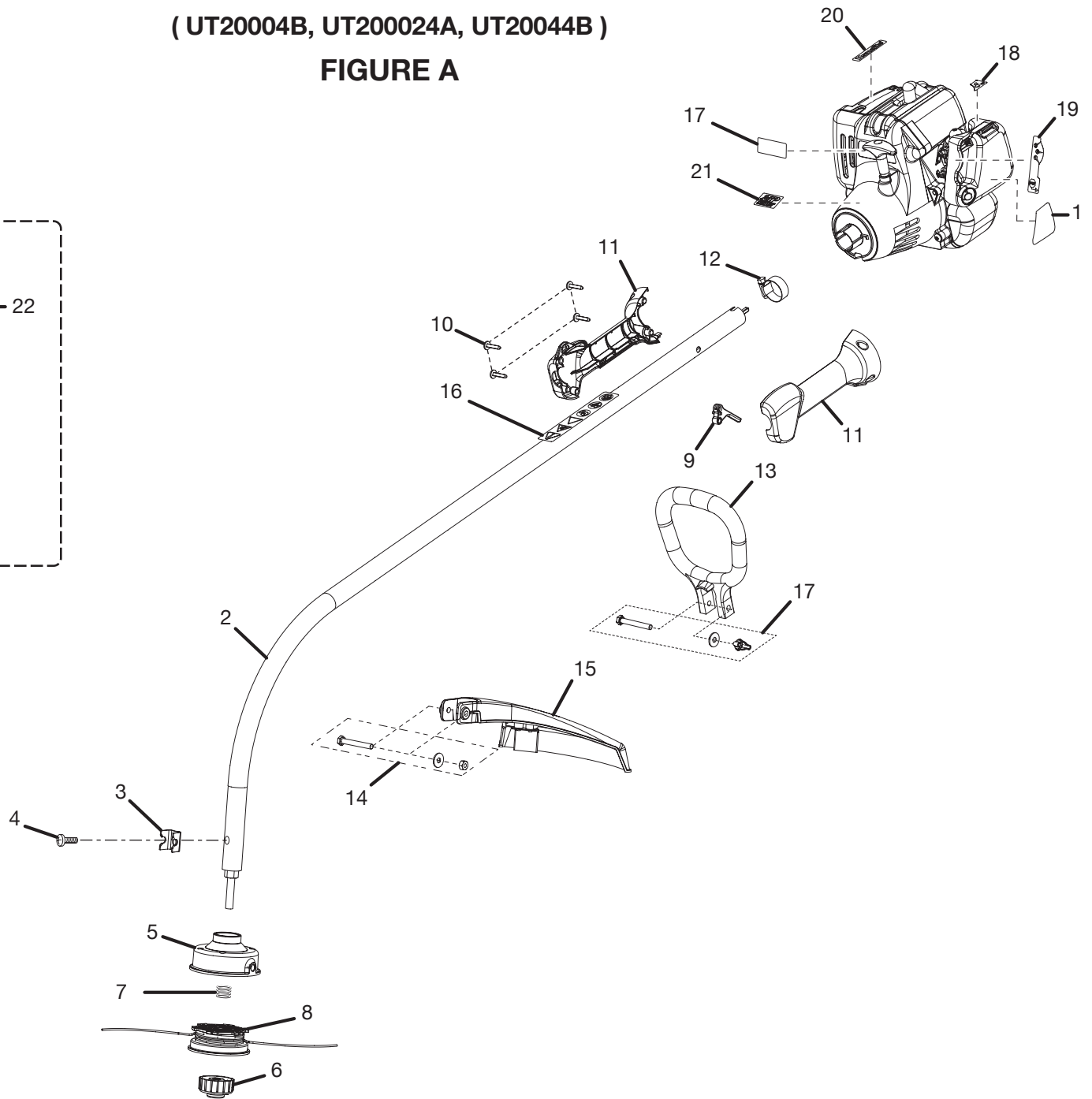
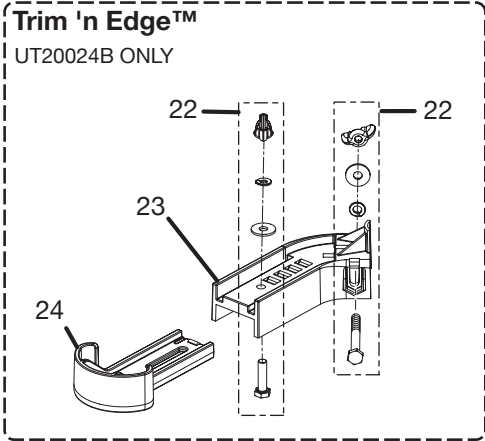
TrimLite™ – UT20004B

Trim 'n Edge™ – UT20024B

EZ Reach™ – UT20044B

HOMELITE 25cc STRING TRIMMER
(UT20004B, UT200024A, UT20044B)

FIGURE A



HOMELITE 25cc STRING TRIMMER

REPLACEMENT PARTS
FIGURE A

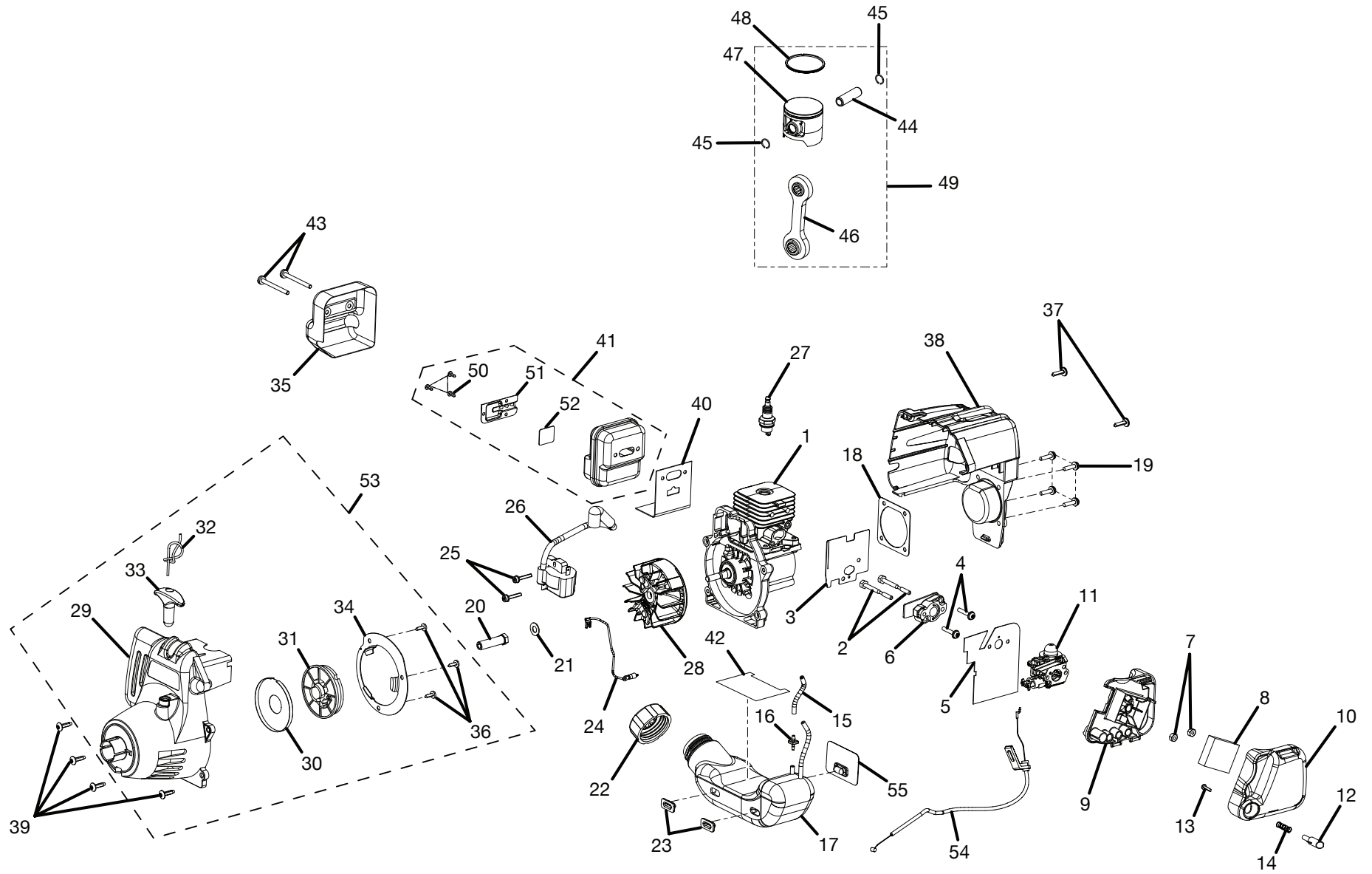
PARTS LIST

KEY NO.	PART NUMBER	DESCRIPTION	QTY.	KEY NO.	PART NUMBER	DESCRIPTION	QTY.
1	985591001	STARTING INSTRUCTION DECAL	1	15	985623002	GRASS DEFLECTOR ASSEMBLY (UT20004B AND UT20024B)	1
2	985380001	CURVED SHAFT ASSEMBLY (INC. KEY NO. 16) ..	1		984821001	GRASS SHIELD ASSEMBLY (UT20044B)	1
3	07928	CLAMP.....	1	16	984032001	DECAL, WARNING/STARTING BOOM	1
4	983823001	* SCREW (10-32 x 3/8 in.)	1	17	983837001	DECAL, TRIMLITE LOGO	1
5	A98231A	HOUSING AND EYELET	1		983838001	DECAL, TRIM-N-EDGE	
6	A98866A	SPOOL RETAINER (RH).....	1		983839001	DECAL, EASY REACH	
7	06713	COMPRESSION SPRING	1	18	985595001	DECAL, PRIMER	1
8	PA0387A	SPOOL W/LINE.....	1	19	985589001	DECAL, CHOKE.....	1
9	983815001	TRIGGER	1	20	07184	DECAL, HOMELITE	1
10	82537	* SCREW (10-14 x 7/8 in. TRUSS HD.)	4	21	983840001	LABEL, ZIP START	1
11	985330001	HANDLE GRIP ASSEMBLY	1			(Trim 'n Edge™ & EZ Reach™ ONLY)	
12	PS01611	BOOM CLAMP	1	22	A09361	FASTENER PARTS KIT (Trim 'n Edge™ ONLY) .	1
13	98822A	FRONT HANDLE.....	1	23	09310	EDGER BASE (Trim 'n Edge™ ONLY).....	1
14	PA00249	FASTENER PARTS KIT	1	24	09311	EDGER GUIDE (Trim 'n Edge™ ONLY)	1

* STANDARD HARDWARE ITEM – MAY BE PURCHASED LOCALLY

HOMELITE 25cc STRING TRIMMER

FIGURE B

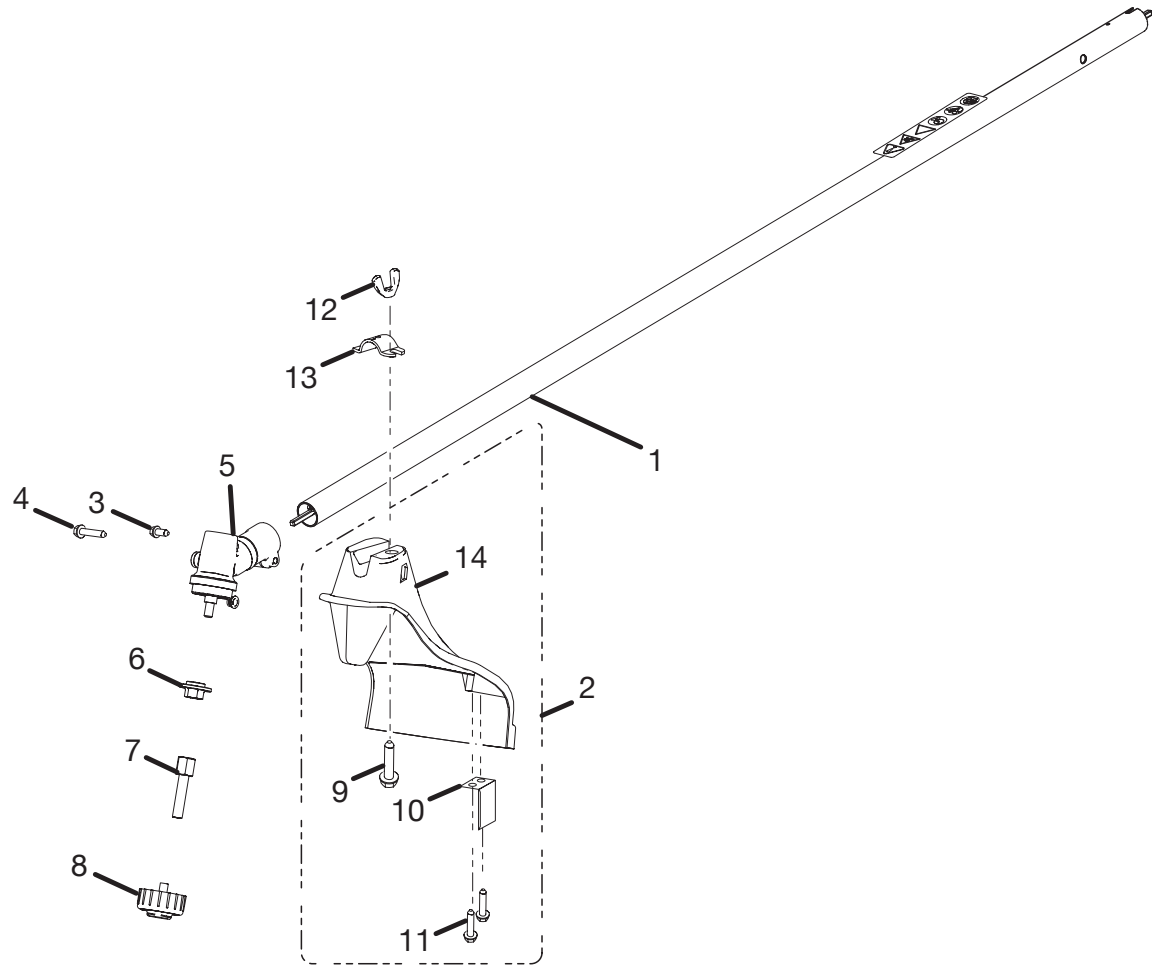


HOMELITE 25cc STRING TRIMMER
REPLACEMENT PARTS – FIGURE B

KEY NO.	PART NUMBER	DESCRIPTION	QTY.	KEY NO.	PART NUMBER	DESCRIPTION	QTY.
1	985891001	SHORT BLOCK ASSEMBLY.....	1	30	A98773A	SPRING AND CONTAINER.....	1
2	04474	CARBURETOR BOLTS	2	31	98770A	STARTER PULLEY	1
3	984762001	INTAKE GASKET.....	1	32	9789902	STARTER ROPE.....	1
4	093221	* SCREW (10-24 X 1-1/16 IN. PAN HD.)	2	33	PS06114	STARTER GRIP	1
5	9074001	CARBURETOR GASKET	1	34	PS00326	BAFFLE.....	1
6	98768A	HEAT DAM	1	35	984743001	HEAT SHIELD	1
7	81208	* LOCK NUT (10-24).....	2	36	82543	* SCREW (8-16 X 1/2 IN. THREAD FORMING) ..	3
8	98760	AIR FILTER.....	1	37	82563	* SCREW (10-14 X 3/4 IN.THREAD FORMING) 2	2
9	PS02113	AIR FILTER BOX	1	38	984740001	REAR HOUSING	1
10	PS02156	AIR BOX COVER.....	1	39	82538	* SCREW (10-24 X 3/4 IN.TRUSS HD.).....	4
11	985624001	CABURETOR ASSEMBLY	1	40	984760001	MUFFLER GASKET	1
12	06618A	BUTTON SWITCH.....	1	41	985869001	CATALYTIC MUFFLER ASSEMBLY (INCL. KEY NO. 50 THRU 52).....	1
13	82513	SCREW, (6-19 X 1/2 IN. T.F.).....	1	42	900999002	GASKET	1
14	95020A	COMPRESSION SPRING	1	43	88083	* SCREW (10-24 X 2-3/16 IN. TORX HD.).....	2
15	0143908	RUBBER TUBING (2 IN.)	1	44	00238A	PIN, PISTON	1
16	985304001	INLINE FUEL FITTING	1	45	6969102	CLIP RING	2
17	PA00116	FUEL TANK.....	1	46	PA00190	CONNECTING ROD ASSEMBLY	1
18	06443A	CRANK CASE COVER GASKET	1	47	984228001	PISTON, 25CC.....	1
19	984812001	* SCREW (10-24 X 3/4 IN. PAN HD. TORX W/LW) ...	4	48	PS04468	PISTON RING	1
20	98795A	DRIVE CONNECTOR	1	49	3081102	PISTON ASSEMBLY (INCLUDES KEY NO. 44-48).....	1
21	PS84065	FLAT WASHER.....	1	50	984759001	* SCREW (6-20 X 1/4 IN. PAN HD.).....	3
22	A09116	FUEL CAP ASSEMBLY	1	51	985596001	OUTLET TUBE	1
23	98792	BUMPER.....	2	52	984753001	SCREEN.....	1
24	A07238	LEAD W/TERMINALS	1	53	985543001	COMPLETE STARTER ASSEMBLY	1
25	82540	* SCREW (8-32 X 1 IN. THREAD FORMING) ...	2	54	0883202	THROTTLE CABLE W/HANGER.....	1
26	4306401	IGNITION MODULE	1	55	985767001	BUMPER.....	1
27	PS02227	SPARK PLUG.....	1				
28	986153001	ROTOR AND PAWL ASSEMBLY.....	1				
29	3075303	STARTER HOUSING ASSEMBLY	1				

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FIGURE C
(UT20044B)



**REPLACEMENT PARTS
FIGURE C**

PARTS LIST

KEY NO.	PART NUMBER	DESCRIPTION	QTY.
1	985381001	STRAIGHT SHAFT ASSEMBLY	1
2	984821001	GRASS SHIELD ASSEMBLY (INCLUDES HARDWARE).....	1
3	PS04673	* SCREW (10-24 x 5/8 in.)	1
4	983381007	* SCREW (1/4-20 x 1-1/4 in.).....	1
5	984244001	GEAR HEAD.....	1
6	984931001	WASHER.....	1
7	PS04438	SHAFT ADAPTER	1
8	A97910A	SPOOL RETAINER (LH)	1
9	PS02435	SCREW, SQUARE HEAD	1
10	07129	CUT OFF BLADE	1
11	82546	SCREW	2
12	PS02453	WING NUT	1
13	PS02391	SHIELD CLAMP	1
14	984822001	GRASS SHIELD	1
	983000771	OPERATOR'S MANUAL	
	983000771R	REPAIR SHEET (REV:00)	
	04-18-05		

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HOMELITE CONSUMER PRODUCTS, INC.

1428 Pearman Dairy Road, Anderson, SC 29625

Post Office Box 1207, Anderson, SC 29622

Phone 1-800-chainsa (1-800-242-4672)

www.homelite.com

Homelite Parts