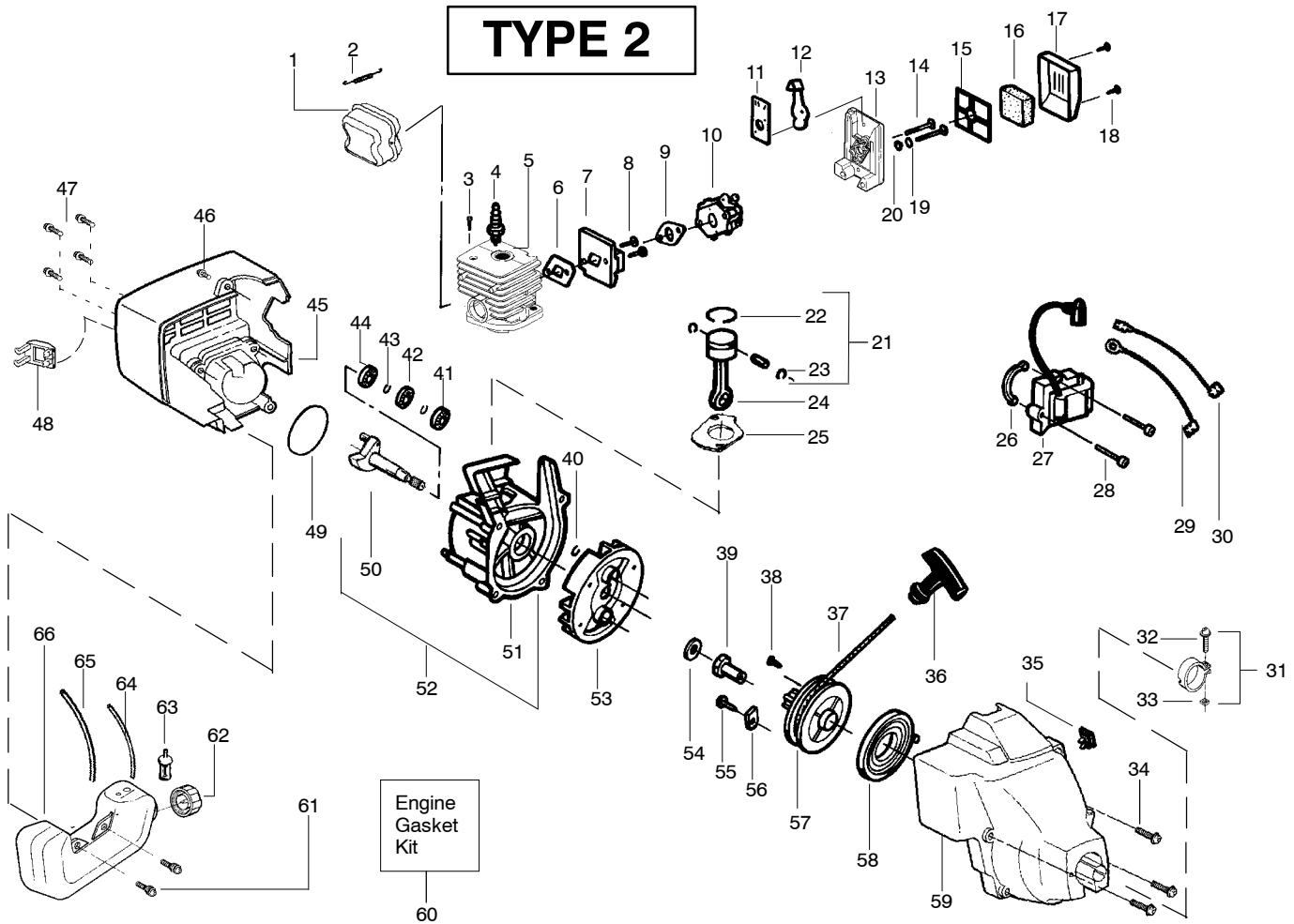


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071390	Kit - Muffler (incl. 2,3)	25.	530069615	Assy-Connecting Rod	50.	530069913	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	26.	530069913	Gasket-Cylinder (kit)	51.	530054083	Assy-Crankshaft
3.	530071391	Kit-Spark Arrestor	27.	530036145	Spacer-Module	52.	530012414	Assy-Crankcase (Incl. 42-45)
4.	530015953	Screw-Cylinder	28.	530055160	Module-Ignition	53.	530014729	Assy-C'case & C'shaft (Incl. 41,51,52)
5.	952030201	Spark Plug (RCJ 8Y)	29.	530015954	Screw	54.	530069886	Assy-Flywheel
6.	530069757	Kit - Cylinder	30.	530014662	Assy-Ground Wire	55.	530015828	Washer-Flat
7.	530069913	Gasket-Cyl/Carb.(kit)	31.	530014663	Assy-Leadwire	56.	530015775	Screw
8.	530069769	Kit - Carb. Adaptor	32.	530056365	Assy-Nose Cone Clamp (Incls. 33&34)	57.	530027523	Retainer
9.	530016014	Screw	33.	530016381	Screw-Nose Cone	58.	530069400	Kit-Starter Pulley (Incl. 39)
10.	530069913	Gasket-Carb.(kit)	34.	530016382	Nut-Nose Cone	59.	530042085	Spring-Starter
11.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	35.	530015810	Screw	60.	530071525	Kit-Fan Hsg. Assy.
12.	530038747	Plate-Choke Mounting	36.	530071356	Kit-Momentary Switch	61.	530069913	Kit-Engine Gasket (Incl. 7,10,26,50)
13.	530038686	Shutter-Choke	37.	530027569	Handle-Starter	62.	530015886	Screw
14.	530052431	Box-Air	38.	530069232	Kit - Rope	63.	530016131	Washer
15.	530015887	Screw	39.	530016080	Screw	64.	530014347	Assy-Fuel Cap w/ret.
16.	530036569	Plate - Filter Support	40.	530038604	Coupling-Drive	65.	530095646	Assy-Fuel Pickup
17.	530036575	Foam-Air Filter	41.	530015941	Retain. Ring-C'shaft	66.	530069247	Kit-Fuel Line (Small)
18.	530036568	Cover-Air Filter	42.	530032124	Bearing-Outer	67.	530069216	Kit-Fuel Line (Large)
19.	530015880	Screw	43.	530019179	Seal-C'case	68.	530049379	Assy-Fuel Tank (Incl. cap, fuel line, filter)
20.	530015852	Spacer-Choke	44.	530015945	Retainer Ring-C'case			
21.	530015254	Washer	45.	530032125	Bearing-Inner			
22.	530069987	Kit - Piston (Incl. 23, 24 & Pin)	46.	530052263	Shroud-Rear			
23.	530012472	Ring-Piston	47.	530015934	Shroud-Rear			
24.	530015162	Retainer-Piston Pin	48.	530015810	Screw			
			49.	530054536	Guard-Muffler			

✓ = NEW PART NUMBER FOR THIS IPL

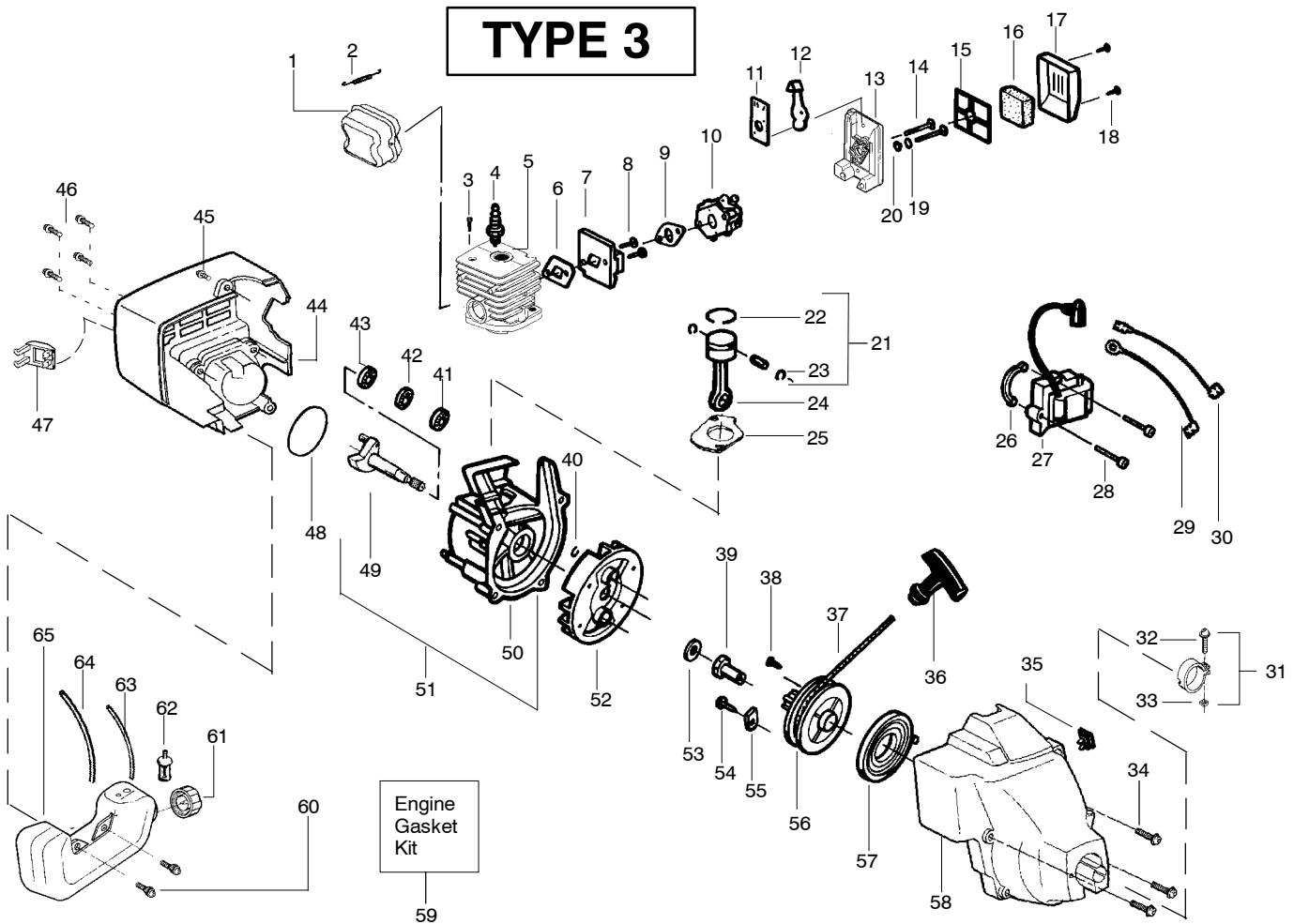
* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)



Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2)	24.	530069945	Assy-Connecting Rod	49.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	25.	530071363	Gasket-Cylinder (kit)	50.	530054753	Assy-Crankshaft
3.	530015953	Screw-Cylinder	26.	530036145	Spacer-Module	51.	530012462	Assy-Crankcase (Incl. 41-44)
4.	952030164	Spark Plug (RCJ 6Y)	27.	530055160	Module-Ignition	52.	530071360	Assy-C'case & C'shaft (Incl. 40,50,51)
5.	530071359	Kit - Cylinder	28.	530015954	Screw	53.	530069886	Assy-Flywheel
6.	530071363	Gasket-Cyl/Carb.(kit)	29.	530014662	Assy-Ground Wire	54.	530015828	Washer-Flat
7.	530055459	Adaptor-Carb.	30.	530014663	Assy-Leadwire	55.	530015775	Screw
8.	530016014	Screw	31.	530056365	Assy-Nose Cone Clamp (Incls. 32&33)	56.	530027523	Retainer
9.	530071363	Gasket-Carb.(kit)	32.	530016381	Screw-Nose Cone	57.	530069400	Kit-Starter Pulley (Incl. 38)
10.	530069754	Kit - Carburetor Ass'y (Incl. Limiter Cap)	33.	530016382	Nut-Nose Cone	58.	530042085	Spring-Starter
11.	530038747	Plate-Choke Mounting	34.	530015810	Screw	59.	530071525	KIT-Fan Hsg. Assy.
12.	530038686	Shutter-Choke	35.	530071356	Kit-Momentary Switch	60.	530071363	Kit-Engine Gasket (Incl. 6,9,25,49)
13.	530052431	Box-Air	36.	530027569	Handle-Starter	61.	530016379	Retainer-Fuel Tank
14.	530016353	Screw	37.	530069232	Kit - Rope	62.	530014347	Assy-Fuel Cap w/ret.
15.	530036569	Plate - Filter Support	38.	530016080	Screw	63.	530095646	Assy-Fuel Pickup
16.	530036575	Foam-Air Filter	39.	530038604	Coupling-Drive	64.	530069247	Kit-Fuel Line (Small)
17.	530036568	Cover-Air Filter	40.	530015941	Retain. Ring-C'shaft	65.	530069216	Kit-Fuel Line (Large)
18.	530015880	Screw	41.	530032124	Bearing-Outer	66.	530049379	Assy-Fuel Tank (Incl. cap, fuel line, filter)
19.	530015852	Spacer-Choke	42.	530019179	Seal-C'case			
20.	530015254	Washer	43.	530015945	Retainer Ring-C'case			
21.	530071357	Kit - Piston (Incl. 22, 23 & Pin)	44.	530032125	Bearing-Inner			
22.	530055120	Ring-Piston	45.	530052263	Shroud-Rear			
23.	530015162	Retainer-Piston Pin	46.	530015934	Screw			
			47.	530015810	Screw			
			48.	530054536	Guard-Muffler			

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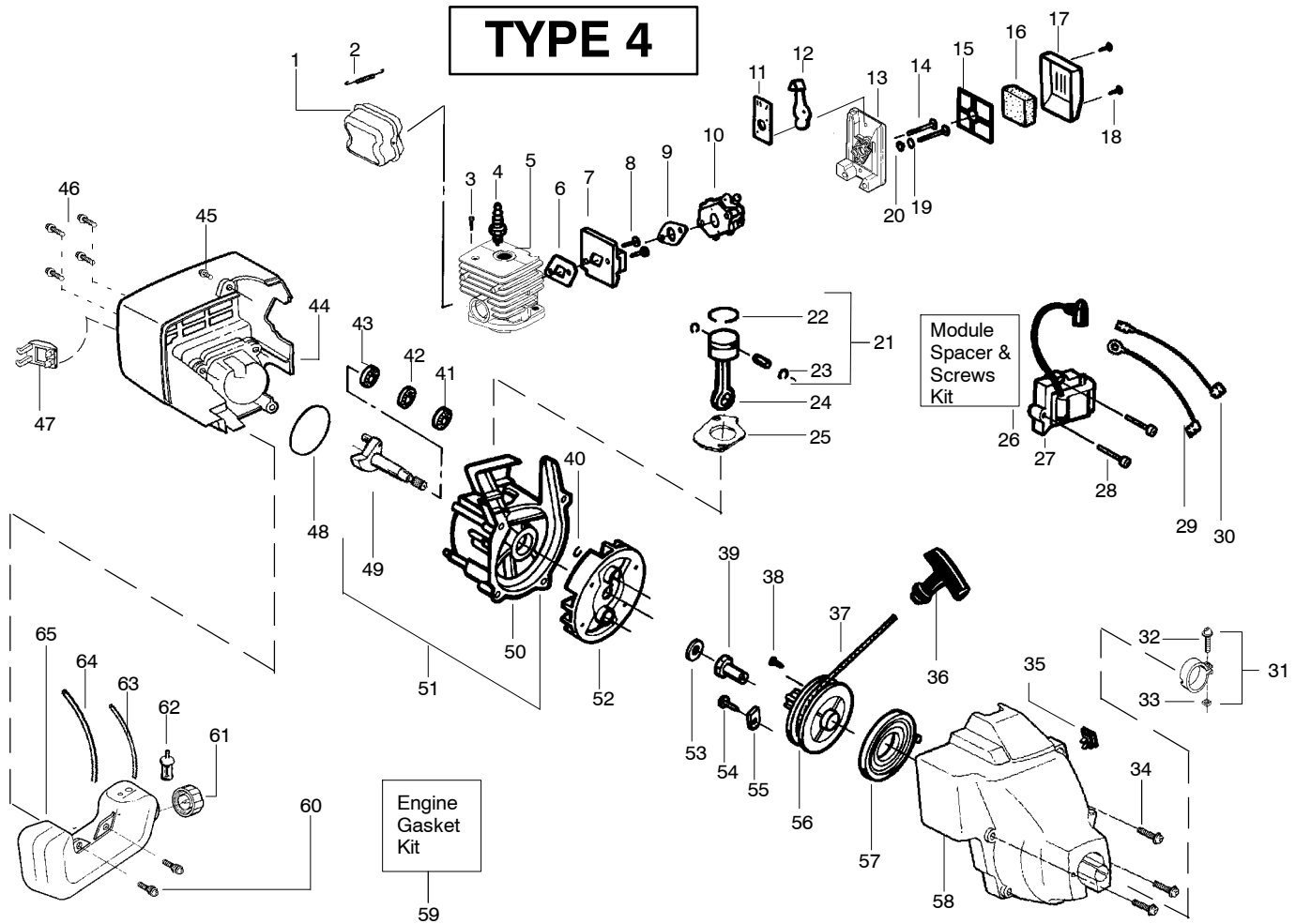
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Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2)	24.	530069945	Assy-Connecting Rod	48.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	25.	530071363	Gasket-Cylinder (kit)	49.	530054753	Assy-Crankshaft
3.	530015953	Screw-Cylinder	26.	530036145	Spacer-Module	50.	530012491	Assy-Crankcase
4.	952030164	Spark Plug (RCJ 6Y)	27.	530055160	Module-Ignition			(Incl. 41-43)
5.	530071359	Kit - Cylinder	28.	530015954	Screw	51.	530071360	Assy-C'case & C'shaft
6.	530071363	Gasket-Cyl/Carb.(kit)	29.	530014662	Assy-Ground Wire			(Incl. 40,49,50)
7.	530056403	Adaptor-Carb.	30.	530014663	Assy-Leadwire	52.	530069886	Assy-Flywheel
8.	530016014	Screw	31.	530056365	Assy-Nose Cone Clamp	53.	530015828	Washer-Flat
9.	530071363	Gasket-Carb.(kit)			(Incls. 32&33)	54.	530015775	Screw
10.	530069754	Kit - Carburetor Ass'y	32.	530016381	Screw-Nose Cone	55.	530027523	Retainer
		(Incl. Limiter Cap)	33.	530016382	Nut-Nose Cone	56.	530069400	Kit-Starter Pulley
11.	530038747	Plate-Choke Mounting	34.	530015810	Screw			(Incl. 38)
12.	530038686	Shutter-Choke	35.	530071356	Kit-Momentary Switch	57.	530042085	Spring-Starter
13.	530052431	Box-Air	36.	530027569	Handle-Starter	58.	530071525	KIT-Fan Hsg. Assy.
14.	530016353	Screw	37.	530069232	Kit - Rope	59.	530071363	Kit-Engine Gasket
15.	530036569	Plate - Filter Support	38.	530016080	Screw			(Incl. 6,9,25,48)
16.	530036575	Foam-Air Filter	39.	530038604	Coupling-Drive	60.	530016379	Retainer-Fuel Tank
17.	530036568	Cover-Air Filter	40.	530015941	Retain. Ring-C'shaft	61.	530014347	Assy-Fuel Cap w/ret.
18.	530015880	Screw	41.	530055728	Bearing-Outer	62.	530095646	Assy-Fuel Pickup
19.	530015852	Spacer-Choke	42.	530071615	Seal-C'case	63.	530069247	Kit-Fuel Line (Small)
20.	530015254	Washer	43.	530032125	Bearing-Inner	64.	530069216	Kit-Fuel Line (Large)
21.	530071357	Kit - Piston	44.	530056543	Shroud-Rear	65.	530049379	Assy-Fuel Tank (Incl. cap, fuel line, filter)
		(Incl. 22, 23 & Pin)	45.	530015934	Screw			
22.	530055120	Ring-Piston	46.	530015810	Screw			
23.	530015162	Retainer-Piston Pin	47.	530054536	Guard-Muffler			

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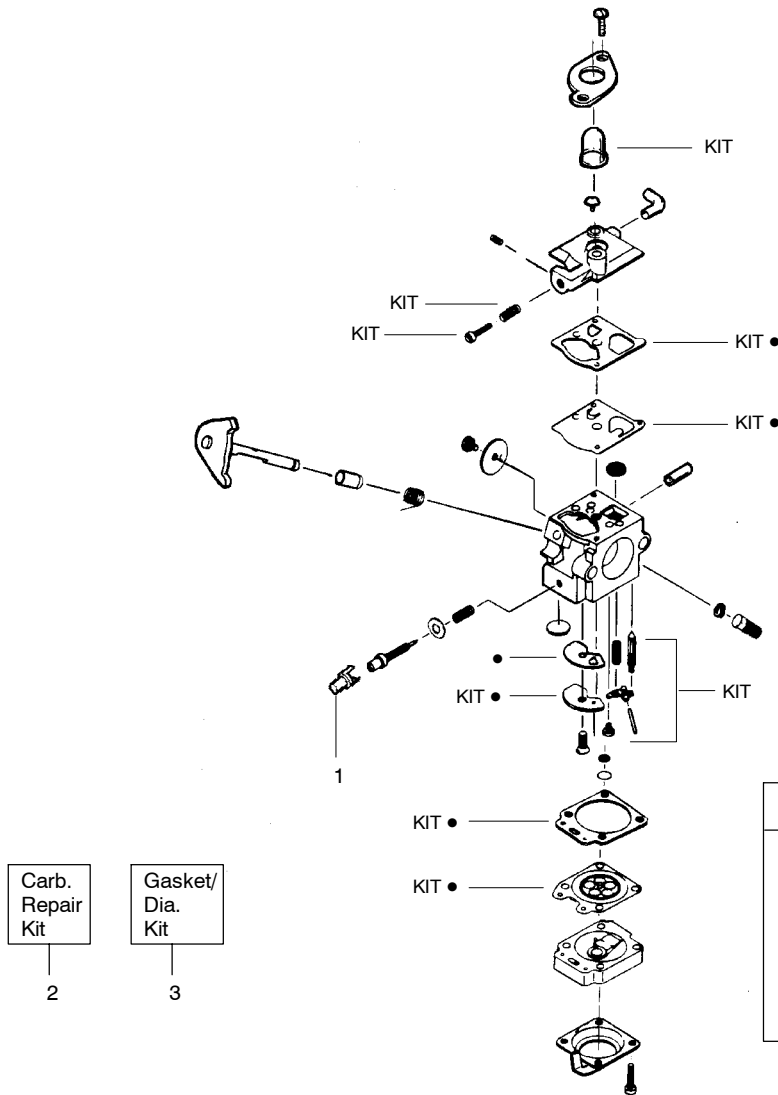
Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530071396	Kit - Muffler (incl. 2)	24.	530069945	Assy-Connecting Rod	48.	530071363	O-Ring-C'case (kit)
2.	530042088	Spring-Muffler	25.	530071363	Gasket-Cylinder (kit)	49.	530054753	Assy-Crankshaft
3.	530015953	Screw-Cylinder	26.	530071731	Kit-Module Spacer & Screws	50.	530071627	Kit-Assy-Crankcase (Incl. 41-43)
4.	952030164	Spark Plug (RCJ 6Y)	27.	530055160	Module-Ignition	51.	530071624	Kit-Assy-C'case & Crankshaft (Incl. 40,49,50)
5.	530071359	Kit - Cylinder	28.	530016357	Screw	52.	530069886	Assy-Flywheel
6.	530071363	Gasket-Cyl/Carb.(kit)	29.	530014662	Assy-Ground Wire	53.	530015828	Washer-Flat
7.	530057634	Adapter-Carb.	30.	530014663	Assy-Leadwire	54.	530015775	Screw
8.	530016014	Screw	31.	530056365	Assy-Nose Cone Clamp (Incls. 32&33)	55.	530027523	Retainer
9.	530071363	Gasket-Carb.(kit)	32.	530016381	Screw-Nose Cone	56.	530069400	Kit-Starter Pulley (Incl. 38)
10.	530071635	Kit - Carburetor Ass'y (WT-631)	33.	530016382	Nut-Nose Cone	57.	530042085	Spring-Starter
11.	530038747	Plate-Choke Mounting	34.	530015810	Screw	58.	530071525	KIT-Fan Hsg. Assy.
12.	530038686	Shutter-Choke	35.	530071356	Kit-Momentary Switch	59.	530071363	Kit-Engine Gasket (Incl. 6,9,25,48)
13.	530052431	Box-Air	36.	530027569	Handle-Starter	60.	530016379	Retainer-Fuel Tank
14.	530016393	Screw	37.	530069232	Kit - Rope	61.	530014347	Assy-Fuel Cap w/ret.
15.	530036569	Plate - Filter Support	38.	530016392	Screw	62.	530095646	Assy-Fuel Pickup
16.	530036575	Foam-Air Filter	39.	530038604	Coupling-Drive	63.	530069247	Kit-Fuel Line (Small)
17.	530036568	Cover-Air Filter	40.	530015941	Retain. Ring-C'shaft	64.	530069216	Kit-Fuel Line (Large)
18.	530016349	Screw	41.	530055728	Bearing-Outer	65.	530049379	Assy-Fuel Tank (Incl. cap, fuel line, filter)
19.	530015852	Spacer-Choke	42.	530071615	Kit-C'case Seal			
20.	530015254	Washer	43.	530032125	Bearing-Inner			
21.	530071357	Kit - Piston (Incl. 22, 23 & Pin)	44.	530056543	Shroud-Rear			
22.	530055120	Ring-Piston	45.	530015934	Screw			
23.	530015162	Retainer-Piston Pin	46.	530015810	Screw			
			47.	530054536	Guard-Muffler			

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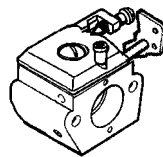
Carburetor Assembly #530069754

TYPE 1,2,3



Ref.	Part No.	Description
1.	530038403	Limiter Cap
2.	530069838	Carburetor Repair Kit (KIT=Indicates Contents)
3.	530069844	Gasket Diaphragm Kit (● = Indicates Contents)

Kit - Carburetor Assembly No. 530071635 - WT-631



Note: No Repair kits are available for this carburetor, please order the complete assembly part number 530-071635 (WT-631)