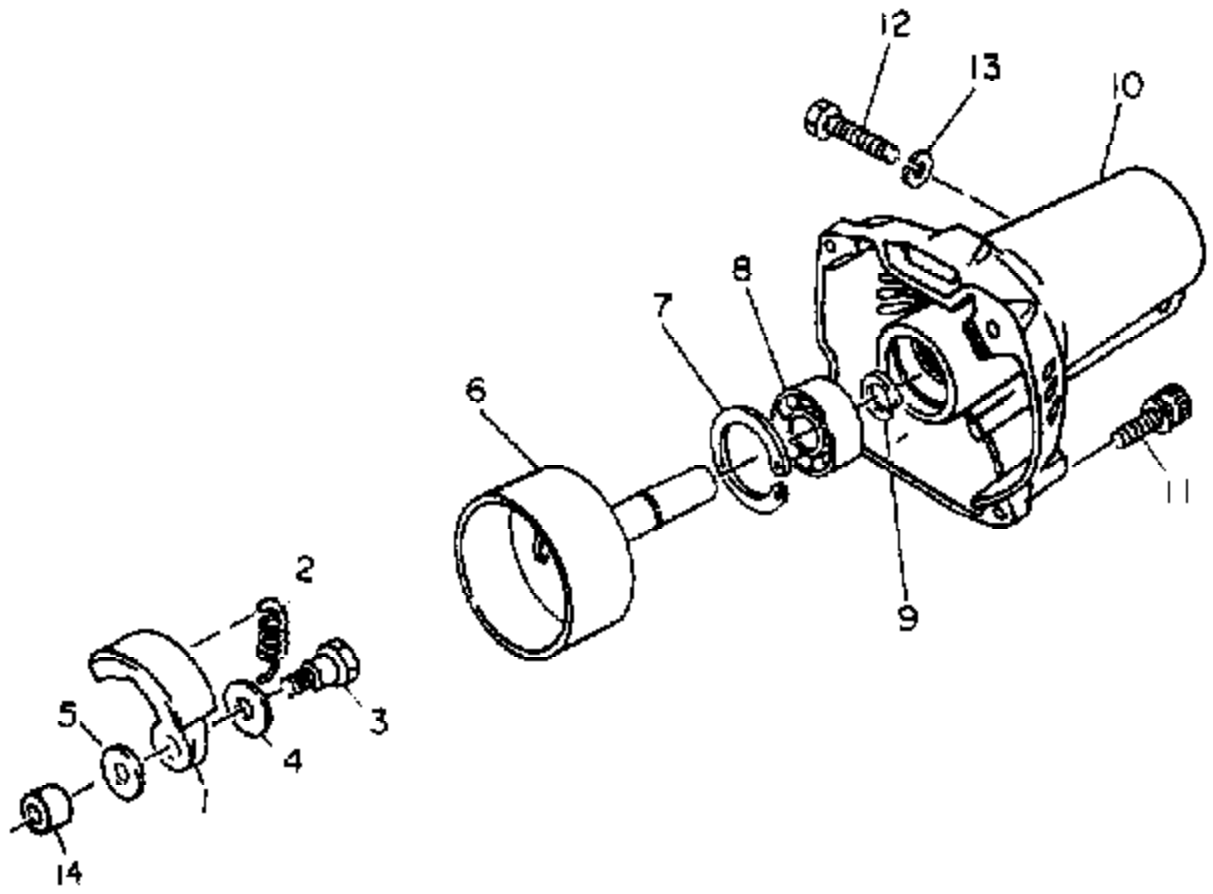


Ref #	Part Number	Qty	Description
1	216999S		MODELS PPC22,PPC25
1	216968S		MODEL PPC31
5	217002S		Major Repair Kit (Incl. 6, 7, 10-17)
12	216974S		Pump, Primer
13	216975S		Cover, Primer Pump
20	216996S		Swivel Kit (Incl. 18, 19 & 23)
21	216982S		Screw
22	216983S		Screw
43	216997S		Air Cleaner Kit (Incl. 44-50, 57, 59 & 61)
46	216987S		Element, Air Cleaner
48	216989S		Lever, Choke
59	216998S		Screw Assembly
61	216994S		Screw Assembly

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 CARBURETOR & AIR CLEANER

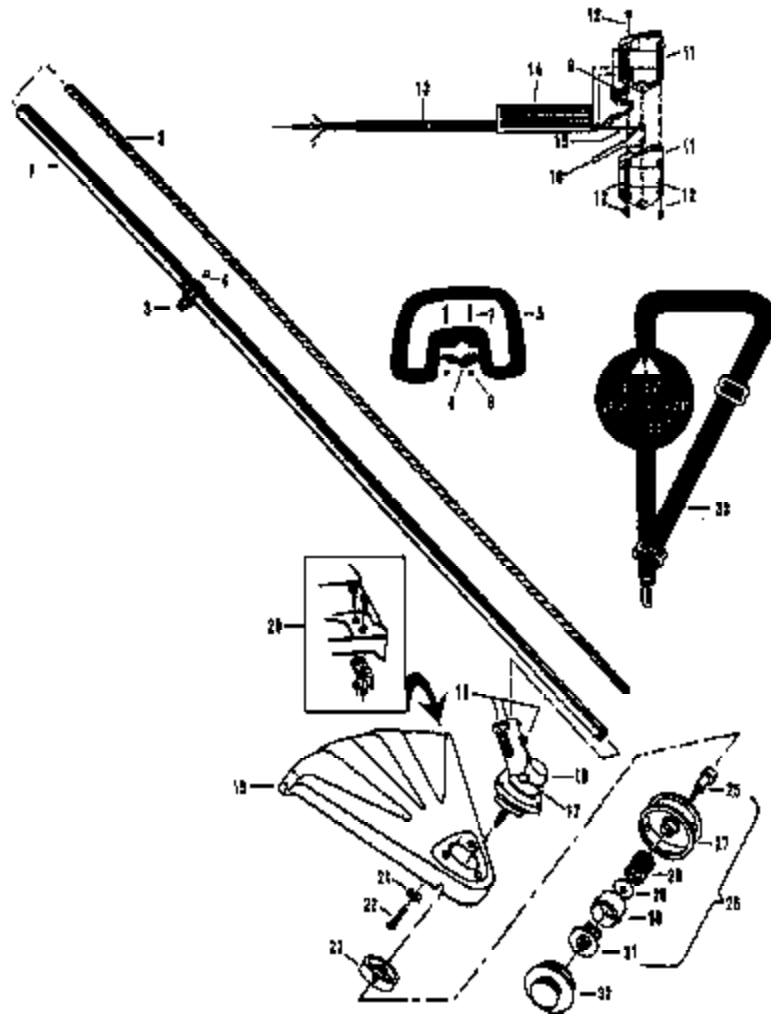


Ref #	Part Number	Qty	Description
1	213125S		Shoe
2	217041S		Spring
3	217009S		Bolt
4	217010S		Washer
5	217011S		Washer
6	217008S		Drum (Outside vendor part number)
7	211237S		Ring, Inner Retainer
8	211233S		Ball Bearing
9	211238S		Ring, Outer Retaining
10	216829S		Housing
11	217007S		Bolt, Socket Head
12	217006S		Bolt
13	206294S		Washer, Spring
14	217004S		Space

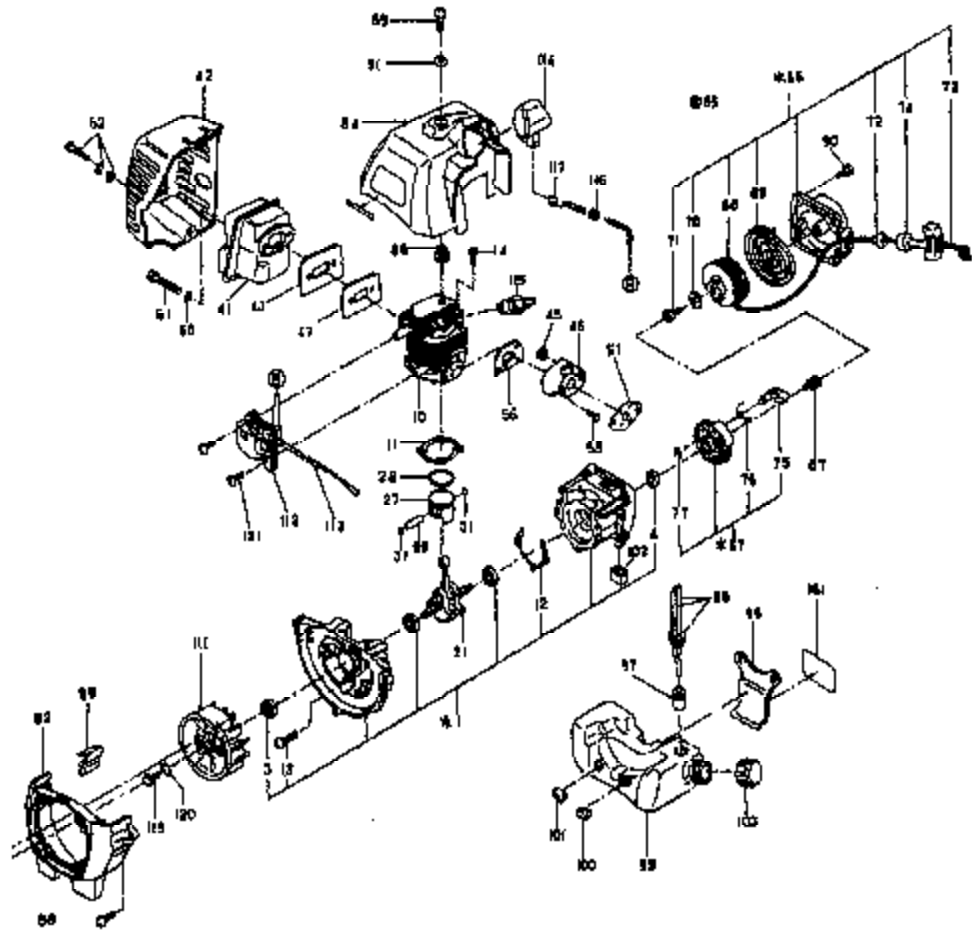
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CLUTCH ASSEMBLY # 2170

▲ WARNING

All repairs, adjustments and maintenance not described in the Operator's Manual must be performed by qualified service personnel.



Ref #	Part Number	Qty	Description
1	216177S		Drive Shaft Housing
2	216136S		Flexible Shaft
3	212847S		Swivel Assembly (Incl. 4)
4	204834S		Thumb Screw
5	215806S		Tear Drop Handle (Incl. 6-8)
6	212670S		Nut
7	215807S		Screw
8	212960S		Clamp
9	216736S		MODELS PPC22/PPC25
9	216049S		MODEL PPC31
10	216041S		Trigger
11	216042S		R.H. & L.H. Housing
12	215512S		PPC25 Gas Trim Page 6 of 9 Screws, Throttle Housing
13	215516S		DRIVE SHAFT & CUTTING Cable & Wire Cover
14	216040S		Grip
15	216054S		Throttle Cable
16	216110S		Gear Head Complete
17	216306S		Grease Plug
18	216305S		Clamp and Screw Set
19	216417S		Shield w/ Line Limiter
20	216418S		Line Limiter Kit
21	215332S		Washer
22	216175S		Screw
23	216138S		Cup Washer
24	213407S		Two-Line Cutting Head (Incl. 25, 27-32)
25	213671S		Shaft, Bolt, L.H.
26	213974S		Housing Assembly (Incl. 25-31)
27	213672S		Housing
28	213673S		Spring
29	213674S		Washer
30	213676S		Outer Drive
31	213675S		Inner Cam
32	213677S		Spool
33	205672S		Shoulder Strap



Ref #	Part Number	Qty	Description
113	216904S		Wire.
114	216905S		Kit, Cap, Plug (Incl. 117)
116	216907S		Grommet
119	216909S		Kit, Bolt Assembly (Incl. 120)
121	216911S		Screw
