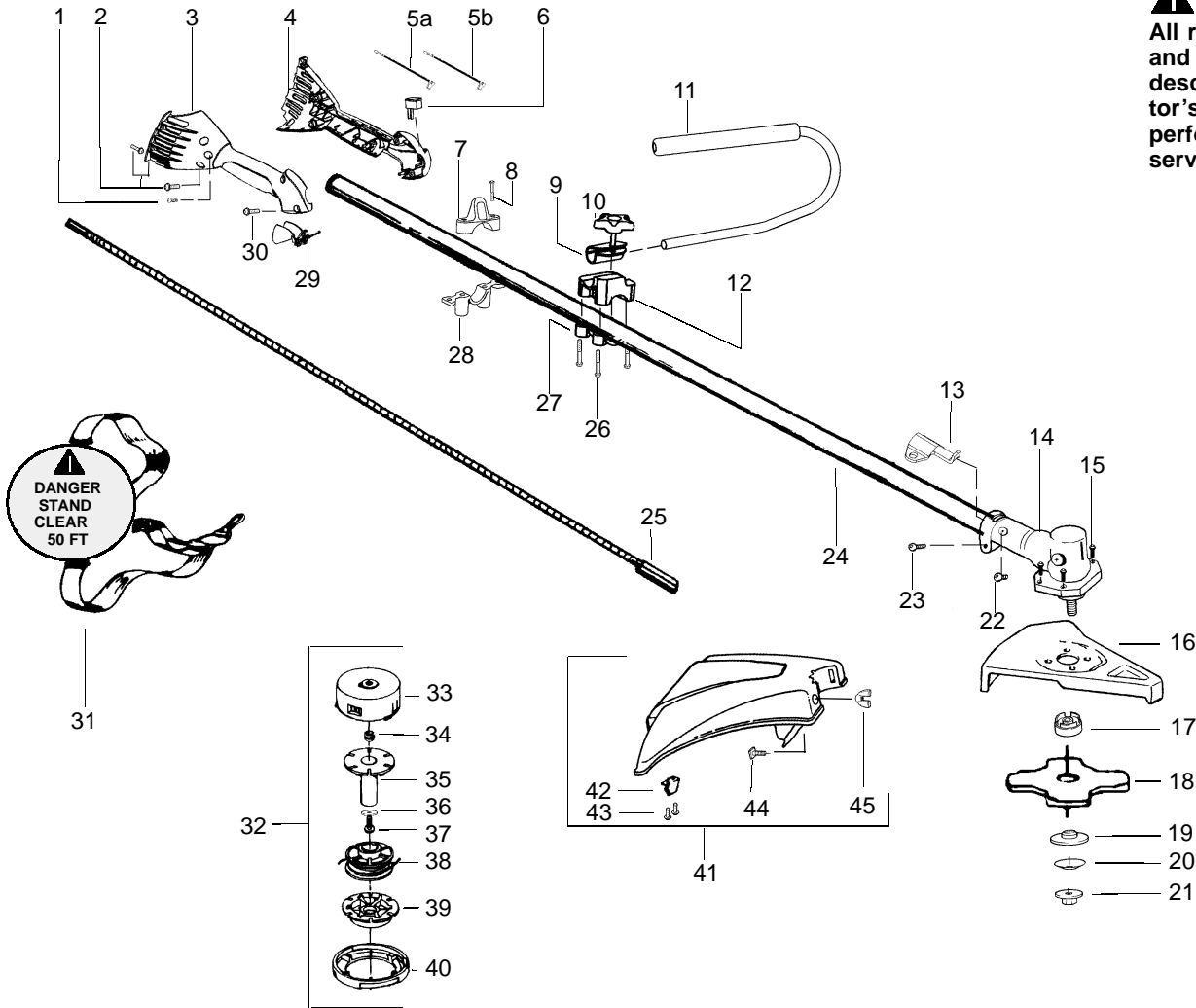


PARTS LIST NO. 530086193		<b>Poulan PRO<sup>®</sup></b> PARTS LIST	MODEL(s) 331
DATE 01/06/03	Replaces 86193 - 8/12/02		<b>Note:</b> Illustration may differ from actual model due to design changes

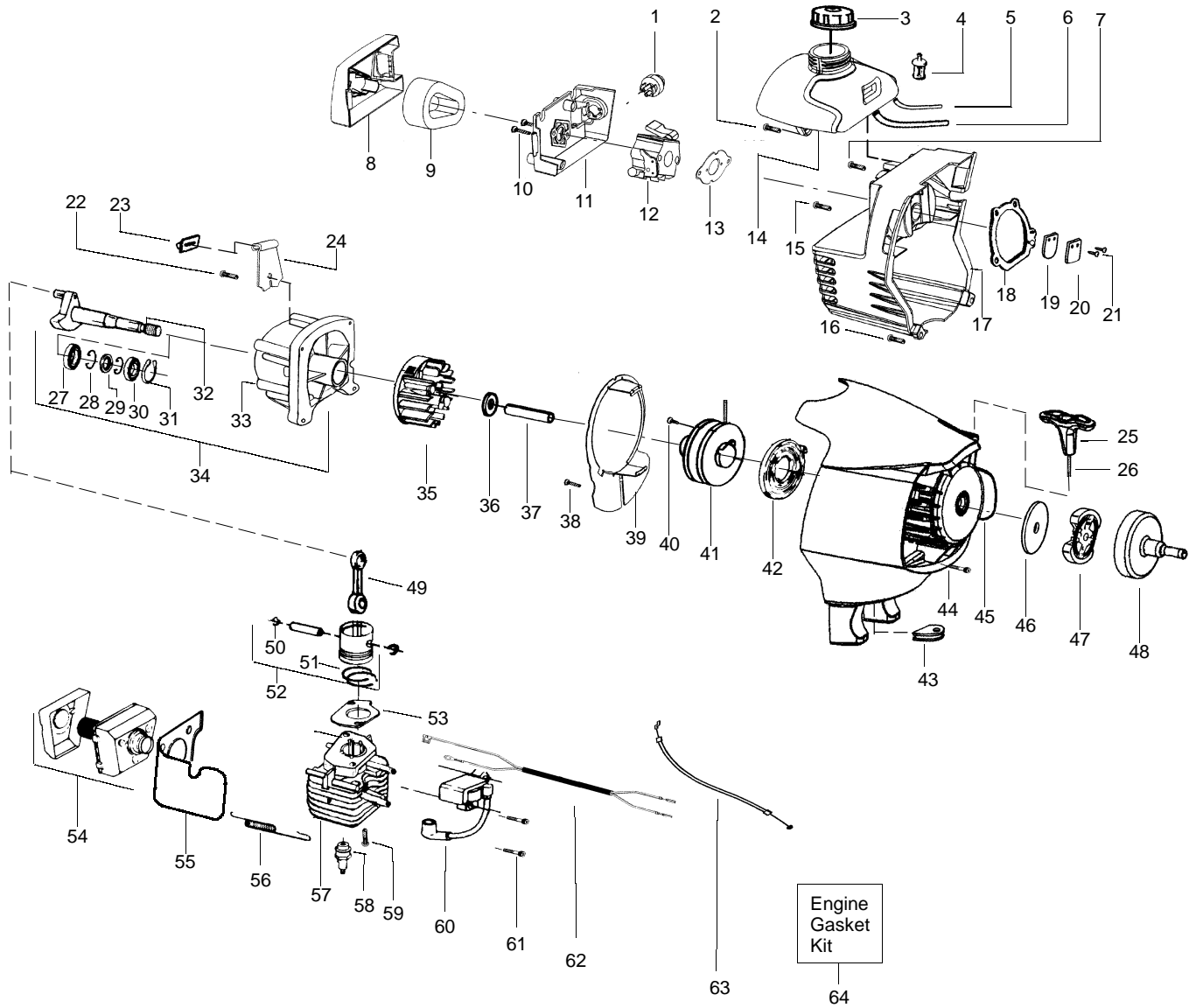


**⚠ WARNING**  
All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.

Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530015805	Screw-alignment	20.	530016240	Washer-Belleville	39.	530094522	Button-Release
2.	530015886	Screw-10-24	21.	530015793	Nut-Flange	40.	530094521	Cover
3.	530054837	Throttle hsg-right	22.	530016371	Screw	41.	530069779	Kit-Shield Assy. (incl. 42-45)
4.	530071553	Kit-Left Throttle hsg.	23.	530016014	Screw	42.	530052285	Limiters-Line
5.	----	Assy-Wire	24.	530055373	Assy.-Driveshaft	43.	530015805	Screw
	530054943	(A)Assy-Front Wire	25.	530095938	Shaft-Flex Drive	44.	530015820	Bolt
	530055724	(B)Assy-Front Wire(Upper)	26.	530015770	Screw	45.	530016118	Wingnut
6.	530071356	Kit-Switch	27.	530071684	Kit-Clamp-Tube (incl.#26)			
7.	530055392	Clamp-Harness(upper)	28.	530055394	Clamp-Harness (lower)			
8.	530015770	Screw	29.	530054940	Lever-Throttle			
9.	530095970	Kit-Handlebar	30.	530015886	Screw			
10.	530016336	Knob	31.	530094417	Shoulder Strap			
11.	530071394	Assy.-Handlebar (incl. grip, cap, decal)	32.	952711583	Accy.-Head TNG 2 (incl. 33-40)			
12.	530095971	Base-Clamp	33.	530094931	Assy.-Hub/Arbor			
13.	530095812	Bracket-Shield	34.	530094956	Spring	Not Shown		
14.	530071585	Kit-Gearbox	35.	530069312	Kit-Locking Plate			
15.	530016312	Screw	36.	530015123	Washer		530163113	Operator Manual
16.	530071383	Kit-Metal Shield	37.	530015810	Screw		530055349	Decal-Shaft Warning
17.	530095815	Dust cup	38.	952711582	Accy.-Spool TNG 2		530056415	Decal-Start. Inst.
18.	952711584	Accy.-Weed Blade						
19.	530095816	Washer						

✓ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

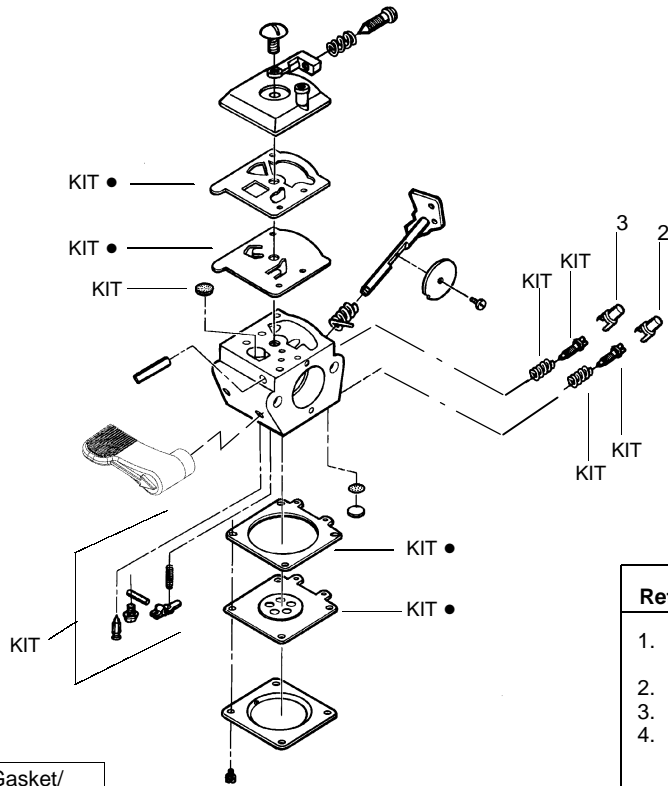


Ref.	Part No.	Description	Ref.	Part No.	Description	Ref.	Part No.	Description
1.	530047721	Bulb-purge	23.	530055492	Isolator-fuel tank	44.	530015810	Screw-F/hsg
2.	530015843	Screw-tank	24.	530054941	Ret.-fuel tank	45.	530055248	Housing-Fan w/eyelet
3.	530049386	Assy-Fuel cap	25.	530054834	Handle-starter	46.	530094189	Washer-Clutch
4.	530095646	Assy-Fuel pick-up	26.	530071325	Kit-Rope	47.	530055122	Assy.-Clutch
5.	530071404	Kit-Fuel line	27.	530032103	Bearing-inner	48.	530028799	Assy-Drum
6.	530069216	Kit-Fuel/Purge line	28.	530015787	Retainer	49.	530010960	Assy-Connecting rod
7.	530015775	Screw	29.	530019158	Seal	50.	530015162	Retainer-piston pin
8.	530054935	Cover-Air box	30.	530032102	Bearing-outer	51.	530025875	Ring-Piston
9.	530054946	Filter-Air	31.	530015789	Retainer-crankshaft	52.	530069277	Kit-Piston
10.	530015849	Screw-carb.	32.	530054948	Assy-crankshaft	53.	530071401	Gasket-Cylinder(kit)
11.	530054934	Air Box	33.	530014016	Assy-crankcase	54.	530069310	Kit-Muffler
12.	530071565	Kit-Carb.(wt619)	34.	530055372	Assy-c'case/c' shaft (incl. 27-31,32,33)	55.	530053346	Heat shield/air dam
13.	530071401	Gasket-Carb.(kit)	35.	530071402	Kit-Flywheel Assy.	56.	530036409	Spring-muffler
14.	530055317	Assy-Fuel tank	36.	530016030	Washer	57.	530069628	Kit-Cylinder
15.	530015771	Screw-crankcase	37.	530055620	Spacer	58.	952030249	Spark plug (RCJ-6Y)
16.	530015952	Screw-shrd to f/hsg.	38.	530015775	Screw-baffle	59.	530001624	Bolt-Cylinder
17.	530056044	Shroud	39.	530056864	Plate-baffle	60.	530039217	Module-Ignition
18.	530071401	Gasket-shd/c'case(kit)	40.	530016326	Screw-rope	61.	530016357	Screw-module
19.	530027593	Valve-reed	41.	530071399	Kit-pulley (incl. #40)	62.	530057238	Assy-Rear wire
20.	530054596	Stop-reed	42.	530042086	Spring-starter	63.	530054942	Assy-Throttle Cable
21.	530016064	Screw-reed valve	43.	530019182	Grommet	64.	530071401	Kit-Gasket
22.	530015875	Screw-tank retainer						

✓ = NEW PART NUMBER FOR THIS IPL

\* = REFER TO THE SERVICE REFERENCE INDICATED FOR MORE INFORMATION. (LOCATED AT END OF IPL)

**Kit - Carburetor Assembly No. 530071565 - WT619**



Carb.  
Repair  
Kit

1

Gasket/  
Diaphragm  
Kit

4

Ref.	Part No.	Description
1.	530069824	Carburetor Repair Kit (KIT= Indicates Contents)
2.	530038478	Limiter Cap -low (tan)
3.	530038479	Limiter Cap -high (brown)
4.	530069844	Gasket/Diaphragm Kit (●=Indicates Contents)